

33. 其他切刀规格零件的更换 CHANGE OF DIFFERENT CUTTER SPECIFICATION PARTS

本机配备的标准裁断宽度是1/8"(3.2mm).根据用户需求,我们还另外配备了其它的规格,如需更换,请参阅相关零件更换一览表。

Standard installation for cutting width is 1/8" (3.2 mm), other sizes please check the follow chart

名称 裁宽 图号	针板组件	送布牙	压脚	排屑斗	布屑导板
3/32" (2.4)	3/32"	3/32"	1/8"	1/8"	1/8"
1/8" (3.2)	1/8"	1/8"			
5/32" (4.0)	5/32"				
3/16" (4.8)	3/16"				
1/4" (6.4)	1/4"	1/4"	1/4"	1/4"	1/4"
3/8" (9.5)	3/8"	3/8"	3/8"	3/8"	3/8"

name Cutter width Specifications	Needle plate complete	Feed dog	Presser foot	Clearance hole	Clearance hole guide plate
3/32" (2.4)	3/32"	3/32"	1/8"	1/8"	1/8"
1/8" (3.2)	1/8"	1/8"			
5/32" (4.0)	5/32"				
3/16" (4.8)	3/16"				
1/4" (6.4)	1/4"	1/4"	1/4"	1/4"	1/4"
3/8" (9.5)	3/8"	3/8"	3/8"	3/8"	3/8"

零件手册

PARTS BOOK

本使用说明书内容，为了改良不经预告随时会更改，
请谅解为盼。

The description in this operation manual is subject to
change for improvement of the commodity without notice.

零件手册使用说明

- 1、本手册使用于封面上所示同种系列的缝纫机；
- 2、部分零件设计上的改变不预先通知用户；
- 3、本手册为2009年10月的版本

Notes for using this parts book

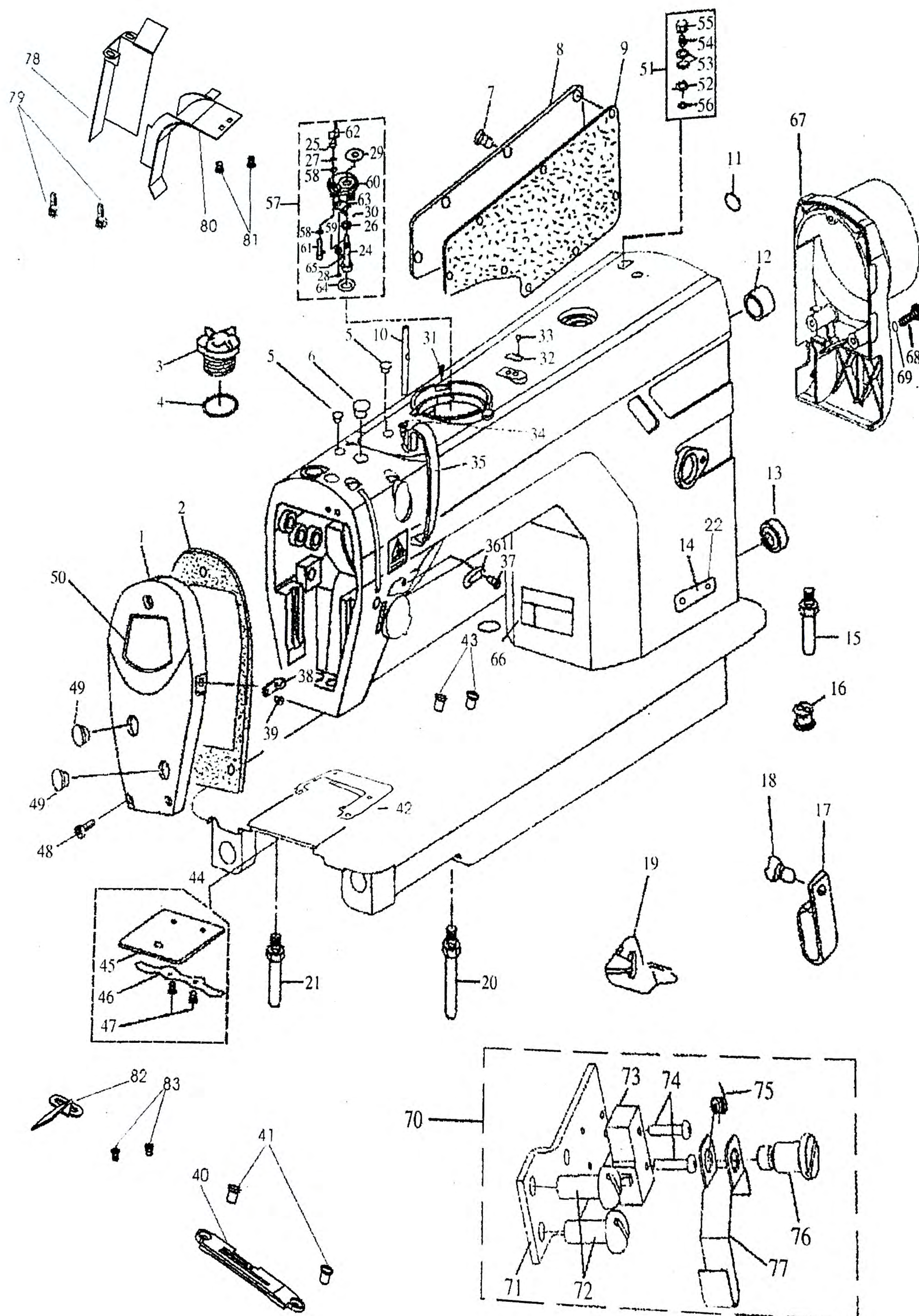
- 1.This book is applicable to sewing machines which have the same plate number
as shown on the cover of this book(or correction sheet).
- 2.Parts are subject to changes in design without prior notice.
- 3.This book was prepared based on information available in October 2009

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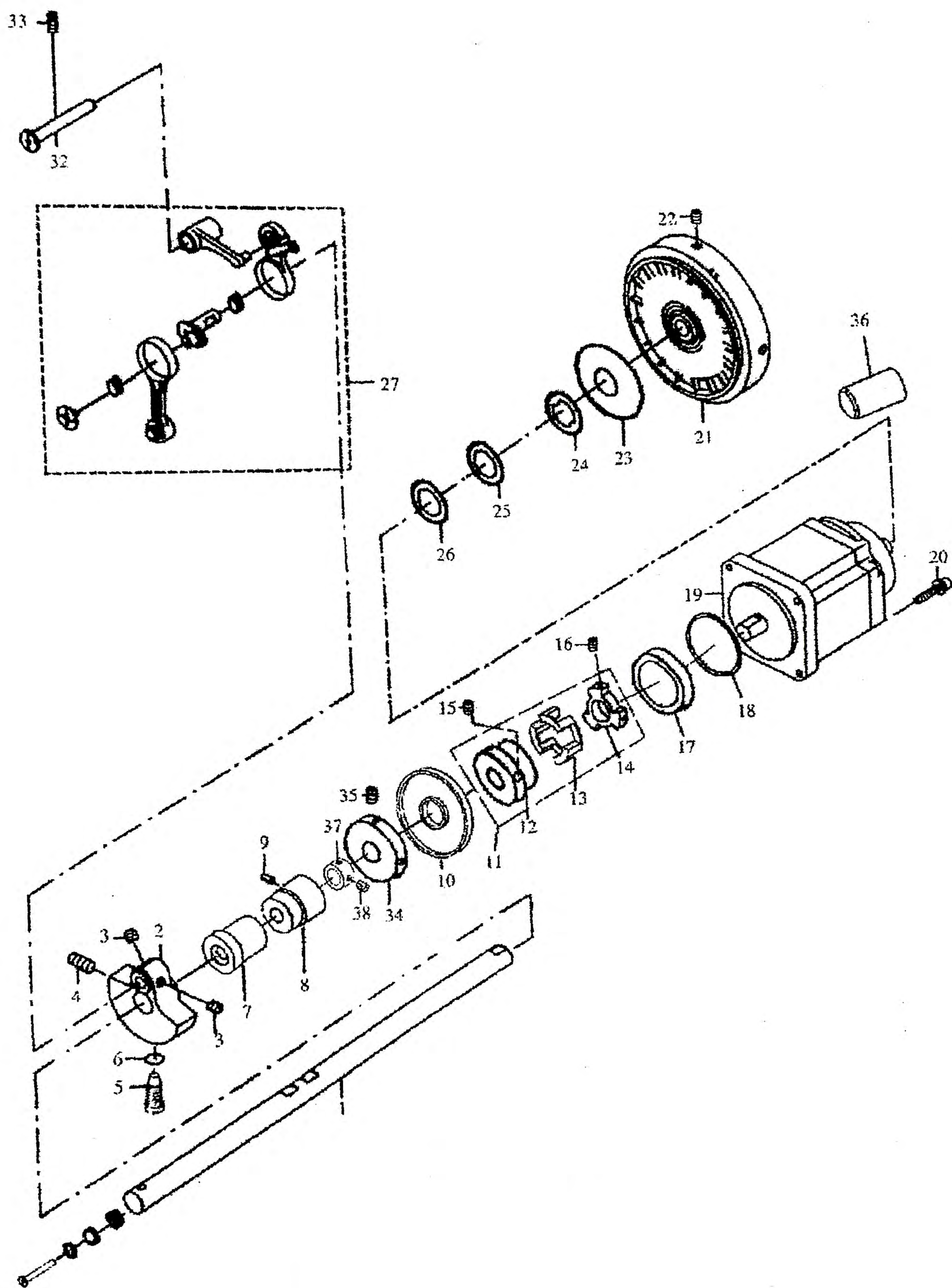
1. 机壳分组件 MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



序号 Ref.No	图 号 Part Number	名 称	Description	数 量 QTY
1	22-01-001	面板	FACE PLATE	1
2	22-01-002	面板垫	FACE PLATE GASKET	1
3	22-01-003	油窗	OIL WINDOW	1
4	22-01-004	油窗O形圈	THRUST COLLAR ASM.	1
5	22-01-005	挑线连杆螺孔塞	RUBBER PLUG	2
6	22-01-006	针杆曲柄螺孔塞	RUBBER PLUG	1
7	22-01-007	后窗板螺钉	SCREW 3/16-28 L=9	8
8	22-01-008	后窗板	SIDE PLATE	1
9	22-01-009	后窗板垫	SIDE PLATE GASKET	1
10	22-01-010	过线柱	NEEDLE THREAD GUIDE PIN	1
11	22-01-011	接地指示牌	EARTHING INDICATION PLAT	1
12	22-01-012	送料调节器孔塞	RUBBER PLUG	1
13	22-01-013	下轴盲孔塞	RUBBER PLUG	1
14	22-01-014	型号牌	MODEL PLATE	1
15	22-01-015	底板支柱(短)	BED SCREW STUD	2
16	22-01-016	电线过线套	NEEDLE BEARING	1
17	22-01-017	电线夹	CORD HOLDER	1
18	22-01-018	电线夹螺钉	SCREW	1
19	22-01-019	电线压板	CORD HOLDER	1
20	22-01-020	底板支柱(长)	BED SCREW STUD	1
21	22-01-021	底板支柱(中)	BED SCREW STUD	1
22	22-01-022	型号牌铆钉	POLE	2
23	22-01-023	摆动板	BOBBIN WINDER SHAFT COMPLE	1
24	22-01-024	线量调节板螺钉		1
25	22-01-025	绕线凸轮轴O形圈	O-RING	1
26	22-01-026	绕线定位块轴薄挡圈	E-RING	1
27	22-01-027	摆动板轴挡圈	RETAINING RING	1
28	22-01-028	卷绕轴垫	CUSHING	1
29	22-01-029	控制板复位短弹簧	SHORT SPRING	1
30	22-01-030	绕线器安装螺钉	SCREW	3
31	22-01-031	绕线切刀	THREAD CUTTER	1
32	22-01-032	绕线切刀螺钉	SCREW	2
33	22-01-033	挑线杆防护罩螺钉	SCREW 3/16-28 L=9	1
34	22-01-034	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	1
35	22-01-035	右线钩	ARM THREAD GUIDE RIGHT	1
36	22-01-036	右线钩螺钉	SCREW 11/64-40 L=6	1
37	22-01-037	左线钩	ARM THREAD GUIDE LEFT	1
38	22-01-038	右线钩螺钉	SCREW 11/64-40 L=6	1
39	22-01-039	针板	NEEDLE PLATE	1
40	22-01-040	针板螺钉	SCREW	2
41	22-01-041	排屑斗板	CLEARANCE HOLE PLATE	1
42	22-01-042	排屑斗板螺钉	SCREW	2
43	22-01-043	推板组件	SLIDE PLATE ASM.	1
44	22-01-044	推板	SLIDE PLATE	1
45	22-01-045	推板簧	SPRING OF SLIDE PLATE	1

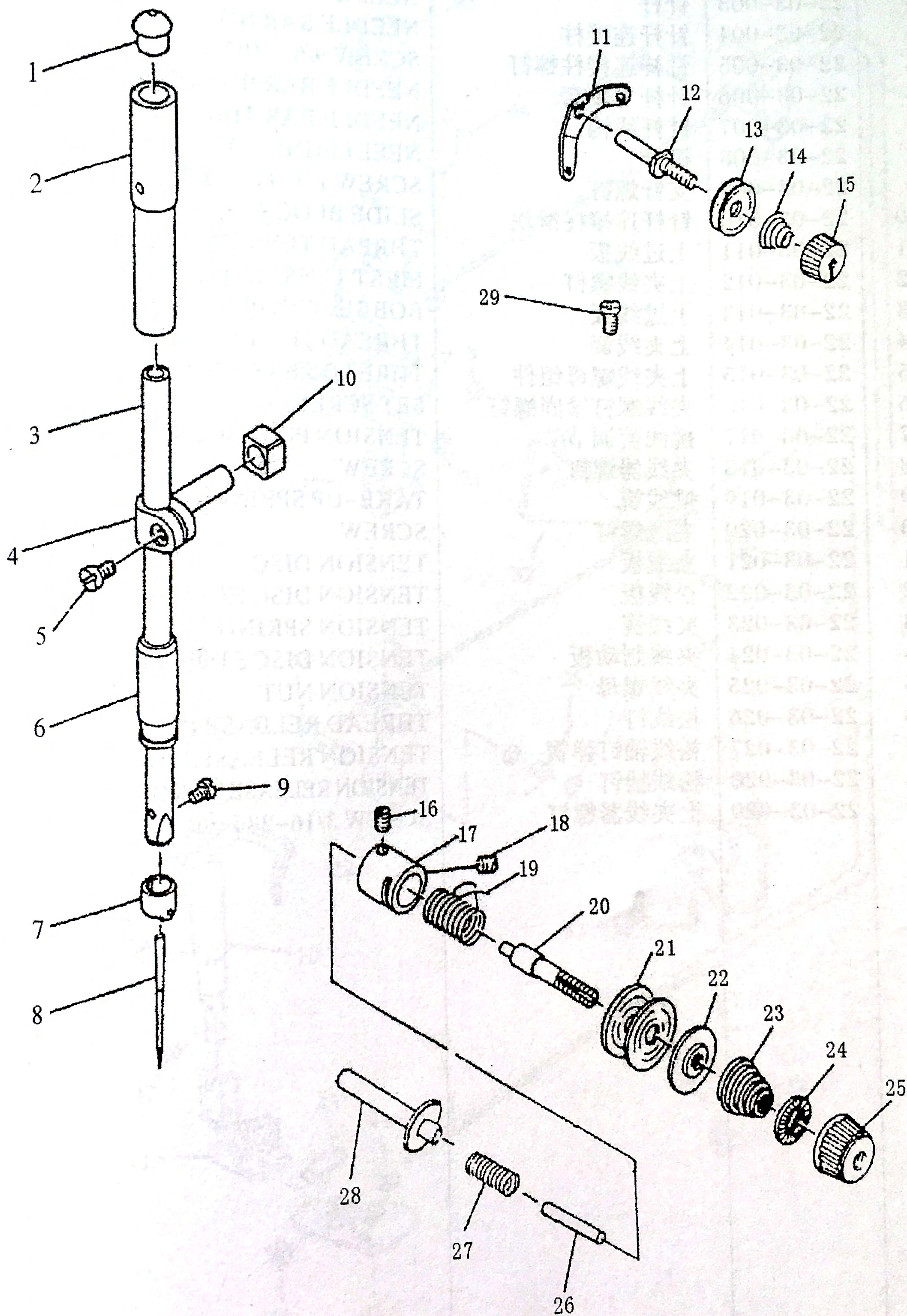
序号 Ref.No	图 号 Part Number	名 称	Description	数量 QTY
			SCREW	2
46	22-01-046	推板螺钉	SCREW 3/16-28 L=9	3
47	22-01-047	面板螺钉	RUBBER PLUG D=12.5 L=4	2
48	22-01-048	面板调节螺孔塞	PLATE	1
49	22-01-049	面板装饰牌	BOBBIN THREAD TENSION ASM.	1
50	22-01-050	绕线夹线器组件	BOBBIN THREAD TENSION ASM.	1
51	22-01-051	中过线板组件	THREAD TENSION DISK	1
52	22-01-052	夹线板	THREAD TENSION SPRING	1
53	22-01-053	夹线簧	THREAD TENSION NUT	1
54	22-01-054	塑料夹线螺母	NUT	1
55	22-01-055	夹线螺母	BOBBIN WINDER ASM.	1
56	22-01-056	绕线器组件	WASHER	1
57	22-01-057	绕线定位块轴薄垫片	LATCH SPRING	1
58	22-01-058	梭芯弹簧	BOBBIN FITTING BASIS COMPL	1
59	22-01-059	梭芯卷绕体组件	BOBBIN WINDER REGULATOR	1
60	22-01-060	绕线定位块	BOBBIN LEVER	1
61	22-01-061	卷绕手柄	ADJUSTING PLATE	1
62	22-01-062	控制板	RUBBER RING	1
63	22-01-063	橡胶轮	LONG SPRING	1
64	22-01-064	控制板复位长弹簧	SAFETY-INDICATING PLATE	1
65	22-01-065	安全指示牌	PULLEY COVER	1
66	22-01-066	后盖	SCREW	3
67	22-01-067	后盖螺钉	WASHER	3
68	22-01-068	后盖螺钉垫圈	SAFETY SWITCH ASM.	1
69	22-01-069	保险开关组件	SAFETY SWITCH PLATE	1
70	22-01-070	保险开关安装板	SCREW	2
71	22-01-071	保险开关固定螺钉	SAFETY SWITCH CORS ASM.	1
72	22-01-072	保险开关	SCREW	2
73	22-01-073	保险插座螺钉	SAFETY SWITCH SPRING	1
74	22-01-074	保险开关弹簧	SAFETY SWITCH ARM.SHAFT	1
75	22-01-075	保险开关支架轴	SAFETY SWITCH BASH	1
76	22-01-076	保险开关支架	TAUTION PLATE	1
77	22-01-077	三角警示标帖	SHELTER SCRAPS PLATE	1
78	22-01-078	挡屑板	SCREW	2
79	22-01-079	挡屑板螺钉	CLEARANCE-HOLE	1
80	22-01-080	排屑斗	SCREW	2
81	22-01-081	排屑斗螺钉	SCRAPS GUIDE PLATE	1
82	22-01-082	布屑导板	SCREW	2
83	22-01-083	布屑导板螺钉	SCREW	2

2. 上轴、挑线分组件(头部有油) Main shaft & thread take-up components



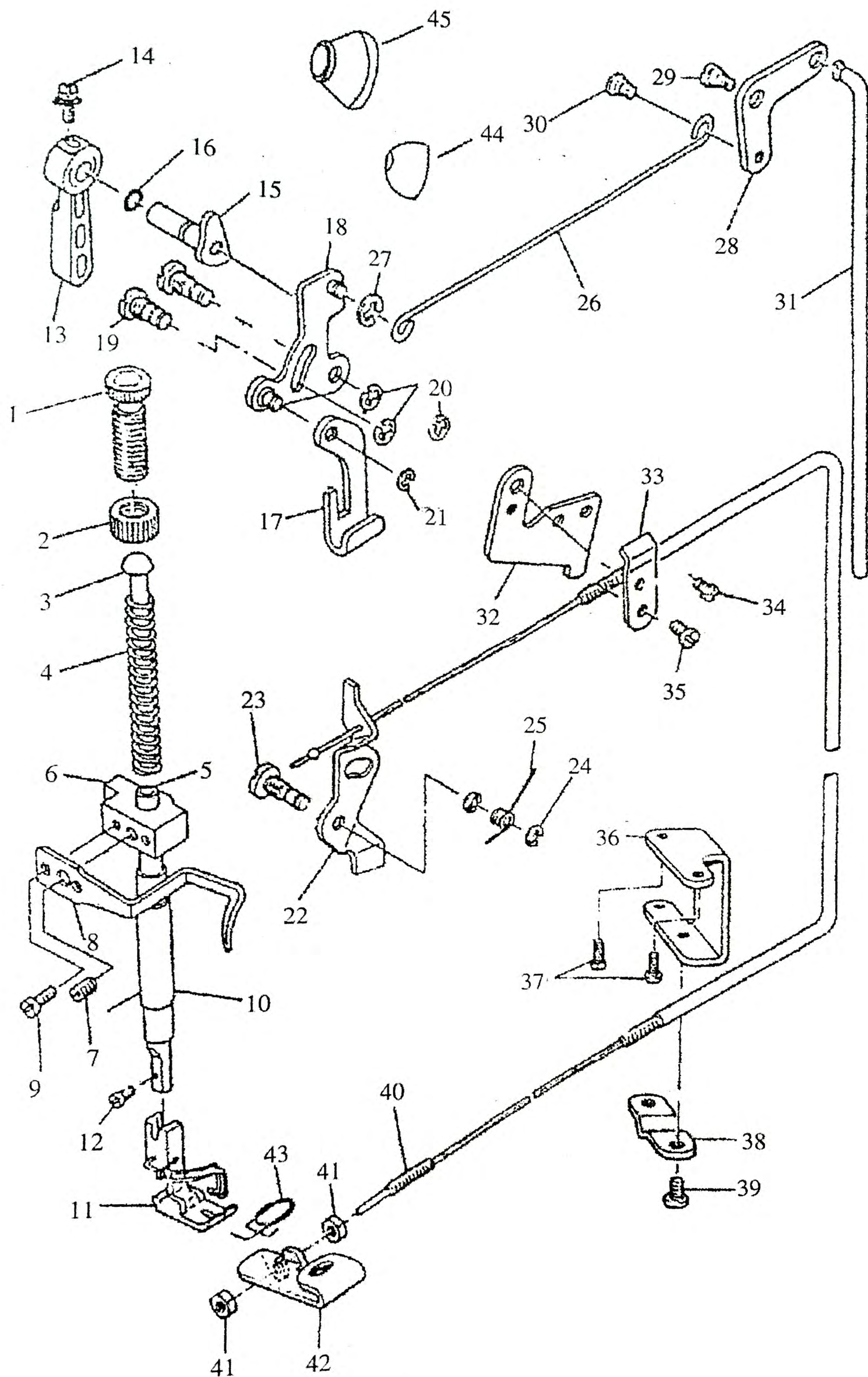
序号 Ref.No	图 号 Part Number	名 称	Description	数量 QTY
1	22-02-001	上轴	MAIN SHAFT	1
2	22-02-002	针杆曲柄	COUNTER WEIGHT	1
3	22-02-003	挑线曲柄定位螺钉	SCREW	1
4	22-02-004	针杆曲柄紧固螺钉	SCREW 9/32-28 L=16	1
5	22-02-005	针杆曲柄定位螺钉	SCREW	1
6	22-02-006	针杆曲柄定位螺钉O型圈	RUBBER RING	1
7	22-02-007	上轴前轴套组件	MAIN SHAFT BEARING SUPPORT	1
8	22-02-008	上轴中轴套	BUSHING INTERMEDIATE	1
9	22-02-009	上轴中轴套螺钉	SCREW 15/64-28 L=9	1
10	22-02-010	上轴油封	OIL SEAL	1
11	22-02-011	联轴器组件	COUPLING ASM.	1
12	22-02-012	上轴联轴器	COUPLING ASM.	1
13	22-02-013	联轴器橡胶圈	WASHER	1
14	22-02-014	电机联轴器	COUPLING ASM.	1
15	22-02-015	上轴联轴器紧固螺钉	SCREW	1
16	22-02-016	电机联轴器紧固螺钉	SCREW	1
17	22-02-017	轴承	BEARING	1
18	22-02-018	电机密封圈	FOLDER	1
19	22-02-019	电机	MOTOR	1
20	22-02-020	上轴电机螺钉组件	BOLT	4
21	22-02-021	上轮	HEAD WHEEL	1
22	22-02-022	上轮螺钉	SCREW	2
23	22-02-023	下定位片	DOWN GO TO PARCEL	1
24	22-02-024	隔离片	SEPARATE PARCEL	1
25	22-02-025	上定位片	HEAD GO TO PARCEL	1
26	22-02-026	垫片	WASHER	1
27	22-02-027	弹簧垫片	WASHER	1
28	22-02-028	卡圈	E-RING	1
29	22-02-029	反光片	GLISTEN PARCEL	1
30	22-02-030	挑线杆组件	THREED TAKE-UP ASM.	1
31	22-02-031	挡圈	THRUST COLLAR	1
32	22-02-032	螺钉	SCREW	2
33	22-02-033	挡圈	BEARING SUPPORT	1
34	22-02-034	轴承K7X10X9.7	BEARING	1
35	22-02-035	挑线连杆铰链轴	THREED TAKE-UP CRANK SHAFT	1
36	22-02-036	挑线连杆铰链轴螺钉	SCREW	1
37	22-02-037	绕线主动轮	WHEET	1
38	22-02-038	绕线主动轮紧定螺钉	SCREW	1
39	22-02-039	上轴前套衬套	MAIN SHAFT FRONT LINER BUSHING	2
40	22-02-040	上轴挡圈	THRUST COLLAR ASM.	1
41	22-02-041	上轴挡圈螺钉	SCREW 1/4-40 L=6	1
				2

3. 针杆、夹线分组件 Needle bar & thread tension components



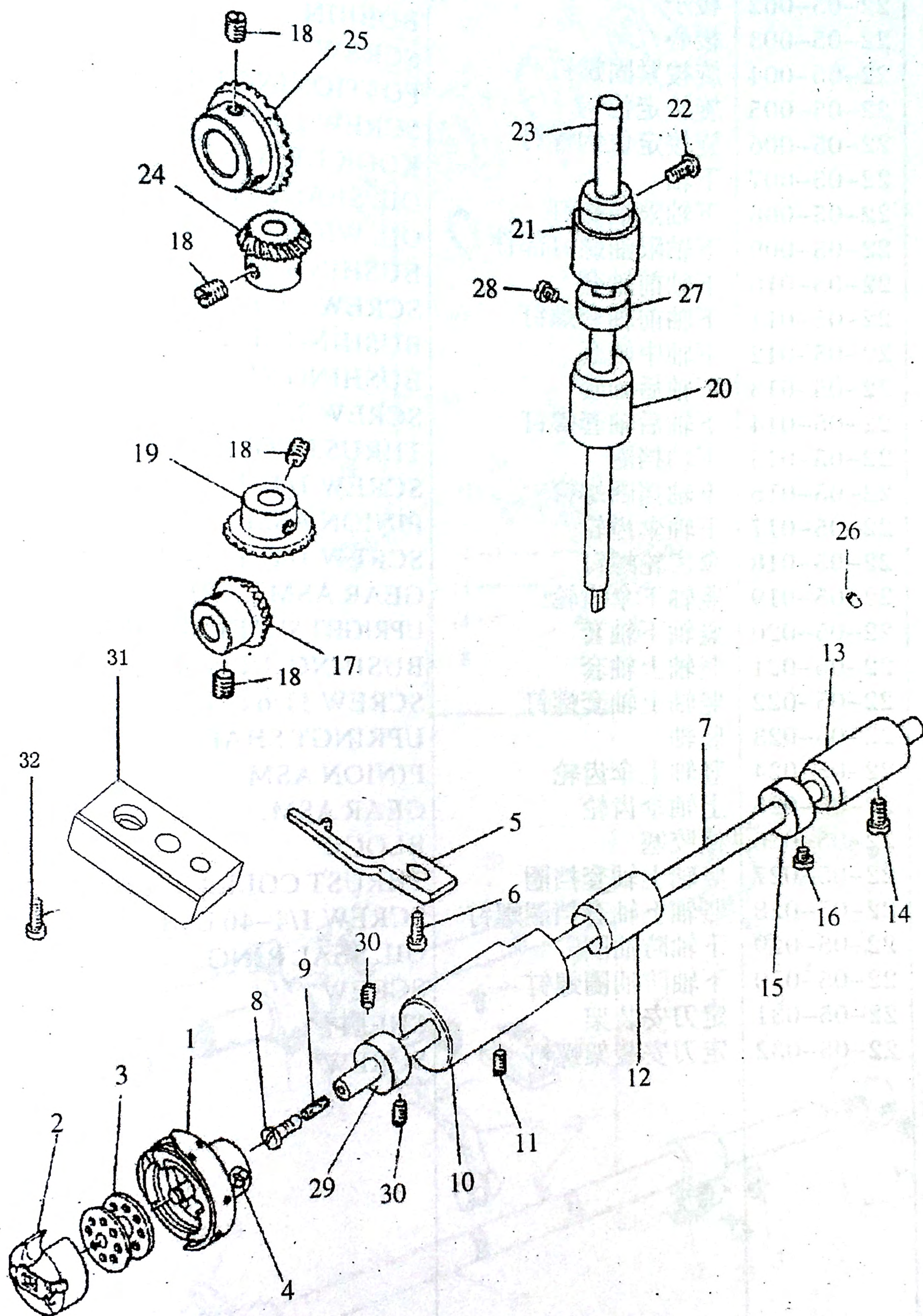
序号 Ref.No	图 号 Part Number	名 称	Description	数量 QTY
1	22-03-001	针杆上轴套橡皮塞	CAP	1
2	22-03-002	针杆上轴套	NEEDLE BAR BUSHING,UPPER	1
3	22-03-003	针杆	NEEDLE BAR	1
4	22-03-004	针杆连接柱	NEEDLE BAR HOLDER	1
5	22-03-005	针杆连接柱螺钉	SCREW 9/64-40 L=6	1
6	22-03-006	针杆下轴套	NEEDLE BAR BUSHING,LOWER	1
7	22-03-007	针杆线钩	NEEDLE BAR THREAD GUIDE	1
8	22-03-008	机针	NEEDLE(DBX1 #14)	1
9	22-03-009	支针螺钉	SCREW 1/8-44 L=4.5	1
10	22-03-010	针杆连接柱滑块	SLIDE BLOCK	1
11	22-03-011	上过线板	THREAD TENSION GUIDE	1
12	22-03-012	上夹线螺钉	FIRST TENSION POST	1
13	22-03-013	上过线板	BOBBIN WINDER TENSION DISC	1
14	22-03-014	上夹线簧	THREAD TENSION SPRING	1
15	22-03-015	上夹线螺母组件	THREAD TENSION NUT	1
16	22-03-016	夹线螺钉紧固螺钉	SET SCREW 9/64-40 L=5.5	1
17	22-03-017	挑线簧调节	TENSION POST SOCKET	1
18	22-03-018	夹线器螺钉	SCREW	1
19	22-03-019	挑线簧	TAKE-UP SPRING	1
20	22-03-020	夹线螺钉	SCREW	1
21	22-03-021	夹线板	TENSION DISC	1
22	22-03-022	松线板	TENSION DISC HOLDER	1
23	22-03-023	夹线簧	TENSION SPRING	1
24	22-03-024	夹线制动板	TENSION DISC STOPPER	1
25	22-03-025	夹线螺母	TENSION NUT	1
26	22-03-026	松线钉	THREAD RELEASE PIN	1
27	22-03-027	松线辅钉弹簧	TENSION RELEASE PIN SPRING	1
28	22-03-028	松线辅钉	TENSION RELEASE SUPPOREING PIN	1
29	22-03-029	上夹线器螺钉	SCREW 3/16-28 L=6	1

4. 压料、松线分组件 Presser bar & tension release components



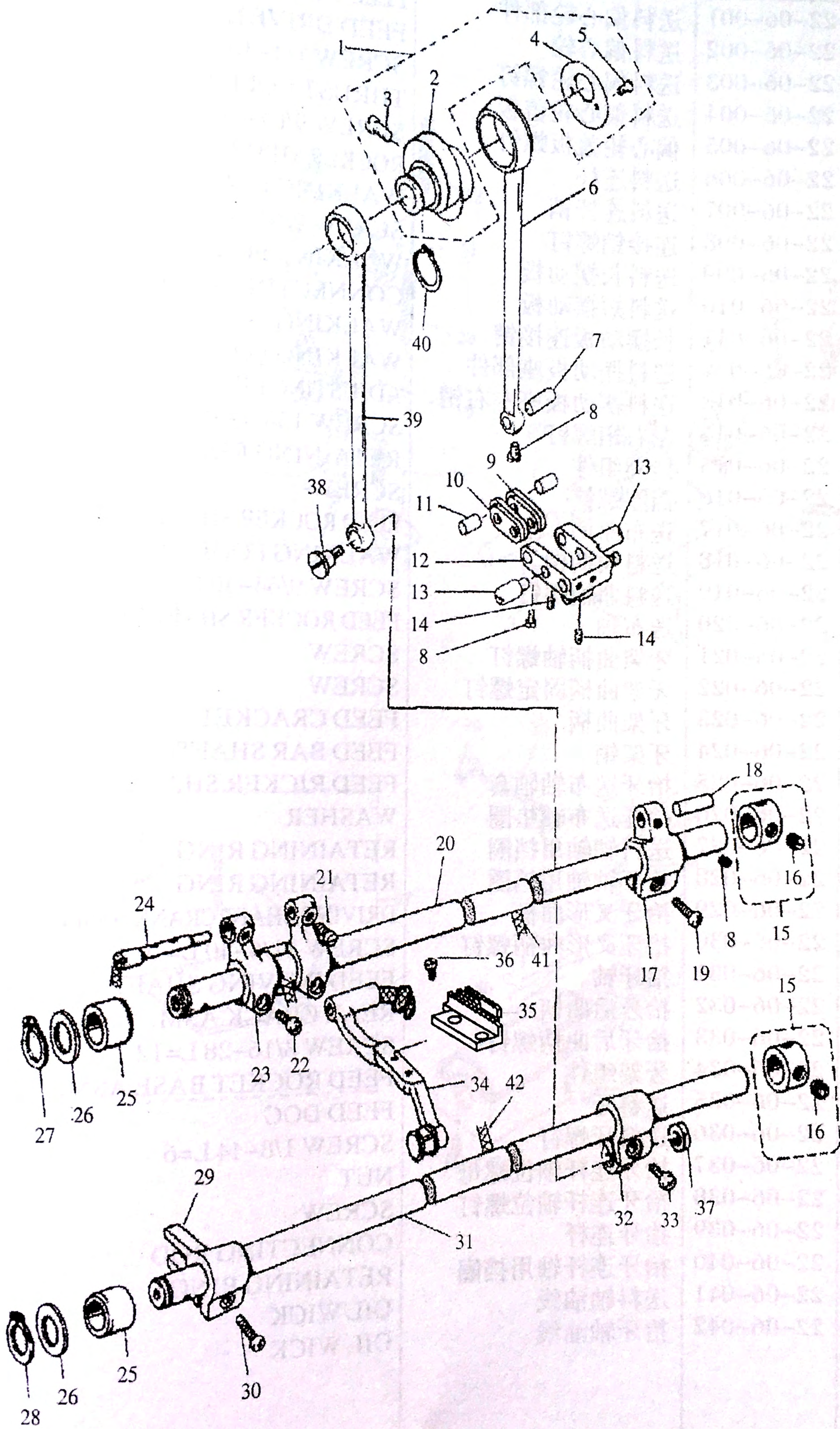
序号 Ref.No	图 号 Part Number	名 称	Description	数量 QTY
1	22-04-001	调压螺钉	PRESSER SPRING REGULATOR	1
2	22-04-002	调压螺母	NUT 1/2-28	1
3	22-04-003	调压导杆	PRESSER GUIDE BAR	1
4	22-04-004	调压簧	PRESSER SPRING REGULATOR	1
5	22-04-005	压杆	PRESSER GUIDE BAR	1
6	22-04-006	压杆导架	NEEDLE BAR GUIDE BRACKET	1
7	22-04-007	压杆导架螺钉	SCREW 1/4-40 L=8	1
8	22-04-008	缓线调节钩	PRESSER BAR GUIDE BRACKET	1
9	22-04-009	缓线调节钩螺钉	SCREW 9/64-40 L=8.5	2
10	22-04-010	压杆下套	PRESSER BAR BUSHING LOWER	1
11	22-04-011	活压脚部件	PRESSER FOOT ASM	1
12	22-04-012	活压脚螺钉	SCREW 9/64-40 L=9.5	1
13	22-04-013	压脚扳手	HAND LOFTER	1
14	22-04-014	压脚扳手螺钉	SCREW 9/64-40 L=8.5	1
15	22-04-015	压脚扳手凸轮部件	HAND LOFTER CAM ASM.	1
16	22-04-016	压脚扳手O型圈	RUBBER RING	1
17	22-04-017	压脚升降板	LIFTING LEVER	1
18	22-04-018	抬压脚前杠杆部件	HAND LIFTER LINK ASM.	1
19	22-04-019	前杠杆螺纹销	LINK SHAFT	1
20	22-04-020	螺纹销开口挡圈	SNAP RING	6
21	22-04-021	升降板连接特制开口挡圈	LIFTING LEVER RING	1
22	22-04-022	松线顶板	TENSION RELEASE PLATE	1
23	22-04-023	松线顶板螺纹销	TENSION RELEASE SHAFT	1
24	22-04-024	螺纹销开口挡圈	SNAP RING	1
25	22-04-025	松线顶板复位簧	TENSION RELEASE RETURN SPRING	1
26	22-04-026	抬压脚拉杆	LIFTING LEVER CONNECTING ROD	1
27	22-04-027	拉杆挡圈	SNAP RING	1
28	22-04-028	抬压脚后杠杆	LIFTING LEVER LINK	1
29	22-04-029	后杠杆轴位螺钉	HINGE SCREW	1
30	22-04-030	抬压脚拉杆螺钉	HINGE SCREW	1
31	22-04-031	抬压脚顶杆	CONNECTING ROD VERRICAL	1
32	22-04-032	软管支承板	WIRE HOLDER BRACKET(UPPER)	1
33	22-04-033	软管压板	WIRE HOLDER	1
34	22-04-034	软管支承板螺钉	SCREW 3/16-28 L=6	1
35	22-04-035	软管压板螺钉	SCREW 11/64-40 L=7	1
36	22-04-036	松线钢绳座	LOOSING LINE PLATE	1
37	22-04-037	松线钢绳座螺钉	SCREW	1
38	22-04-038	钢绳固定板	FIXING SHUTTER	2
39	22-04-039	钢绳固定板螺钉	SCREW	1
40	22-04-040	松线钢丝组件	LOOSING LINE ASM.	2
41	22-04-041	松线钢丝调节螺母	NUT	1
42	22-04-042	松线座	LOOSING PLATE	1
43	22-04-043	松线复位弹簧	SPRING	1
44	22-04-044	松线钢丝挡块	BEFFLE	1
45	22-04-045	压紧杆防油罩	PRESSER BAR OIL SEAL	1

5. 勾线分组件 Hook of driving shaft components



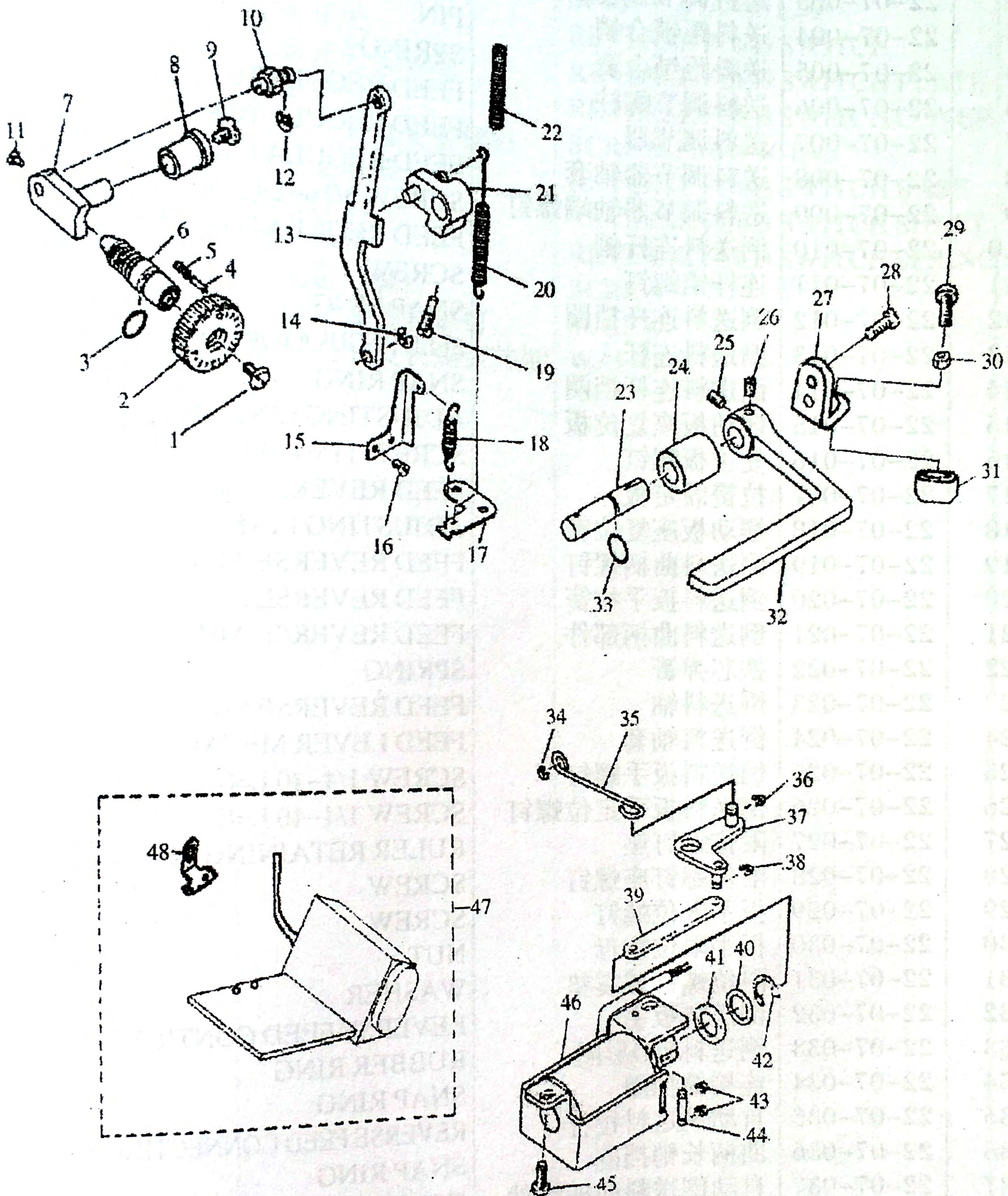
序号 Ref.No	图 号 Part Number	名 称	Description	数 量 QTY
1	22-05-001	旋梭	HOOK ASM.	1
2	22-05-002	梭子	BOBBIN CASE ASM.	1
3	22-05-003	梭心	BOBBIN	1
4	22-05-004	旋梭紧固螺钉	SCREW	2
5	22-05-005	旋梭定位钩	POSTIONING FINGER	1
6	22-05-006	旋梭定位钩螺钉	SCREW 11/64-40 L=9.5	1
7	22-05-007	下轴	KOOK DRIVING SHAFT	1
8	22-05-008	下轴限油螺钉	OIL SEAL SCREW ASM.	
9	22-05-009	下轴限油螺钉部件	OIL WICK	1
10	22-05-010	下轴前轴套	BUSHING ASM .FRONT	1
11	22-05-011	下轴前轴套螺钉	SCREW 15/64-28 L=7.5	1
12	22-05-012	下轴中轴套	BUSHING MIDDLE	1
13	22-05-013	下轴后轴套	BUSHING REAR	1
14	22-05-014	下轴后轴套螺钉	SCREW 3/16-28 L=15	2
15	22-05-015	下轴挡圈	THRUST COLLAR ASM.	1
16	22-05-016	下轴挡圈螺钉	SCREW 1/4-40 L=8	2
17	22-05-017	下轴伞齿轮	PINION ASM.	1
18	22-05-018	伞齿轮螺钉	SCREW 1/4-40 L=8	8
19	22-05-019	竖轴下伞齿轮	GEAR ASM LARGE	1
20	22-05-020	竖轴下轴套	UPRIGHT SHAFT BUSHING, LOWER	1
21	22-05-021	竖轴上轴套	BUSHING , UPPER	1
22	22-05-022	竖轴上轴套螺钉	SCREW 11/64-40 L=9	1
23	22-05-023	竖轴	UPRINGT SHAFT	1
24	22-05-024	竖轴上伞齿轮	PINION ASM.	1
25	22-05-025	上轴伞齿轮	GEAR ASM.	1
26	22-05-026	橡胶塞	BLOCK	1
27	22-05-027	竖轴上轴套挡圈	THRUST COLLAR ASM.	1
28	22-05-028	竖轴上轴套挡圈螺钉	SCREW 1/4-40 L=8	2
29	22-05-029	下轴防油圈	OIL SEAL RING	1
30	22-05-030	下轴防油圈螺钉	SCREW	2
31	22-05-031	定刀安装架	SHELF	1
32	22-05-032	定刀安装架螺钉	SCREW	1

6. 送料分组件 Feed mechanism components



序号 Ref.No	图 号 Part Number	名 称	Description	数 量 QTY
1	22-06-001	送料偏心轮部件	FEED DRIVE ECCENTRIC CAM ASM.	1
2	22-06-002	送料偏心轮	FEED DRIVE ECCENTRIC CAM	1
3	22-06-003	送料偏心轮螺钉	SCREW 1/4-40 L=11	2
4	22-06-004	送料偏心轮盖板	THRUST COLLAR	1
5	22-06-005	偏心轮盖板螺钉	SCREW 9/64-40 L=5	2
6	22-06-006	送料连杆	ROCKER SHAFT CONNECTING ROD	1
7	22-06-007	送料连杆销	WALKING FOOT PIN	1
8	22-06-008	连接销螺钉	SCREW 9/64-40 L=6	4
9	22-06-009	送料长摆动板	WALKING FOOT LINK	2
10	22-06-010	送料短摆动板	CONNECTING LINK	2
11	22-06-011	长摆动板连接销	WALKING FOOT PIN	2
12	22-06-012	送料摆动板座部件	WALKING FOOT ADJUST LINK	1
13	22-06-013	送料摆动板座左右销	ADJUSTING LINK FULCRUM SHAFT	2
14	22-06-014	左右销螺钉	SCREW 15/64-28 L=7	2
15	22-06-015	挡圈组件	RETAINING RING ASM.	2
16	22-06-016	挡圈螺钉	SCREW	4
17	22-06-017	送布曲柄	FEED ROCKER SHAFT CRANK ASM.	1
18	22-06-018	送料曲柄销	WALKING FOOD PIN	1
19	22-06-019	送料曲柄螺钉	SCREW 9/64-40 L=14	1
20	22-06-020	送布轴	FEED ROCKER SHAFT CRANK ASM.	1
21	22-06-021	牙架曲柄轴螺钉	SCREW	1
22	22-06-022	牙架曲柄固定螺钉	SCREW	1
23	22-06-023	牙架曲柄	FEED CRACKET	1
24	22-06-024	牙架销	FEED BAR SHAFT	1
25	22-06-025	拾牙送布轴轴套	FEED RICKER SHAFT BUSHING	2
26	22-06-026	拾牙送布轴垫圈	WASHER	2
27	22-06-027	送料轴轴用挡圈	RETAINING RING	1
28	22-06-028	拾牙轴轴用挡圈	RETAINING RING	1
29	22-06-029	拾牙叉形曲柄	DRIVING SHAFT CRANK ASM.FRONT	1
30	22-06-030	拾牙叉形曲柄螺钉	SCREW 11/6-40 L=10.5	1
31	22-06-031	拾牙轴	FEED DRIVING SHAFT	1
32	22-06-032	拾牙后曲柄	REAR CRACK ASM.	1
33	22-06-033	拾牙后曲柄螺钉	SCREW 3/16-28 L=12	1
34	22-06-034	牙架组件	FEED ROCKET BASE ASM.	1
35	22-06-035	送料牙	FEED DOG	1
36	22-06-036	送料牙螺钉	SCREW 1/8-44 L=6	2
37	22-06-037	拾牙连杆轴位螺母	NUT	1
38	22-06-038	拾牙连杆轴位螺钉	SCREW	1
39	22-06-039	拾牙连杆	CONNECTING ROD	1
40	22-06-040	拾牙连杆轴用挡圈	RETAINING RING	1
41	22-06-041	送料轴油线	OIL WICK	1
42	22-06-042	拾牙轴油线	OIL WICK	1

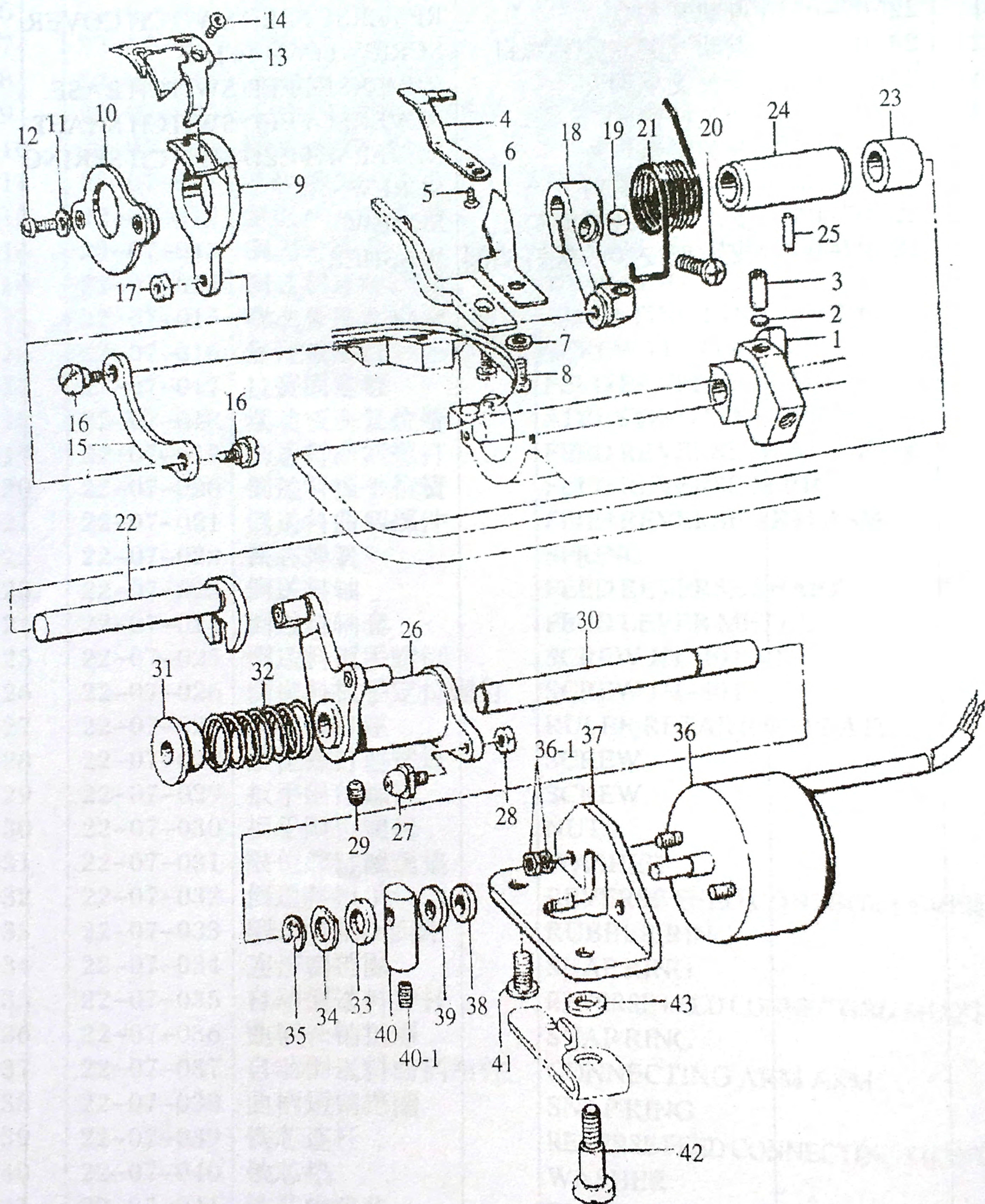
7. 送料调节分组件 Feed regulating components



序号 Ref.No	图 号 Part Number	名 称	Description	数 量 QTY
1	22-07-001	送料距旋钮螺钉	SCREW 3/16-28 L=9	1
2	22-07-002	送料距旋钮	FEED DIAL	1
3	22-07-003	送料调节螺柱O形圈	RUBBER RING	1
4	22-07-004	送料距锁合销	PIN	1
5	22-07-005	送料距锁合簧	SPRING	1
6	22-07-006	送料调节螺柱	FEED REGULATOR SCREW	1
7	22-07-007	送料调节器	FEED REGULATOR	1
8	22-07-008	送料调节器轴套	FEED REGULATOR BHSRING	1
9	22-07-009	送料调节器轴端螺钉	SCREW 3/16-28 L=9	1
10	22-07-010	倒送料连杆销	FEED REGULATOR PIN	1
11	22-07-011	连杆销螺钉	SCREW	2
12	22-07-012	倒送料连杆挡圈	SNAP RING	1
13	22-07-013	倒送料连杆	FEED REGULATOR CONNECTING ROD	1
14	22-07-014	倒送料连杆挡圈	SNAP RING	1
15	22-07-015	摆动板座复位板	ADJUSTING LINK SPRING GUIDE	1
16	22-07-016	复位板螺钉	SCREW 11/64-40 L=5	2
17	22-07-017	拉簧固定板	FEED REVERSE HOOK	1
18	22-07-018	摆动板座复位簧	ADJUSTING LINK SPRING	1
19	22-07-019	倒送料曲柄螺钉	FEED REVERSE ARM SCREW	1
20	22-07-020	倒送料扳手拉簧	FEED REVERSE SPRING	1
21	22-07-021	倒送料曲柄部件	FEED REVERSE ARM ASM.	1
22	22-07-022	铁芯弹簧	SPRING	1
23	22-07-023	倒送料轴	FEED REVERSE SHAFT	1
24	22-07-024	倒送料轴套	FEED LEVER METAL	1
25	22-07-025	倒送料扳手螺钉	SCREW 1/4-40 L=8	1
26	22-07-026	倒送料扳手定位螺钉	SCREW 1/4-40 L=8	1
27	22-07-027	限位螺钉座	RULER RETAINING PLATE	1
28	22-07-028	限位螺钉座螺钉	SCREW	2
29	22-07-029	扳手限位螺钉	SCREW	1
30	22-07-030	扳手限位螺母	NUT	1
31	22-07-031	限位螺钉减震垫	WASHER	1
32	22-07-032	倒送料扳手	REVERSE FEED CONTROL LEVER	1
33	22-07-033	倒送料轴O形圈	RUBBER RING	1
34	22-07-034	连接销挡圈	SNAP RING	1
35	22-07-035	自动倒送料拉杆	REVERSE FEED CONNECTING SHAFT	1
36	22-07-036	曲柄长销挡圈	SNAP RING	1
37	22-07-037	自动倒送料曲柄组件	CONNECTING ARM ASM.	1
38	22-07-038	曲柄短销挡圈	SNAP RING	1
39	22-07-039	铁芯连杆	REVERSE FEED CONNECTING SHAFT	1
40	22-07-040	铁芯垫	WASHER	1
41	22-07-041	铁芯橡胶垫	RUBBER PLUNGER	1
42	22-07-042	铁芯挡圈	SNAP RING	1
43	22-07-043	连接销挡圈	SNAP RING	1
44	22-07-044	铁芯连接销	PLUNGER ARM PIN	2
45	22-07-045	安装螺钉	SCREW	1

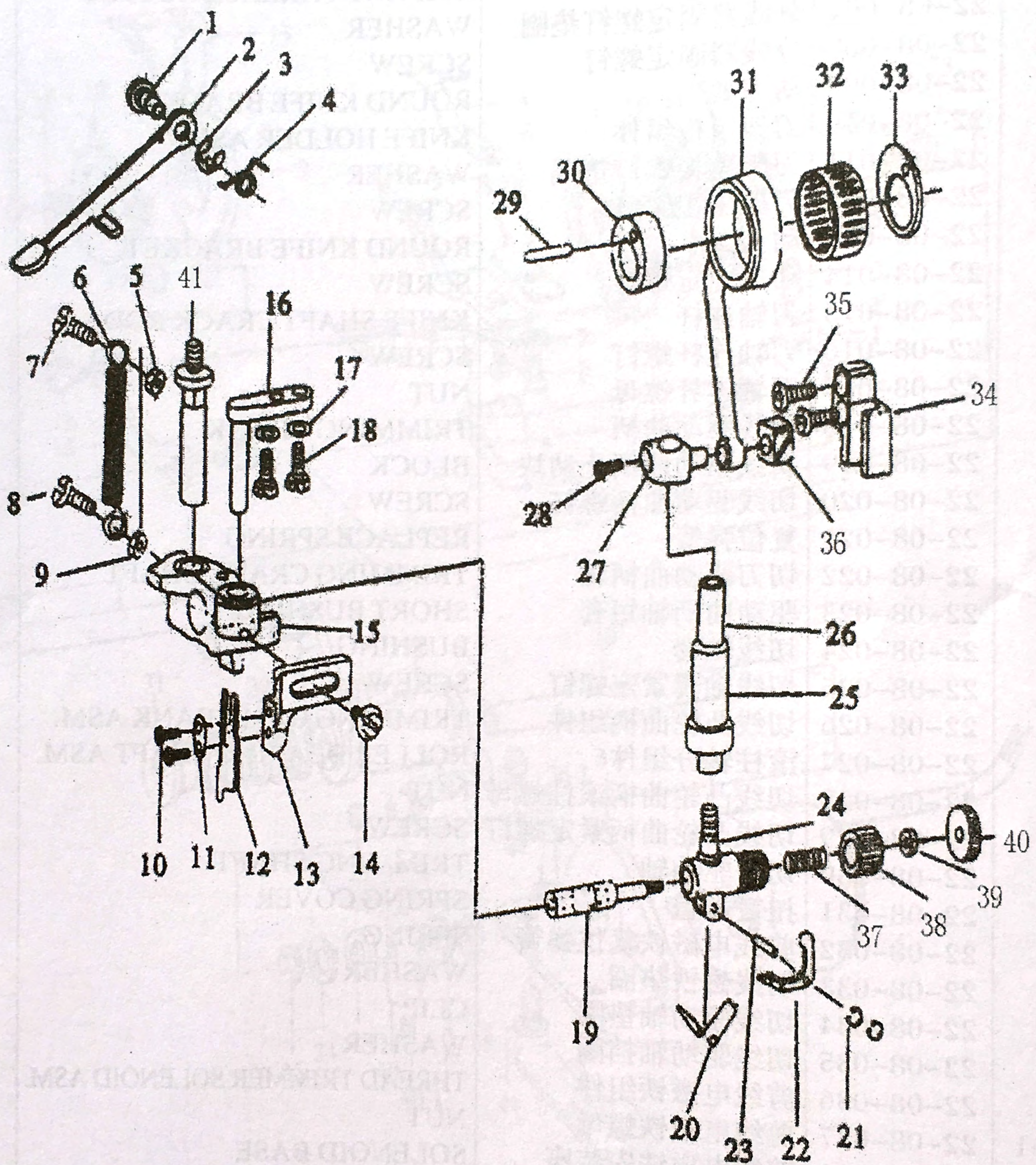
序号 Ref.No	图 号 Part Number	名 称	Description	数 量 QTY
46	22-07-046	倒送料电磁线圈组件	REVERSE FEED MAGNET ASM.	1
47	22-07-047	开关体组件	REVERSE FEED SEITCH LEVER	1
48	22-07-048	支承架安装螺钉	SCREW 3/16-28 L=9	1
49	22-07-049	微动开关	REVERSE FEED SWITCH	1
50	22-07-050	点动开关安装板	REVERSE FEED SWITCH PLATE	1
51	22-07-051	点动开关盒	REVERSE FEED SWITCH COVER	1
52	22-07-052	点动开关盒安装螺钉	SCREW 11/64-40 L=6	1
53	22-07-053	开关支承架	REVERSE FEED SWITCH BASE	1
54	22-07-054	开关杆销	REVERSE FEED SWITCH SHAFT	1
55	22-07-055	开关弹簧	REVERSE FEED SWITCH SPRING	1
56	22-07-056	开关定位螺钉	SCREW	1
57	22-07-057	支承架安装长螺钉	SCREW	1
58	22-07-058	支承架安装长螺钉垫圈	WASHER	1

8.1. 剪线分组件 Thread trimmer components (旋刀组件 ROUND KNIFE COMPONENTS)



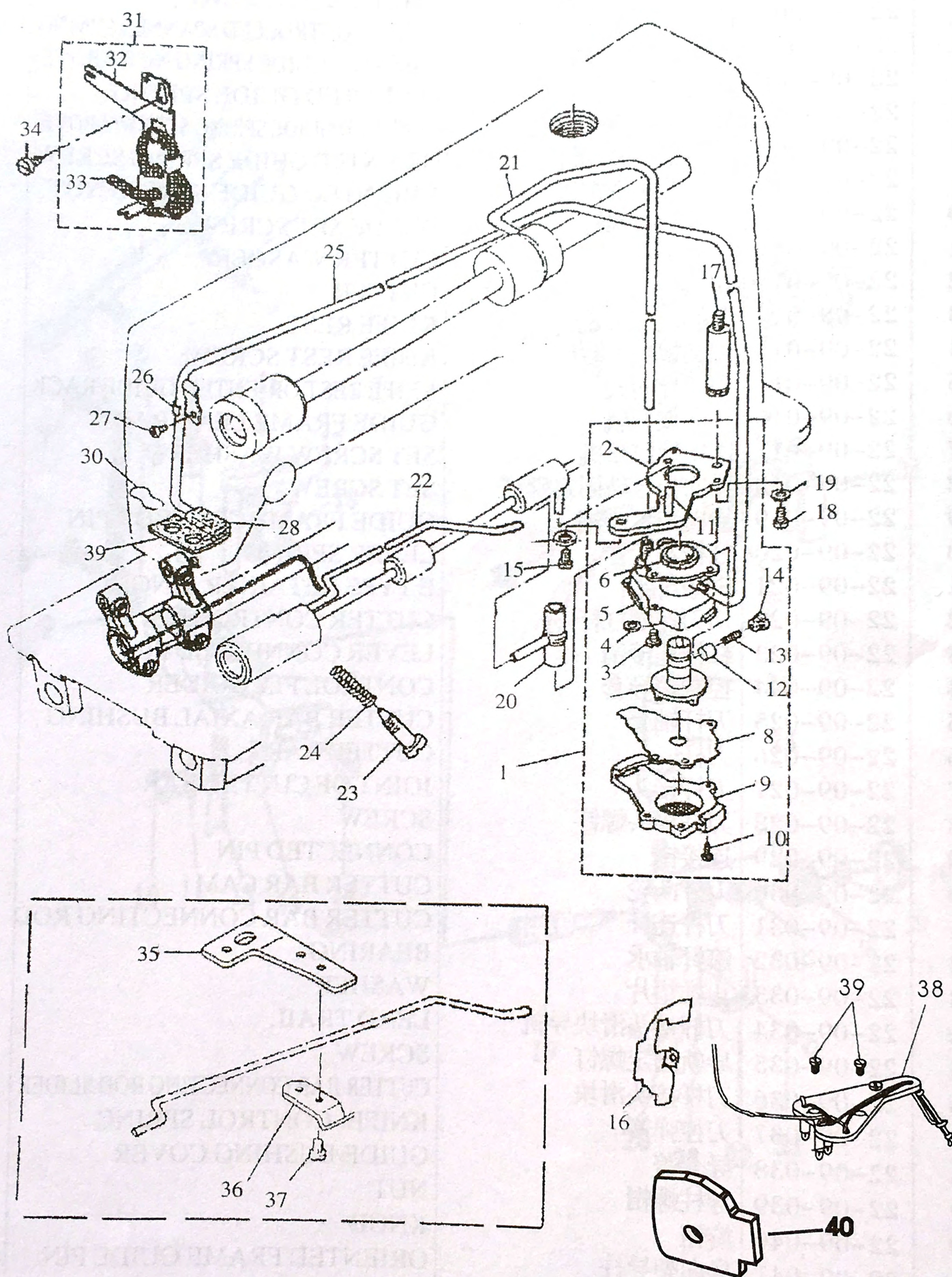
序号 Ref.No	图 号 Part Number	名 称	Description	数量 QTY
1	22-08-001	剪线凸轮	THREAS TRIMMER CAM	1
2	22-08-002	剪线凸轮垫	CAM COLLAR	2
3	22-08-003	剪线凸轮螺钉	SCREW	2
4	22-08-004	定刀	CONNTER KNIFE	1
5	22-08-005	定刀固定螺钉	SCREW	1
6	22-08-006	分线器	DISPART THREAS SHUTTLE	1
7	22-08-007	分线器固定螺钉垫圈	WASHER	3
8	22-08-008	分线器固定螺钉	SCREW	1
9	22-08-009	动刀架	ROUND KNIFE BRACKET	1
10	22-08-010	刀架压板组件	KNIFE HOLDER ASM.	1
11	22-08-011	刀架压板螺钉垫圈	WASHER	2
12	22-08-012	刀架压板螺钉	SCREW	2
13	22-08-013	动刀	ROUND KNIFE BRACKET	1
14	22-08-014	动刀固定螺钉	SCREW	2
15	22-08-015	刀轴连杆	KNIFE SHAFT CRACK ROD	1
16	22-08-016	刀轴连杆螺钉	SCREW	2
17	22-08-017	刀轴连杆螺母	NUT	1
18	22-08-018	切线驱动曲柄	TRIMMING CRANK	1
19	22-08-019	切线驱动曲柄止动块	BLOCK	1
20	22-08-020	切线驱动曲柄螺钉	SCREW	1
21	22-08-021	复位弹簧	REPLACE SPRING	1
22	22-08-022	切刀驱动曲柄轴	TRIMMING CRANK SHAFT	1
23	22-08-023	驱动曲柄轴短套	SHORT BUSHING	1
24	22-08-024	切线轴套	BUSHING	1
25	22-08-025	切线轴套紧定螺钉	SCREW	1
26	22-08-026	切线凸轮曲柄组件	TRIMMING CAM CRANK ASM.	1
27	22-08-027	滚柱轴分组件	ROLLER BEARING SHAFT ASM.	1
28	22-08-028	切线凸轮曲柄滚柱螺母	NUT	1
29	22-08-029	切线凸轮曲柄紧定螺钉	SCREW	1
30	22-08-030	切刀驱动轴	TRIMMING SHAFT	1
31	22-08-031	扭簧端盖	SPRING COVER	1
32	22-08-032	剪线电磁铁复位弹簧	SPRING	1
33	22-08-033	切线磁铁垫圈	WASHER	1
34	22-08-034	切线驱动轴垫圈	CLIP	1
35	22-08-035	切线驱动轴挡圈	WASHER	1
36	22-08-036	剪线电磁铁组件	THREAD TRIMMER SOLENOID ASM.	1
36-1	22-08-037	剪线电磁铁螺母	NUT	2
37	22-08-038	剪线电磁铁安装座	SOLENOID BASE	1
38	22-08-039	剪线电磁铁缓冲垫	WASHER	1
39	22-08-040	剪线电磁铁垫圈	WASHER	1
40	22-08-041	剪线电磁铁连接体	SOLENOIDCONNECTING SHAFT	1
40-1	22-08-042	剪线电磁铁连接体固定螺钉	SCREW	1
41	22-08-043	剪线电磁铁安装座固定螺钉	SCREW	1
42	22-08-044	松线座螺钉	SCREW	1
43	22-08-045	松线座螺钉垫圈	WASHER	1

9. 切刀控制组件 Cutter control components



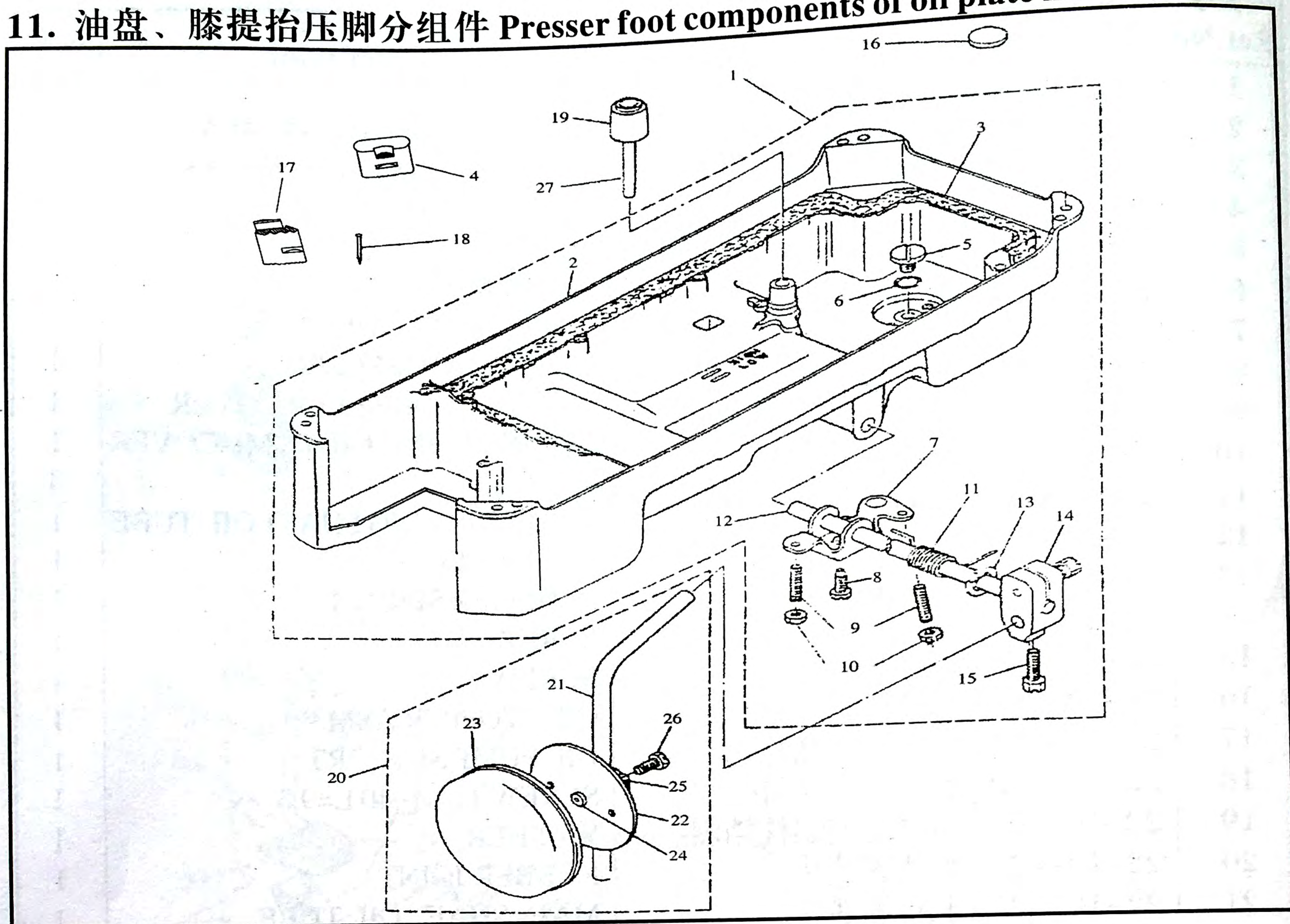
序号 Ref.No	图 号 Part Number	名 称	Description	数 量 QTY
1	22-09-001	控刀轴位螺钉	KNIFE-CONTROLLED AXIAL SCREW	1
2	22-09-002	控刀扳手	KNIFE-CONTROLLED SPANNER	1
3	22-09-003	升降板连接特制开口挡圈	SPLIT BAFFLE RING	1
4	22-09-004	控刀扳手扭簧	KNIFE-CONTROLLED SPANNER SPRING	1
5	22-09-005	导向架拉簧螺帽(上)	ORIENTED GUIDE SPRING NUT(ABOVE)	1
6	22-09-006	导向架拉簧	ORIENTED GUIDE SPRING	1
7	22-09-007	导向架拉簧螺钉(上)	ORIENTED GUIDE SPRING SCREW(ABOVE)	1
8	22-09-008	导向架拉簧螺钉	ORIENTED GUIDE SPRING SCREW	1
9	22-09-009	导向架拉簧螺母	ORIENTED GUIDE SPRING NUT	1
10	22-09-010	刀片固定螺钉	BLADE SET SCREW	2
11	22-09-011	切刀垫片	CUTTER WASHER	1
12	22-09-012	切刀	CUTTER	1
13	22-09-013	刀架	KNIFE REST	1
14	22-09-014	刀架螺钉	KNIFE REST SCREW	1
15	22-09-015	刀架导向架	KNIFE REST ORIENTED GUIDE RACK	1
16	22-09-016	导向架导轨	GUIDE FRAME LEAD RAIL	1
17	22-09-017	固定螺钉垫圈	SET SCREW WASHER	2
18	22-09-018	导向架导轨固定螺钉	SET SCREW	2
19	22-09-019	导向架控制销	GUIDE FRAME CONTROL PIN	1
20	22-09-020	杠杆簧	LEVER SPRING	1
21	22-09-021	E型挡圈	E TYPE RETAINER RING	2
22	22-09-022	切刀控制杠杆	CUTTER CONTROL LEVER	1
23	22-09-023	杠杆连接销	LEVER CONNECTED PIN	1
24	22-09-024	控制销导套	CONTROL PIN GUIDER	1
25	22-09-025	刀杆轴套	CUTTER BAR AXIAL BUSHING	1
26	22-09-026	刀杆	CUTTER BAR	1
27	22-09-027	刀杆接头	JOINT OF CUTTER BAR	1
28	22-09-028	刀杆接头螺钉	SCREW	1
29	22-09-029	连接销	CONNECTED PIN	1
30	22-09-030	刀杆凸轮	CUTTER BAR CAM	1
31	22-09-031	刀杆连杆	CUTTER BAR CONNECTING ROD	1
32	22-09-032	滚针轴承	BEARING	1
33	22-09-033	止推垫片	WASHER	1
34	22-09-034	刀杆接头滑块导轨	LEAD TRAIL	1
35	22-09-035	导轨固定螺钉	SCREW	2
36	22-09-036	刀杆接头滑块	CUTTER BAR CONNECTING ROD SLIDER	1
37	22-09-037	刀控弹簧	KNIFE-CONTROL SPRING	1
38	22-09-038	导套盖	GUIDE BUSHING COVER	1
39	22-09-039	导柱螺帽	NUT	1
40	22-09-040	旋钮	KNOB	1
41	22-09-041	导向架导柱	ORIENTED FRAME GUIDE PIN	1

10. 润滑分组件 Lubrication components



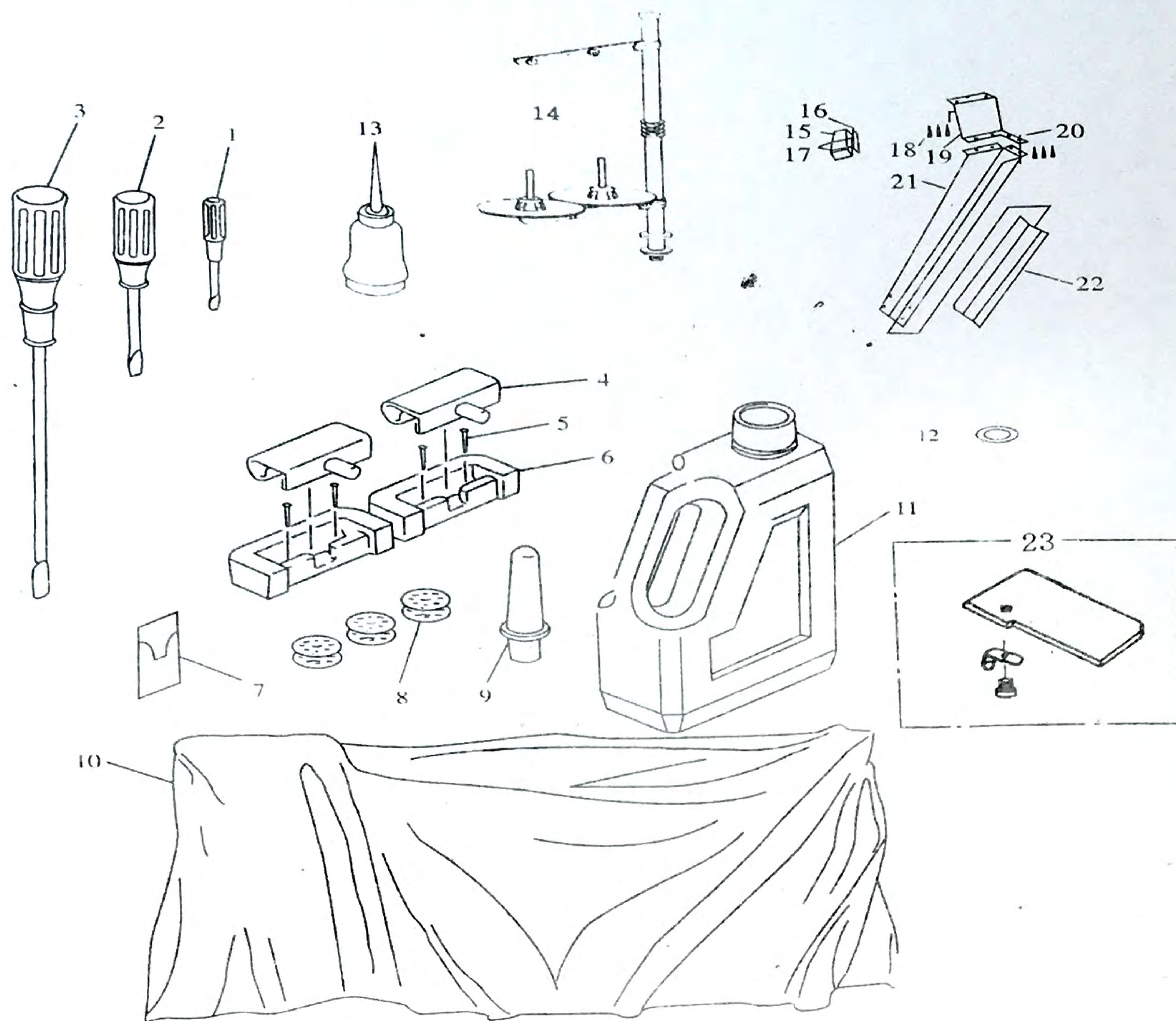
序号 Ref.No	图 号 Part Number	名 称	Description	数 量 QTY
1	22-10-001	油泵部件	LUBRICATING OIL PUMP ASM.	1
2	22-10-002	油泵安装板	OIL PUMP INSTALLING BASE	1
3	22-10-003	油泵安装螺钉	SCREW 15/64-28 L=9	3
4	22-10-004	油泵安装止退垫圈	WASHER	3
5	22-10-005	油泵体	OIL PUMP	1
6	22-10-006	油泵体衬套	OIL PUMP BUSHING	1
7	22-10-007	油泵叶轮	OIL PUMP IMPELLER	1
8	22-10-008	油泵叶轮托板	OIL PUMP IMPELLER COVER	1
9	22-10-009	油泵盖部件	LUBRICATING OIL PUMP COVER	1
10	22-10-010	油泵盖螺钉	SCREW	3
11	22-10-011	下轴供油管	HOOK DRIVING SHAFT OIL TUBE	1
12	22-10-012	回油柱塞	PULUNGER	1
13	22-10-013	柱塞簧	PLUNGER SPRING	1
14	22-10-014	柱塞螺钉	SCREW	1
15	22-10-015	油泵螺钉	SCREW	1
16	22-10-016	隔油板	OIL STOPPER ASM.	1
17	22-10-017	油泵连接螺柱	OIL PUMP SUPPORT	1
18	22-10-018	螺柱连接螺钉	SCREW 11/64-40 L=9.5	1
19	22-10-019	油泵连接螺柱挡圈	WASHER	1
20	22-10-020	供油管接头	RUBBER JOINT	1
21	22-10-021	上轴供油管	MAIN SHAFT OIL TUBE	1
22	22-10-022	旋梭供油管	OIL TUBE	1
23	22-10-023	油量调节螺钉	OIL ADJUSTING SCREW	1
24	22-10-024	油量调节簧	SPRING	1
25	22-10-025	回油管	OIL TETURN GUARD	1
26	22-10-026	回油管夹	OIL REURN TUBE HOLDER	1
27	22-10-027	回油管夹螺钉	SCREW 3/16-28 L=6	1
28	22-10-028	回油除尘毡	ANTI-DUST OIL FELT	1
29	22-10-029	回油毡	OIL FELT	1
30	22-10-030	回油毡夹	OIL FELT PRESSER	1
31	22-10-031	面部油线板组件	OIL WICK SUPPORT ASM.	1
32	22-10-032	面部油线板	OIL WICK SUPPORT	1
33	22-10-033	面部油线	OIL WICK	1
34	22-10-034	面部油线板螺钉	SCREW	1
35	22-10-035	软管下支承板	WIRE HOLDER BARCKET(LOWER)	1
36	22-10-036	软管下支承板压板	WIRE HOLDER	1
37	22-10-037	软管下支承板压板螺钉	SCREW 11/64-40 L=5	1
38	22-10-038	油线固定板大组件	OIL THREAD FIXED PLATE COMPONENT	1
39	22-10-039	油线固定板螺钉	OIL THREAD FIXED PLATE SCREW	2
40	22-10-040	挡油海绵	OIL SPONGE BLOCK	1

11. 油盘、膝提抬压脚分组件 Presser foot components of oil plate knee kift



序号 Ref.No	图号 Part Number	名称	Description	数量 QTY
1	22-11-001	油盘部件	OIL PLATE COMPONENTS	1
2	22-11-002	油盘	OIL PLATE	1
3	22-11-003	油盘垫	OIL PLATE BED	1
4	22-11-004	机头座垫	MACHINE HEAD BED	2
5	22-11-005	排油孔螺钉	OIL EXRRACTION HOLE SCREW	1
6	22-11-006	排油孔螺钉 O 型圈	"O"RING OF OIL EXTRACTING HOLE SCREW	1
7	22-11-007	抬压脚双向曲柄	TWO-WAY CRANK OF LIFTING PRESSOR FOOT	1
8	22-11-008	双向曲柄螺钉	SCREW	1
9	22-11-009	双向曲柄限位调节螺钉	BANKING SCREW	2
10	22-11-010	双向曲柄限位调节螺母	BANKING NUT OF TWO-WAY CRANK	3
11	22-11-011	双向曲柄扭簧	TWISTING SPRING	1
12	22-11-012	抬压脚轴	LIFTING PRESSOR FOOT SHAFT	1
13	22-11-013	抬压脚轴开口挡圈	OPEN SHIELD RING	1
14	22-11-014	抬压脚操纵杆接头	OPERATING BAR HEAD OF LIFTING PRESSOR FOOT	1
15	22-11-015	操纵杆接头螺钉	OPERATING BAR HEAD SCREW	2
16	22-11-016	油盘磁铁	OIL PLATE MAGNET	1
17	22-11-017	油盘支座	OIL PLATE SEAT	2
18	22-11-018	油盘座钉	OIL PLATE NAIL	4
19	22-11-019	抬压脚顶销	TOP PIN OF LIFTING PRESSOR FOOT	1
20	22-11-020	操纵杆部件	OPERATING BAR COMPONENTS	1
21	22-11-021	操纵杆	OPERATING BAR	1
22	22-11-022	操纵板	OPERATING P;ATE	1
23	22-11-023	操纵板软垫	SOFT CUSHION OF OPERATING BAR	1
24	22-11-024	操纵板垫	OPERATING BAR BED	1
25	22-11-025	操纵杆接头	OPERATING BAR TIP	1
26	22-11-026	接头螺钉	TIP SCREW	1

12. 附件 Auxiliaries



序号 Ref.No	图 号 Part Number	名 称	Description	数量 QTY
1	22-12-001	螺丝刀 (小)	SCREW DRIVER, SMALE	1
2	22-12-002	螺丝刀 (中)	SCREW DRIVER, MIDDLE	1
3	22-12-003	螺丝刀 (大)	SCREW DRIVER, LARGE	1
4	22-12-004	机头连接钩部件	HINGE COMPL	2
5	22-12-005	机头连接钩座钉	NAIL	4
6	22-12-006	机头连接钩座	RUBBER CUSHION	2
7	22-12-007	机针	NEEDLE	1包
8	22-12-008	梭心	BOBBIN	3
9	22-12-009	机头支柱	FRAME SUPPORT BAR	1
10	22-12-010	机头罩	FRAME VINYL COVER	1
11	22-12-011	油箱部件	OIL BOTTLE WITH OIL	1
12	22-12-012	橡胶轮	RUBBER RING	1
13	22-12-013	小油壶	OILER ASM.	1
14	22-12-014	二线架部件	THREAS STAND ASM.	1
15	22-12-015	导屑板	CHIP BOARD GUIDE	1
16	22-12-016	导屑板垫	CHIP BOARD PAD GUIDE	1
17	22-12-017	导屑板螺钉	CHIP BOARD SCREWS GUIDE	2
18	22-12-018	导屑滑板支架木螺钉	SCREW	3
19	22-12-019	导屑滑板支架	CRUMBS SLIDE BRACKET	1
20	22-12-020	导屑滑板螺钉	DEBRIS SLIDE GUIDE SCREW	4
21	22-12-021	导屑滑板	CRUMBS SKATEBOARD	1
22	22-12-022	导屑连接滑板	CRUMBS CONNECTION SKATEBOARD	1
23	22-12-023	排屑孔盖板组件	CLEARANCE HOLE COVER COMPONENTS	1