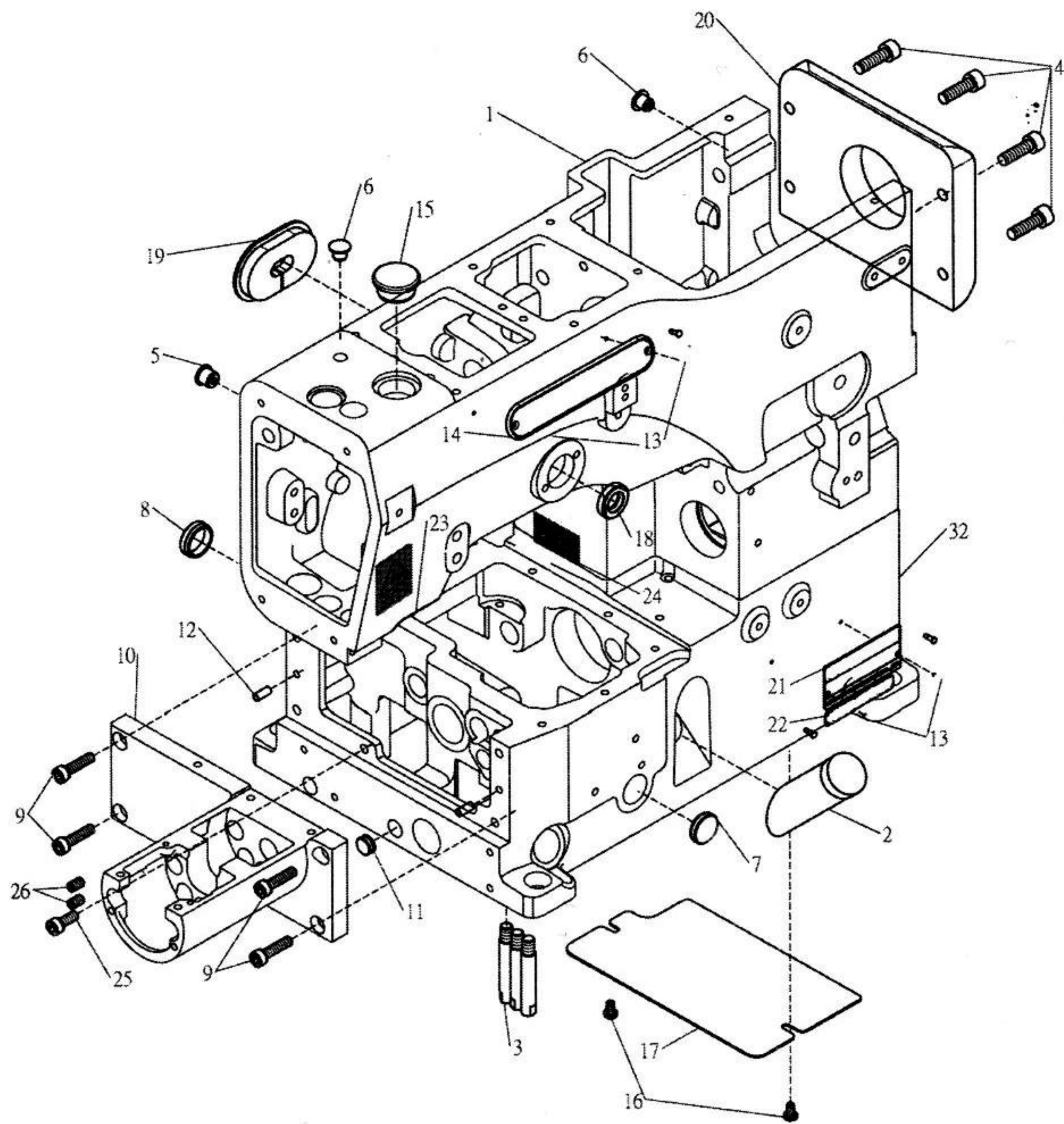


# **Interlock 2600 S/D**

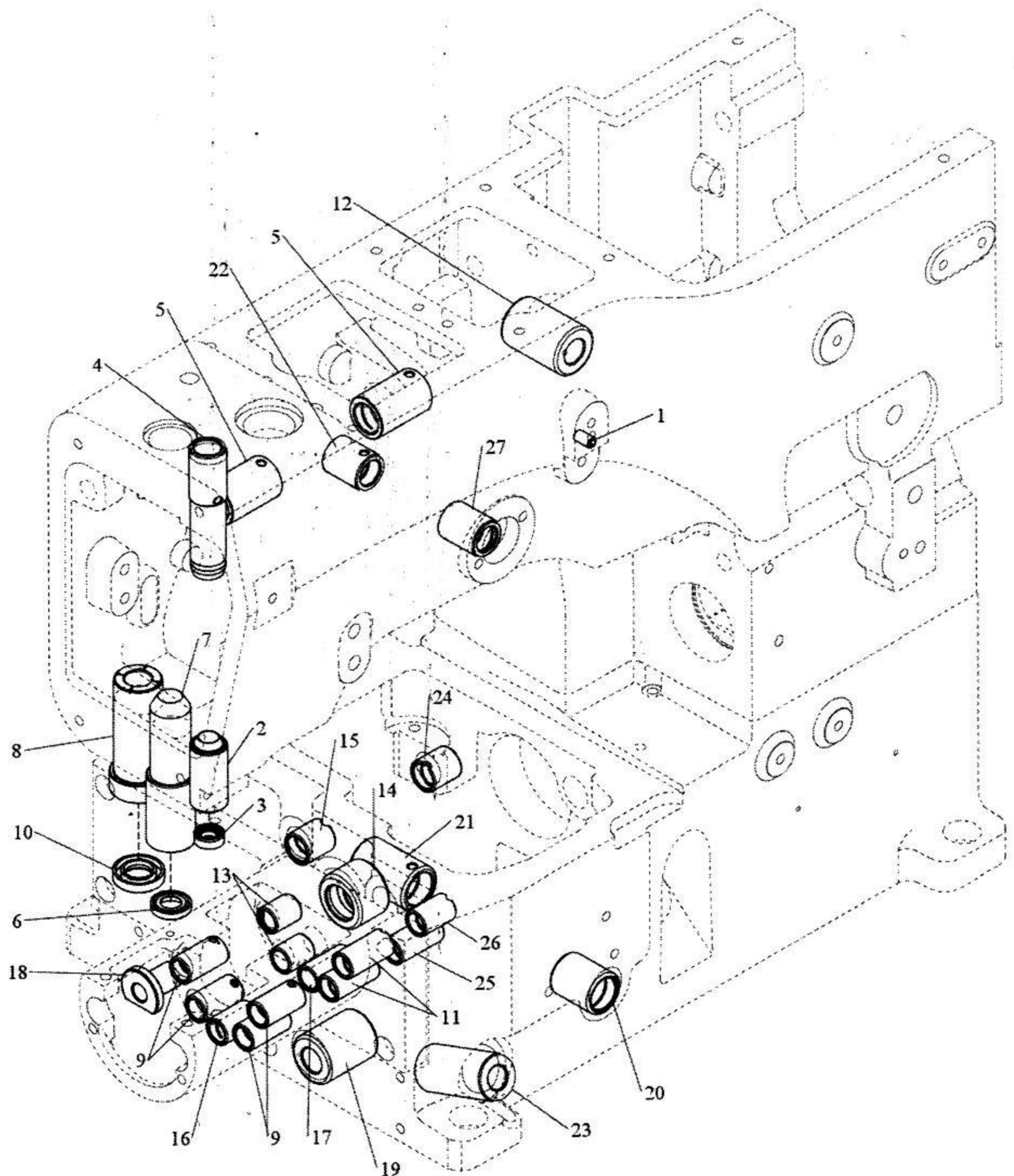
**Плоскошовная машина  
(распошивалка)  
с цилиндрической платформой  
A-2600D  
с прямым приводом  
Parts-List  
(каталог запчастей)**

## 一、缝纫机主体/MACHINE BED FRAME



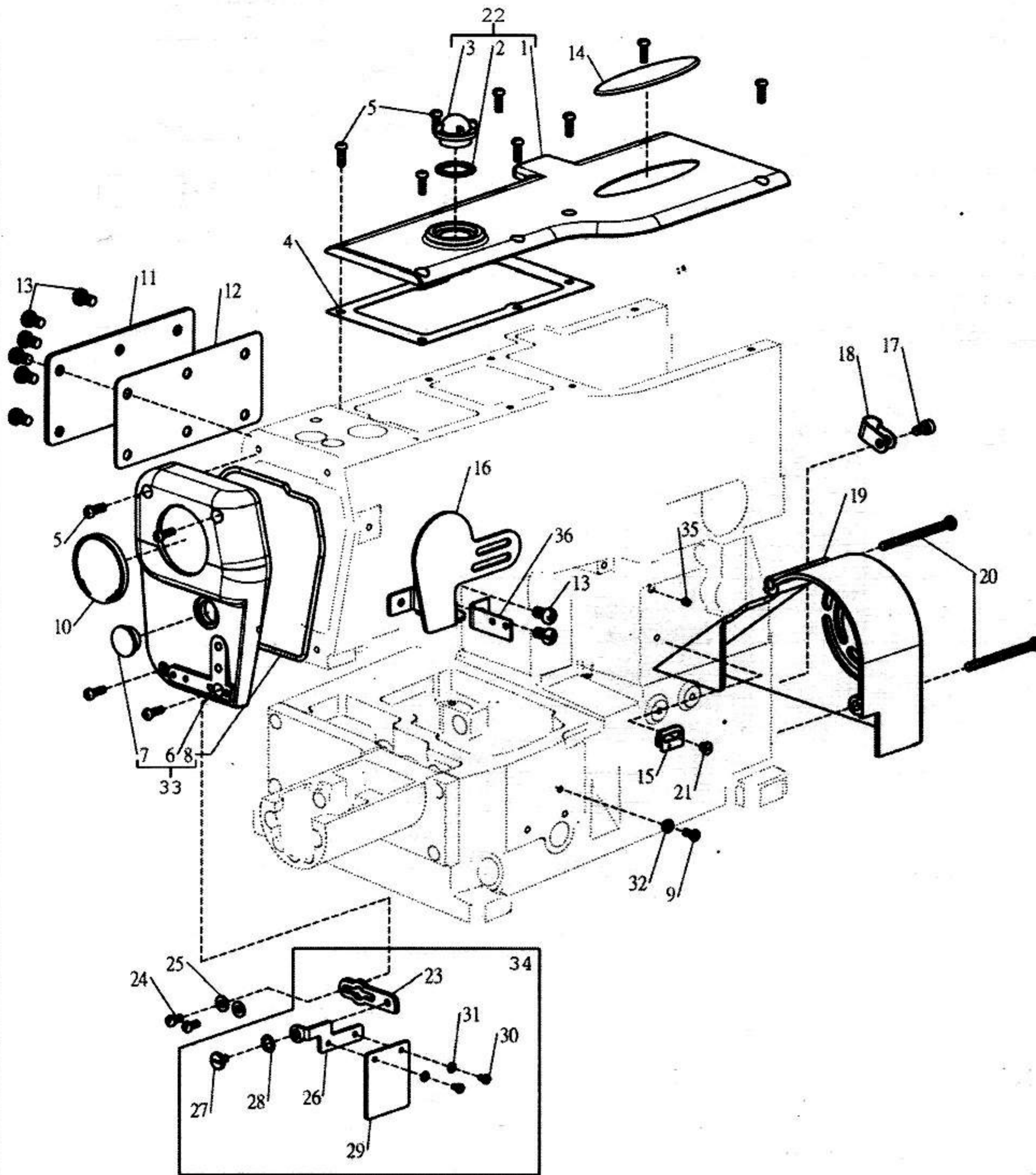
序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W1-1	上机壳	Machine Frame	1
2		W1-2	油量视镜	Oil Sight Gauge	1
3		W1-3	机台支撑销	Bed Pin (1/4-24X9)	3
4		W1-4	螺钉M6×1 L=20	Screw (M6-1X20)	4
5		W1-5	孔塞	Plug	1
6		W1-6	孔塞	Plug	2
7		W1-7	孔塞	Plug	1
8		W1-8	孔塞	Plug	1
9		W1-9	螺钉M5×0.8 L=20	Screw (M5-0.8X20)	4
10		W1-10	针板机座	Sewing Machine Supprting Block	1
11		W1-11	孔塞	Plug	1
12		W31-23	销	Pin	2
13		P1-17	铆钉	Rivet	1
14		G1-21	铭牌	Name Plate	1
15		W1-15	孔塞	Plug	2
16		W1-16	螺钉M4×0.7 L=6.5	Screw (M4-0.7X6.5)	1
17		W1-17	底盖	Cover	1
18		W1-31	油封	Oil Seal	1
19		W1-19	孔塞	Plug	1
20		W1-33	车头后盖	Sewing Head Cover (Right)	1
21		S1-21	型号牌	Model Plate	1
22		P2-41	粘纸	Sticker	1
23		P1-22	警示牌	Warning Sticker	1
24		P3-6	警示牌	Warning Sticker	1
25		W9-3	螺钉M5×0.8 L=12	Screw (M5-0.8X12)	1
26		W9-1	螺钉M5×0.8 L=8	Screw (M5-0.8X8)	1
32		S1-32	机座	Sewing Machine Supprting Block	1

## 二、轴套部分/BUSHINGS MECHANISM



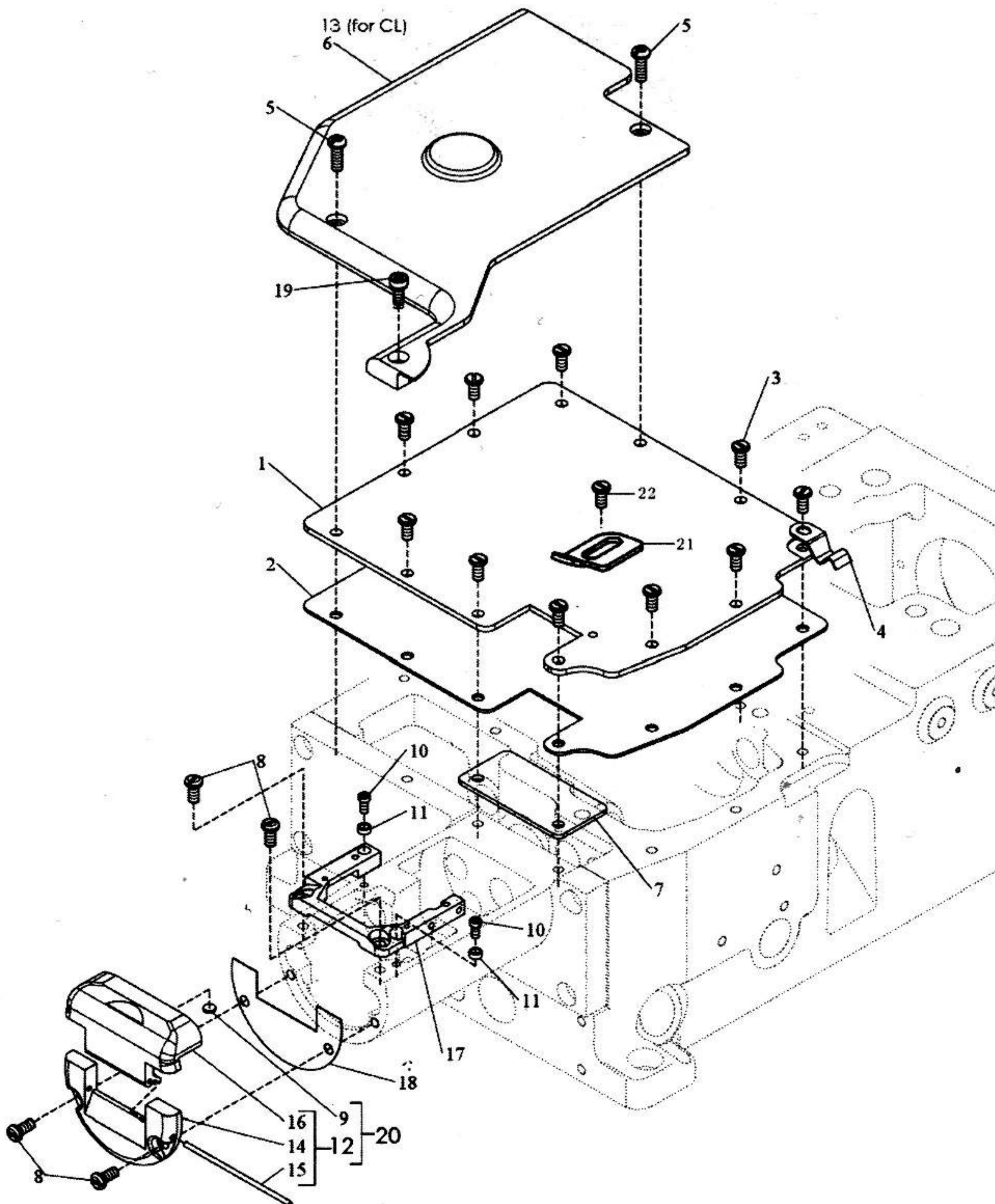
序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W2-1	开口销4*8	Pin (SPP4*8)	1
2		W2-2	针杆下套	Needle Bar Bushing(Lower)	1
3		W2-3	油封	Oil Seal	1
4		W2-4	针杆上套	Needle Bar Bushing(Upper)	1
5		W2-5	轴套	Bushing	2
6		W2-6	油封	Oil Seal	1
7		W2-7	轴套	Bushing	1
8		W2-8	轴套	Bushing	1
9		S2-11	轴套	Bushing	4
10		W2-12	油封	Oil Seal	1
11		S2-13	轴套	Bushing	2
12		S2-14	轴套	Bushing	1
13		S2-15	轴套	Bushing	2
14		S2-16	轴套	Bushing	1
15		S2-17	轴套	Bushing	1
16		S2-18	轴套	Bushing	1
17		S2-19	轴套	Bushing	1
18		S2-20	轴套	Bushing	1
19		W2-22	轴套	Bushing	1
20		W2-20	轴套	Bushing	1
21		W2-21	轴套	Bushing	1
22		W2-10	轴套	Bushing	1
23		W2-23	轴套	Bushing	1
24		S2-24	轴套	Bushing	1
25		S2-25	轴套	Bushing	1
26		S2-26	轴套	Bushing	1
27		W2-11	轴套	Bushing	1

### 三、机壳盖部分(1)/COVER(1)



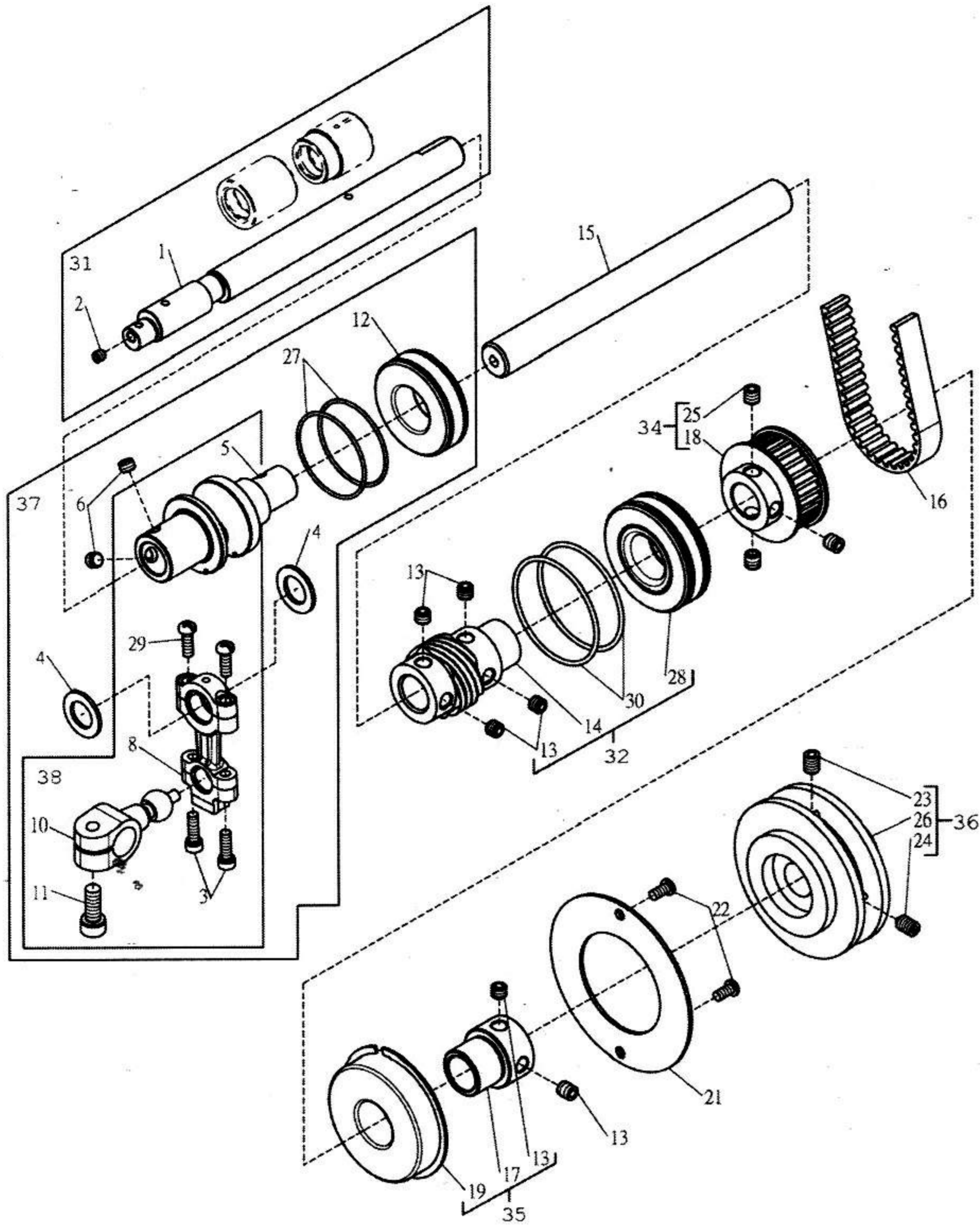
序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W3-1	机头上盖	Sewing Head Cover (Top)	1
2		W3-2	O型圈	O-Ring	1
3		W3-3	游窗	Oil Sight Window	1
4		W3-4	机头上盖止油垫	Gasket	1
5		W3-5	螺钉M4×0.7 L=12	Screw (M4-0.7X12)	12
6		W3-6	机头前盖	Sewing Head Cover (Left)	1
7		P1-48	孔塞	Plug	1
8		W3-8	机头前盖止油圈	O-Ring	1
9		W4-3	螺钉M4×0.7 L=8	Screw (M4-0.7X8)	1
10		W3-10	商标	Name Plate	1
11		W3-11	机头后侧盖	Sewing Head Cover (Rear)	1
12		W3-12	机头后侧盖止油垫	Gasket	1
13		W3-13	螺钉M6×1 L=10	Screw (M6-1X10)	8
14		S3-14	商标	Name Plate	1
15		W3-15	过线片	Thread Guide	1
16		W3-16	收线保护盖	Thread Takeup Cover	1
17		W21-18	螺钉M5×0.8 L=8	Screw (M5-0.8X8)	1
18		W3-18	线套	Cord Clamp (UC-2,3/8")	1
19		W3-19	皮带轮盖	Pulley Cover	1
20		W3-20	螺钉M5×0.8 L=60	Screw (M5-0.8X60)	2
21		W24-19	螺钉M4×0.7 L=4	Screw (M4-0.7X4)	1
22		W3-22	机头上盖组件	Arm Cover(Top) Assembly	1
23		W3-23	护目镜托架	Bracket	1
24		W3-24	螺钉M4×0.7 L=8	Screw (M4-0.7X8)	2
25		W3-25	垫片	Washer	2
26		W3-26	护目镜托架	Bracket	1
27		W3-27	轴位螺钉	Screw	1
28		W3-28	波形垫片	Washer	1
29		W3-29	护目镜	Eye Guard	1
30		W3-30	螺钉M3×0.5 L=4.5	Screw (M3-0.5X4.5)	2
31		W3-31	垫片	Washer	2
32		W3-32	螺母	Nut	1
33		W3-33	机头前盖组件	Arm Cover(Top) Assembly	1
34		W3-34	护目镜组件	Bracket Assembly	1
35		W3-35	螺钉M4×0.7 L=4	Screw (M4-0.7X4)	1
36		W3-36	托架	Bracket	1

### 四、机壳盖部分(2)/COVER(2)



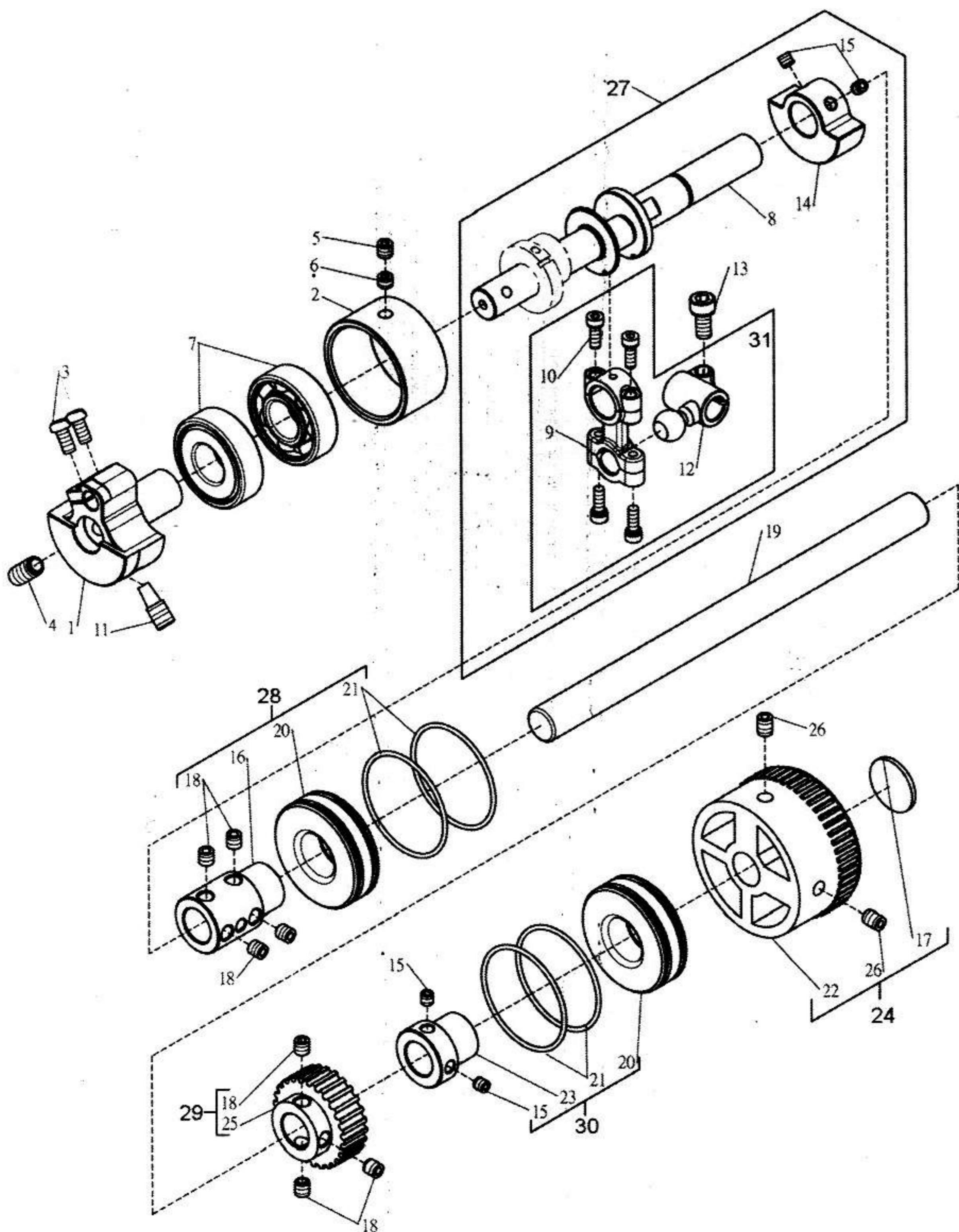
序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		S4-1	上盖	Top Cover	1
2		S4-2	上盖止油垫	Top Cover Gasket	1
3		W4-3	螺钉M4×0.8 L=8	Screw (M4-0.7X8)	10
4		W4-4	止动片	Flat Spring	1
5		W3-5	螺钉M4×0.8 L=12	Screw (M4-0.7X12)	2
6		S4-6	下座上盖	Bed Cover	1
7		S4-7	上盖(小)	Top cover (small)	1
8		W3-24	螺钉M4×0.8 L=8	Screw (M4-0.7X8)	4
9		S4-9	磁铁	Magnet	1
10		W4-10	螺钉M3×0.5 L=6	Screw (M3-0.5X6)	2
11		W4-11	定位套	Positioning Bushing	2
12		S4-12	盖板组件	Cover Assembly	1
13		S4-13	下座上盖(普通用)	Bed Cover (for CL)	1
14		S4-14	侧盖板(下)	Side Cover	1
15		S4-15	固定销	Pin	1
16		S4-16	侧盖板	Side Cover	1
17		S4-17	针板座	Bracket / Stitch Plate	1
18		S4-18	前盖板防油垫	Cover Plate Gasket	1
19		W8-15	螺钉M4×0.7 L=10	Screw (M4-0.7X10)	1
20		S4-20	侧盖板组件	Side Cover Assembly	1
21		W3-15	导线片	Thread Guide	1
22		W24-19	螺钉M4×0.7 L=4	Screw(M4-0.7X4)	1

### 五、下轴部分/CRANK SHAFT DRIVE MECHANISM



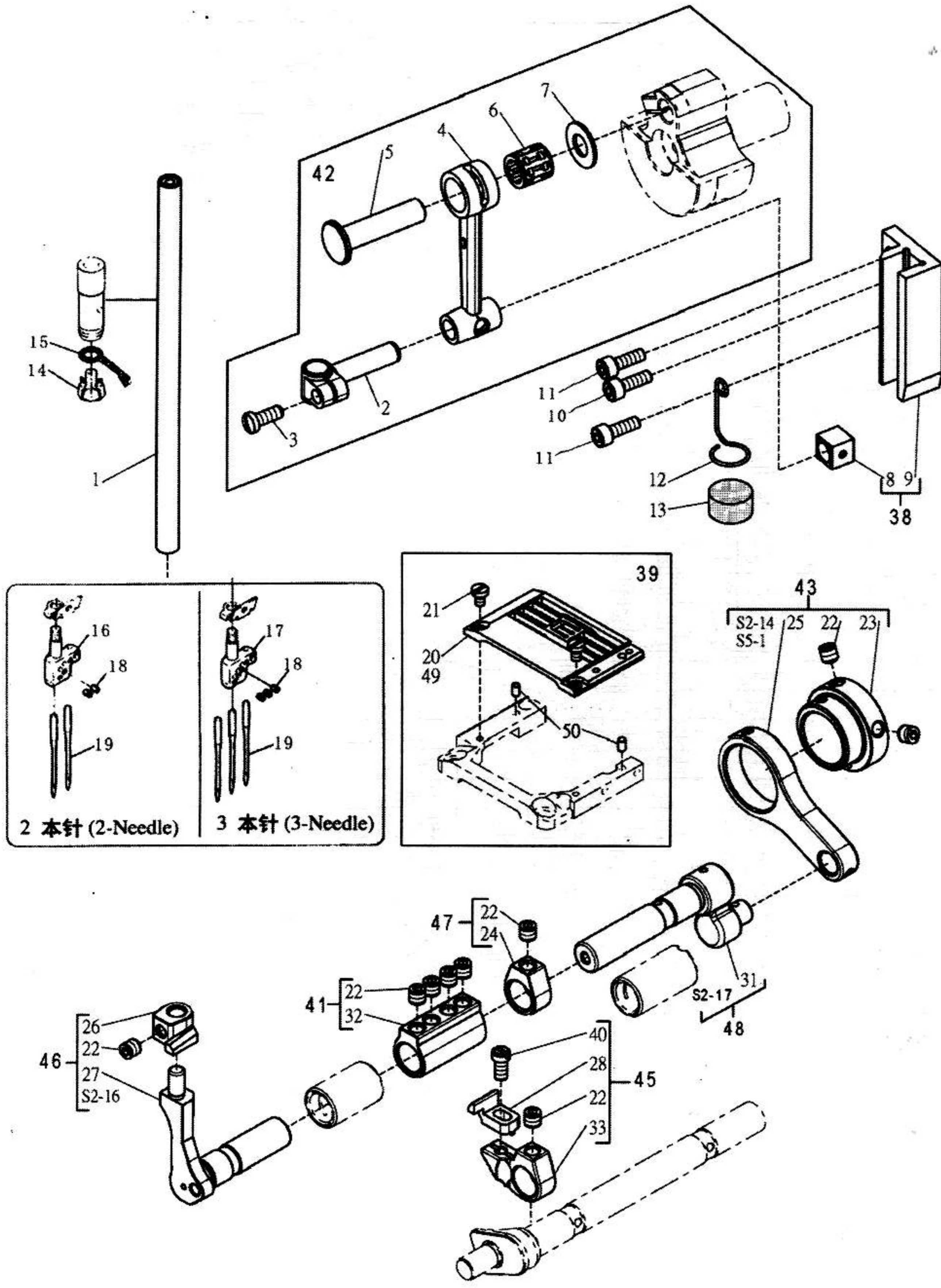
序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		S5-1	偏心轴	Crankshaft	1
2		S5-2	连接杆	Lever Link	1
3		W5-3	螺钉M4×0.7 L=12	Screw (M4-0.7X12)	2
4		W5-4	垫片	Washer	2
5		W5-5	主轴	Main Shaft	1
6		W5-6	螺钉M6×0.75 L=4	Screw (M6-0.75X4)	2
7		S5-7	曲柄组件	Crank Assmely	1
8		W5-8	连杆	Connection	1
9					
10		W5-10	摆动臂	Crank	1
11		W5-11	螺钉M6×0.75 L=15	Screw (M6-0.75X15)	1
12		W5-12	轴承	Bearing	1
13		W5-13	螺钉M6×0.75 L=5	Screw (M6-0.75X5)	6
14		W5-14	轴套	Bushing	1
15		W5-15	下轴	Shaft	1
16		W5-16	同步带	Timing Belt	1
17		W5-17	轴承	Bushing	1
18		W5-18	同步带轮	Gear Wheel	1
19		W5-19	轴承	Bearing	1
20					1
21		W5-21	止动板	Set Plate	1
22		W4-3	螺钉M4×0.7 L=8	Screw (M4-0.7X8)	2
23		P6-12	螺钉M6×1 L=8	Screw (M6-1X8)	1
24		W5-24	螺钉M6×1 L=10	Screw (M6-1X10)	1
25		P13-6	螺钉M6×1 L=6	Screw (M6-1X6)	3
26		W5-26	皮带轮	Pulley	1
27		W5-27	O型圈	O-Ring	2
28		W5-28	轴承	Bearing	1
29		W3-5	螺钉M4×0.7 L=12	Screw (M4-0.7X12)	2
30		W5-30	O型圈	O-Ring	2
31		S5-31	短轴	Pin	1
32		W5-32	轴承组件	Bushing Assembly	1
33		W5-37	连杆轴承组件	Connection Assembly	1
34		W5-34	同步带轮组件	Bushing Assembly	1
35		W5-35	轴承组件	Bushing Assembly	1
36		W5-36	皮带轮组件	Machine Pulley Assembly	1
37		S5-37	曲柄	Crank	1
38		W3-35	螺钉M4×0.7 L=4	Screw (M4-0.7X4)	1
39		W9-3	螺钉M5×0.8 L=12	Screw (M5-0.8X12)	1
40		W5-38	连杆组件	Connection Assembly	1

### 六、上轴部分/ARM SHAFT MECHANISM



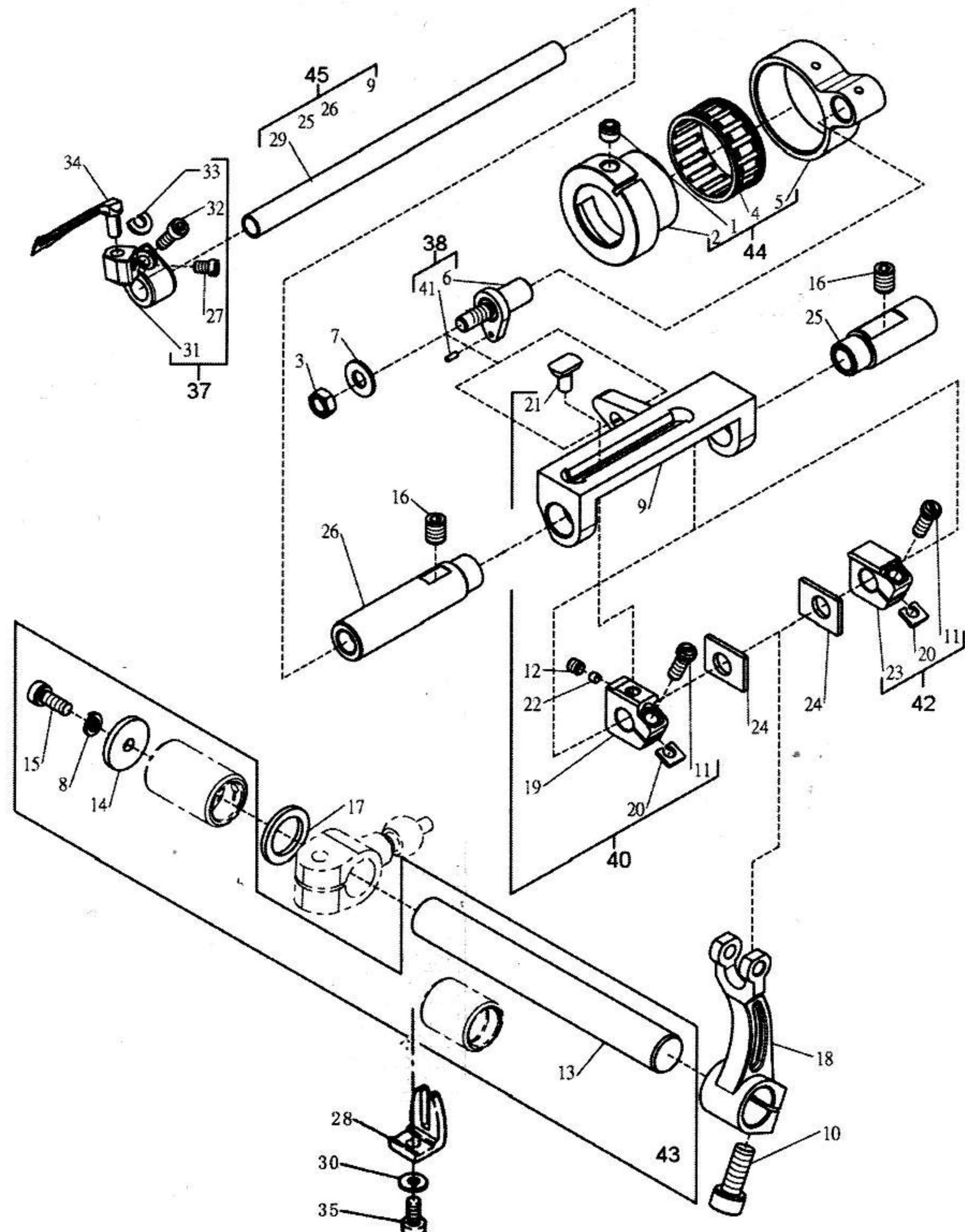
序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W6-1	平衡块	Balance Weight	1
2		W6-2	轴承套	Bushing	1
3		W6-3	螺钉M5×0.8 L=10	Screw (M5-0.8X10)	2
4		W6-4	螺钉5/16×24 L=16	Screw (5/16-24X16)	1
5		W1-29	螺钉M6×1 L=6	Screw (M6-1X6)	1
6		W6-6	螺钉M6×1 L=6	Screw (M6-1X6)	1
7		W6-7	轴承	Bearing	2
8		W6-8	偏心轴	Crankshaft	1
9		W6-9	连杆	Connection	1
10		W6-10	螺钉M4×0.7 L=6	Screw (M4-0.7X6)	4
11		W6-11	螺钉5/16×24 L=19	Screw (5/16-24X19)	1
12		W6-12	曲柄	Crank	1
13		W6-13	螺钉M6×0.75 L=12	Screw (M6-0.75X12)	1
14		W6-14	平衡块	Balance Weight	1
15		W6-15	螺钉M5×0.8 L=5	Screw (M5-0.8X5)	4
16		W6-16	偏心轴轴套	Crankshaft Coupling	1
17		W6-17	手轮记号	Handwheel Mark	1
18		P13-6	螺钉M6×1 L=6	Screw (M6-1X6)	7
19		W6-19	上轴	Shaft	1
20		W5-28	轴承	Bearing	2
21		W5-30	O型圈	O-Ring	4
22		W6-22	手轮	Handwheel	1
23		W6-23	轴承套	Bushing	1
24		W6-24	手轮组件	Handwheel Assembly	1
25		W6-25	同步带轮	Gear Wheel	1
26		P6-12	螺钉M6×1 L=8	Screw (M6-1X8)	2
27		W6-27	偏心轴组件	Crankshaft Assembly	1
28		W6-28	轴承套组件	Bushing Assembly	1
29		W6-29	同步带轮组件	Gear (Upper) Assembly	1
30		W6-30	轴承套组件	Bushing Assembly	1
31		W6-31	连杆组件	Connection Assembly	1

### 七、针杆-针受部分/NEEDLE BAR, NEEDLE GUARD MECHANISM



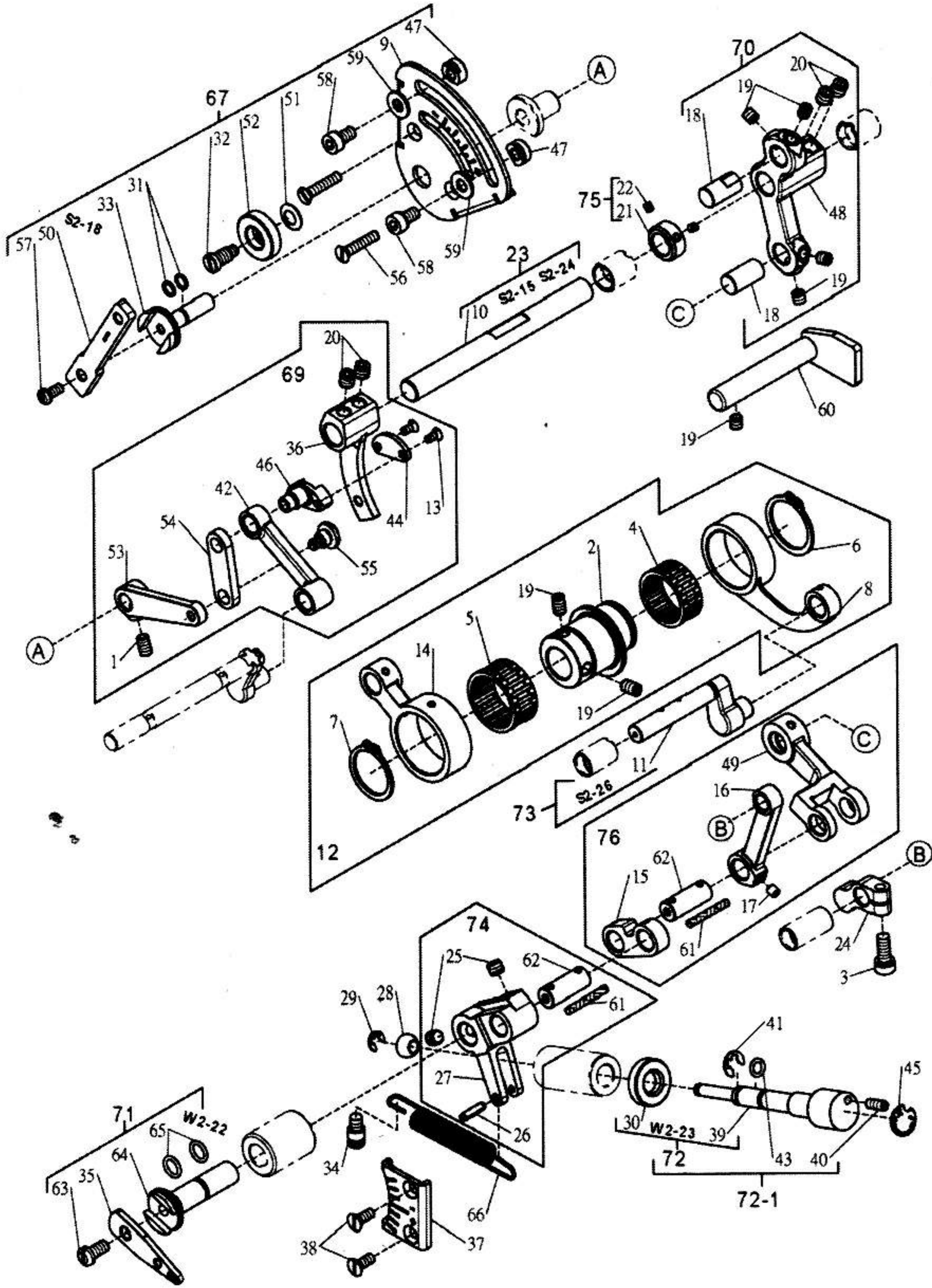
序号 No.	零件编号 Part No.	参考编号 Part No.	名称 Name	数量 Amt. Req.	
1		251014-91	针杆	Needle Bar	1
2		206061	针杆连接柱	Needle Bar Clamp	1
3		005325	螺钉	Screw	1
4		251016	针杆连杆	Link	1
5		206053	针杆曲柄销	Pin	1
6		240098	滚针轴承	Needle Bearing	1
7		240101	垫片	Washer	1
8		206063	针杆滑块	Guide Block	1
9		251017	针杆滑块座	Guide	1
10		007020A	螺钉	Screw	1
11		007021A	螺钉	Screw	2
12		251018	扣环	Latch	1
13		179040-05	羊毛毡	Felt	1
14		206524	油管柱护圈	Oil String Retainer	1
15		212186	油管柱	Oil String	1
16			针古(2针)	Needle Holder	1
17			针古(3针)	Needle Holder	1
18		004554	螺钉	Screw	3
19			机针	Needle	3
20		S7-20	针板	Needle Plate	1
21		W3-30	螺钉M3×0.5 L=4.5	Screw (M3-0.5X4.5)	2
22		W3-35	螺钉M4×0.7 L=4	Screw (M4-0.7X4)	9
23		S7-23	偏心轴套	Eccentric	1
24		S7-24	定位圈	Collar	1
25		S7-25	曲柄	Lever	1
26		S7-26	针受(后)	Needle Guard (Rear)	1
27		S7-27	针受台(后)	Needle Guard Holder (Rear)	1
28		S7-28	针受(前)	Needle Guard (Front)	1
31		S7-31	曲柄	Lever	1
32		S7-32	定位圈	Collar	1
33		S7-33	针受台(前)	Needle Guard Holder (Front)	1
38		W7-38	针杆滑块座组件	Guide Assembly	1
39		S7-39	针板座组件	Needle Plate Assembly	1
40		W4-10	螺钉M3×0.5 L=6	Screw (M3-0.5X6)	1
41		S7-41	定位圈组件	Collar Assembly	1
42		W7-42	连杆组件	Link Assembly	1
43		S7-43	偏心轴套组件	Eccentric Assembly	1
44		W7-44	垫片	Washer	1
45		S7-45	针受台(前)组件	Needle Guard (Front) Assembly	1
46		S7-46	针受台(后)组件	Needle Guard (Rear) Assembly	1
47		S7-47	定位圈组件	Collar Assembly	1
48		S7-48	曲柄组件	Lever Assembly	1
49		S7-49	针板(薄布料)	Needle Plate	1
50		W33-33	插销	Pin	2

### 八、弯针部分/LOOPER DRIVE MECHANISM



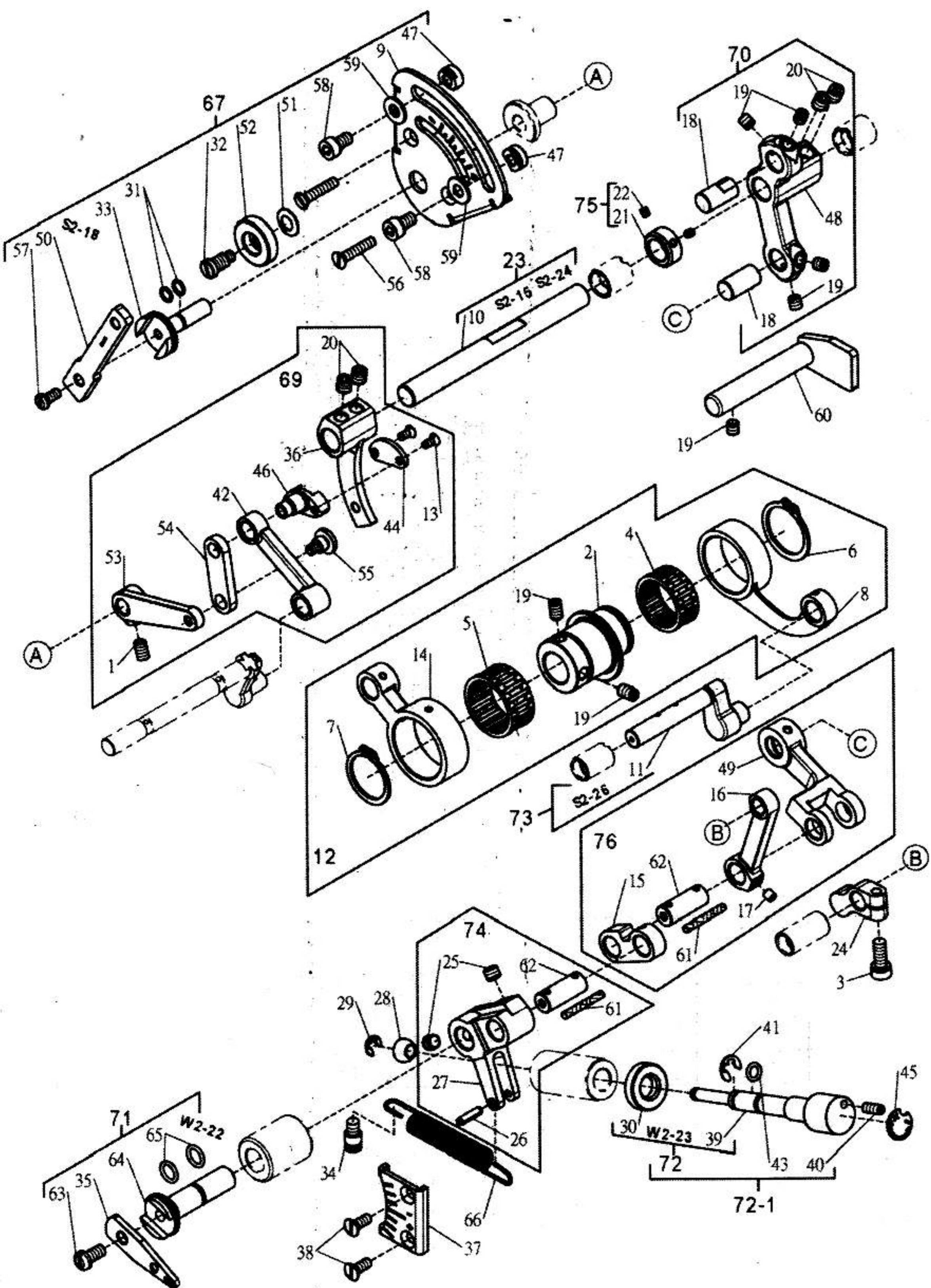
序号 No.	零件编号 Part No.	参考编号 Part No.	名称 Name	数量 Amt. Req.	
1		004547	螺钉	Screw	1
2		252036-92	偏心轴套	Eccentric	1
3		004805	螺母	Nut	1
4		206172	滚针轴承	Needle Bearing	1
5		252035	连杆	Rod	1
6			短销	Pin	1
7		240062	垫片	Washer	1
8		201252	弹簧垫片	Spring Washer	1
9		252039	钩针基座	Guide / Looper Shaft	1
10		004534	螺钉	Screw	1
11		007021	螺钉	Screw	2
12		004543	螺钉	Screw	1
13		252044	下钩针主轴	Looper Shaft	1
14		240232	垫片	Washer	1
15		004524	螺钉	Screw	1
16		S8-16	螺钉	Screw	2
17		240231	垫片	Washer	1
18		252046-92	摆动臂	Lever	1
19			左拨动块	Holder	1
20		252041	垫片	Washer	2
21		252042	滑块	Slider	1
22		252043	定位销	Pin	1
23			右拨动块	Holder	1
24		252047	垫片	Washer	1
25		S8-25	下钩针驱动轴套	Looper Bar Bushing	1
26		S8-26	下钩针驱动轴套	Looper Bar Bushing	1
27		S8-27	螺钉M3.5×0.6 L=4	Screw (M3.5-0.6X4)	1
28		201074A	导向块	Guide	1
29		252048	下弯针驱动轴	Shaft	1
30		202286	弹簧垫圈	Spring Washer	1
31		S8-31	钩针座	Looper Holder	1
32		W8-32	螺钉M3.5×0.6 L=10	Screw (M3.5-0.6X10)	1
33		W8-33	垫片	Washer	1
34		W8-34	钩针	Looper	1
35		005546	螺钉	Screw	1
37		S8-37	钩针座组件	Looper Holder Assembly	1
38		252037-91	短销组件	Pin Assembly	1
40		252040-92	左拨动块组件	Holder Assembly	1
41			插销	Pin	1
42		252045-92	右拨动块组件	Holder Assembly	1
43		W8-43	下钩针主轴组件	Looper Shaft Assembly	1
44		W8-44	偏心轴组件	Eccentric Assembly	1
45			钩针基底组件	Guide / Looper Shaft Assembly	1

九、送布机构/FEED MECHANISM



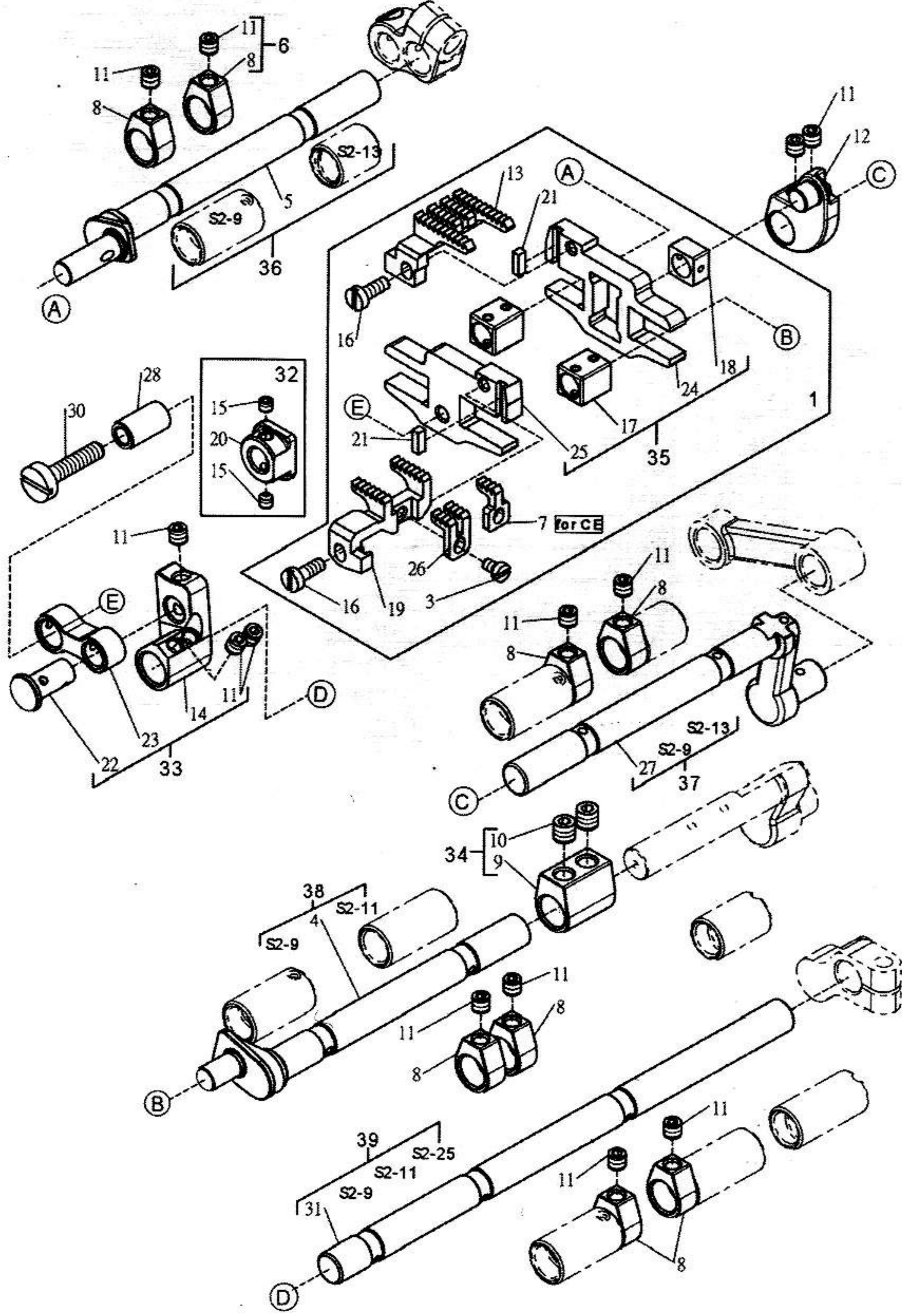
序号 No	零件编号 Part No.	参考编号 Part No.	名称 Name	数量 Amt. Req.	
1		W9-1	螺钉M5×0.8 L=8	Screw (M5-0.8X8)	1
2		S9-2	偏心轴	Eccentric	1
3		W9-3	螺钉M5×0.8 L=12	Screw (M5-0.8X12)	1
4		W9-4	滚针轴承	Needle Bearing	1
5		W9-5	滚针轴承	Needle Bearing	1
6		W9-6	轴用挡圈	Ring	1
7		W9-7	轴用挡圈	Ring	1
8		S9-8	连杆	Link Lever	1
9		S9-9	刻度盘	Indication Plate	1
10		S9-10	轴	Shaft	1
11		S9-11	连杆	Rod	1
12		S9-12	连杆组件	Rod Assmebly	1
13		W9-13	螺钉M3×0.5 L=6	Screw (M3-0.5X6)	2
14		S9-14	连杆	Link Lever	1
15		W9-15	连杆	Link Lever	1
16		S9-16	连杆	Link Lever	1
17		W3-35	螺钉M4×0.7 L=4	Screw (M4-0.7X4)	1
18		S9-18	短销	Pin	2
19		004539	螺钉M5×0.8 L=5	Screw (M5-0.8X5)	7
20		P13-6	螺钉M6×1 L=6	Screw (M6-1X6)	4
21		W13-16	定位圈	Collar	1
22		W13-17	螺钉1/8×44 L=3.5	Screw (1/8-44X3.5)	2
23		S9-23	轴组件	Shaft Assembly	1
24		S9-24	曲柄	Crank	1
25		004547	螺钉M6×0.7 L=5	Screw (M6-0.75X5)	2
26		W9-43	插销	Pin	1
27		W9-27	曲柄	Link	1
28		252626	圈套	Liner	1
29		201629	开口挡圈	Ring	1
30		W9-30	螺母	Nut	1
31		S9-31	O型圈	O-Ring	2
32		S9-32	螺钉M5×0.8 L=4	Screw (M5-0.8X4)	1
33		S9-33	轴	Shaft	1
34		007131	螺钉	Screw	1
35		S9-35	调节杆	Lever	1
36		S9-36	传动轴	Roller Bearing	1
37		S9-37	刻度盘	Indication Plate	1
38		W9-38	螺钉M4×0.7 L=10	Screw (M4-0.7X10)	2
39		S9-39	微调螺钉	Adjusting Screw	1
40		W9-23	螺钉M4×0.7 L=10	Screw (M4-0.7X10)	1

九、送布机构/FEED MECHANISM



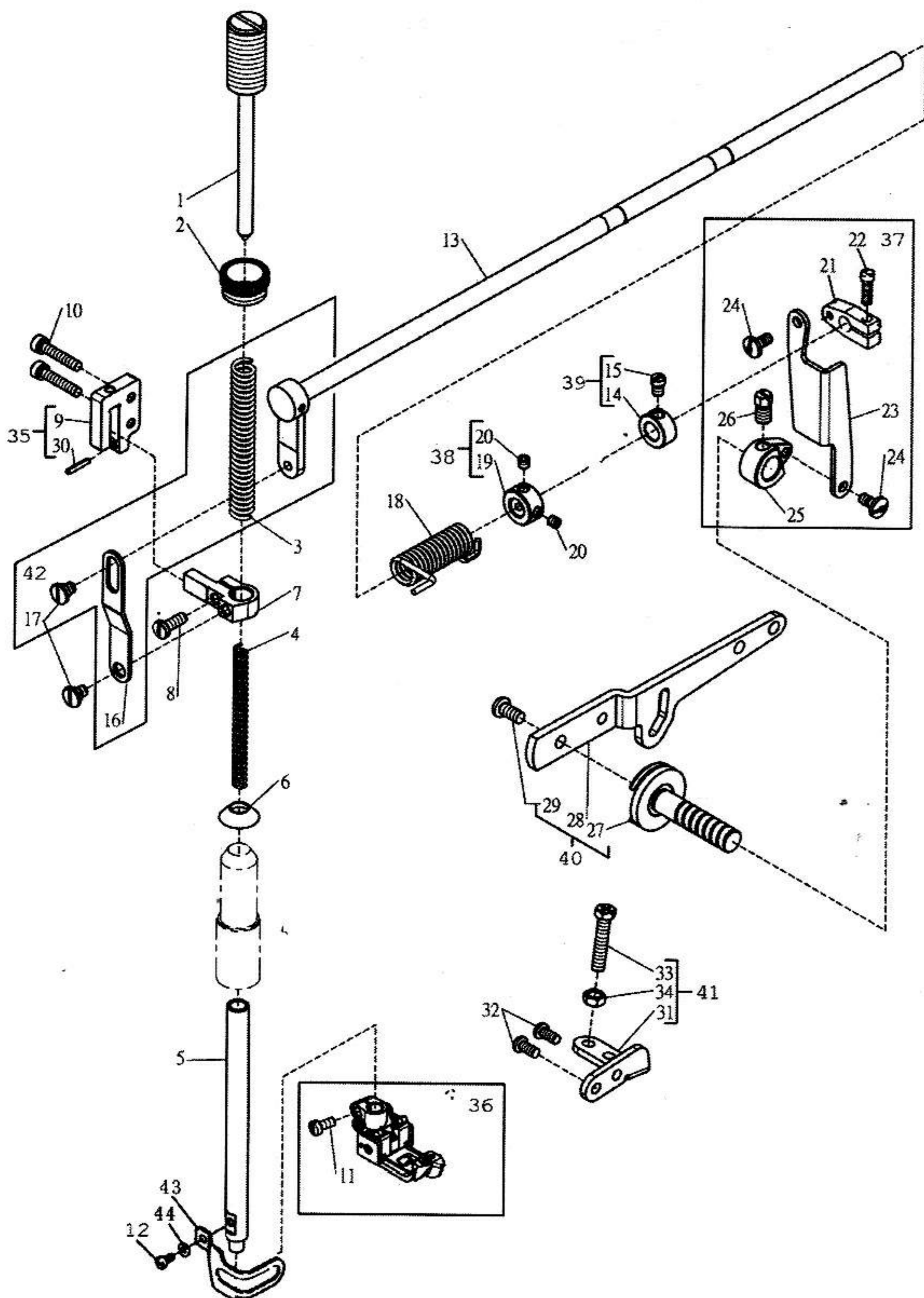
序号 No	零件编号 Part No.	参考编号 Part No.	名称 Name	数量 Amt. Req.	
41		W9-41	开口挡圈	Ring	1
42		S9-42	连杆	Link Lever	1
43		W9-43	O型圈	O-Ring	1
44		S9-44	差动调整滑块盖销	Stop Unit	1
45		W9-45	贴纸	Sticker	1
46		S9-46	差动调整滑块	Differential Feed Adjusting Block	1
47		S9-47	差动臂止块	Differential Feed Lever Stop	2
48		S9-48	连杆	Link Lever	1
49		S9-49	送料具连杆	Feed Connecting Rod	1
50		S9-50	调节杆	Lever	1
51		S9-51	锥形弹簧垫片	Conical Spring Washer	1
52		S9-52	调整螺母	Adjusting Nut	1
53		S9-53	差动连动臂	Differential Feed Link Lever	1
54		P10-26	差动送料距调节杆	Differential Feed Adjusting Link	1
55		S9-55	螺钉11/64×40 L=5.2	Screw (11/64-40X5.2)	1
56		S9-56	螺钉M4×0.7 L=20	Screw (M4-0.7X20)	2
57		W3-24	螺钉M4×0.7 L=8	Screw (M4-0.7X8)	1
58		W21-18	螺钉M5×0.8 L=8	Screw (M5-0.8X8)	2
59		P8-8	垫片	Washer	2
60		252622	轴	Guide	1
61		202176	棉绳	Oil Felt	2
62		252613	轴	Pin	2
63		W6-3	螺钉M5×0.8 L=10	Screw (M5-0.8X10)	1
64		252621	轴	Shaft	1
65		240017	O型圈	O-Ring	2
66		252620	弹簧	Spring	1
67		S9-67	调节轴组件	Adjusting Screw Assmebly	1
68		S9-68	传动轴组件	Roller Bearing Assmebly	1
69		S9-69	传动轴组件	Roller Bearing Assmebly	1
70		S9-70	连杆组件	Link Lever Assmebly	1
71		S9-71	调节杆组件	Lever Assmebly	1
72		S9-72	调节轴组件	Adjusting Screw Assmebly	1
72-1		S9-72-1	调节轴组件	Adjusting Screw Assmebly	1
73		S9-73	连杆组件	Link Lever Assmebly	1
74		W9-42	曲柄组件	Link Assmebly	1
75		W13-29	定位圈组件	Collar Assmebly	1
76		S9-76	连杆组件	Link Lever Assmebly	1

### 十、下轴机构/CRANK SHAFT DRIVE MECHANISM



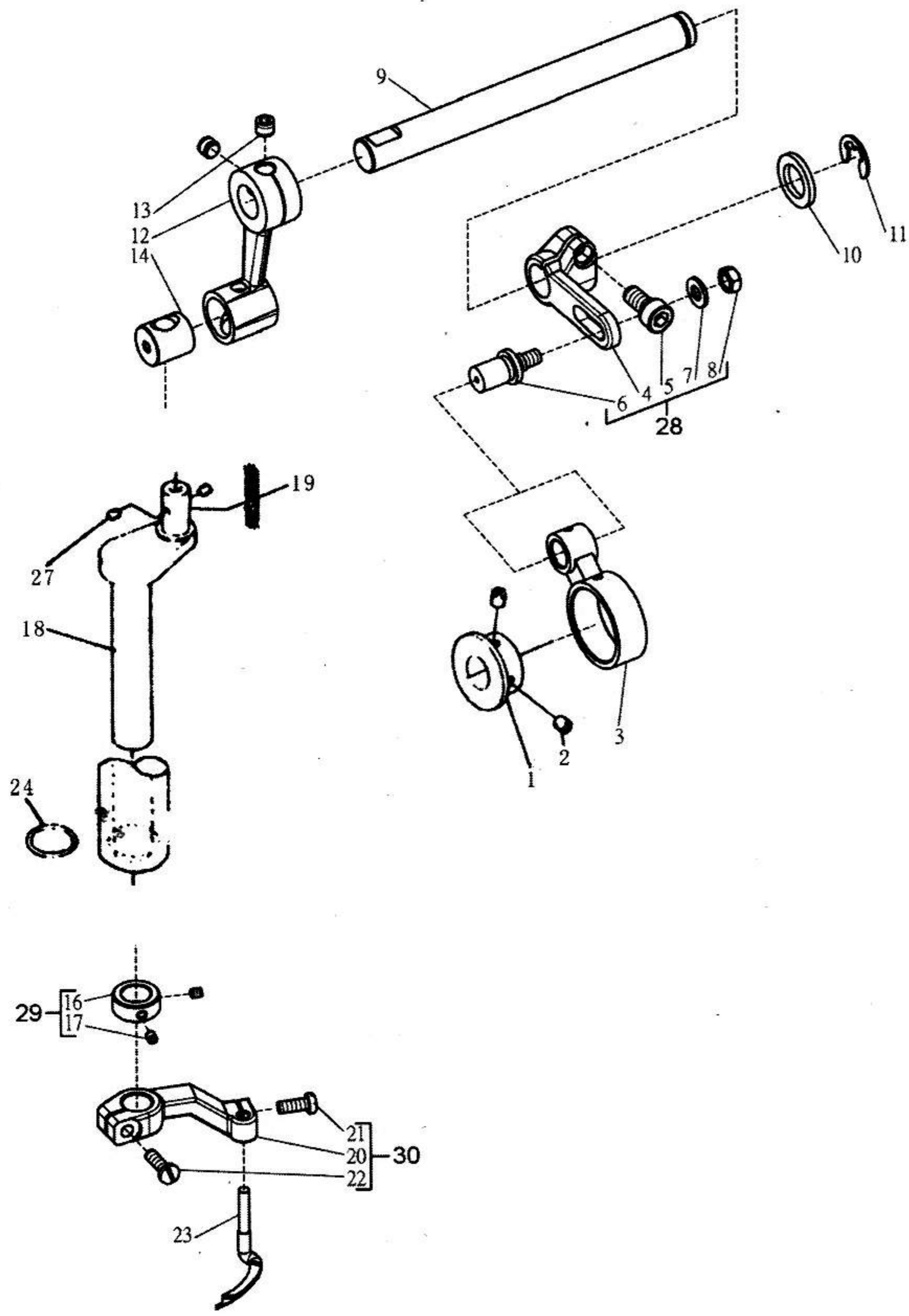
序号 No	零件编号 Part No.	参考编号 Part No.	名称 Name	数量 Amt. Req.	
1		S10-1	送料具固定座组件	Feed Dog Bar Assembly	1
3		W10-3	螺钉M2.5×0.45 L=4	Screw (M2.5-0.45X4)	1
4		S10-4	曲柄轴	Crankshaft	1
5		S10-5	曲柄轴	Crankshaft	1
6		S7-47	定位圈组件	Collar Assembly	8
7		S10-7	差动齿(中间小齿)	Differential Feed Dog (Middle) (for CE)	1
8		S7-24	定位圈套	Collar	8
9		S10-9	定位圈套	Collar	1
10		W6-15	螺钉M5×0.8 L=5	Screw (M5-0.8X5)	2
11		W3-35	螺钉M4×0.7 L=4	Screw (M4-0.7X4)	13
12		S10-12	曲柄	Crank	1
13		S10-13	主送布齿	Main Feed Dog	1
14		S10-14	曲柄	Crank	1
15		W16-11	螺钉M3×0.5 L=3	Screw (M3-0.5X3)	2
16		S10-16	螺钉M3×0.5 L=8	Screw (M3-0.5X8)	2
17		S10-17	滑块	Block	2
18		S10-18	滑块	Block	1
19		S10-19	差动送布齿	Differential Feed Dog	1
20		S10-20	止动销	Guide	1
21		S10-21	销	Pin	2
22		S10-22	插销	Pin	1
23		S10-23	连接杆	Lever Link	1
24		S10-24	主送布齿台	Main Feed Bar	1
25		S10-25	差动送布齿台	Differential Feed Bar	1
26		S10-26	差动齿(中间小齿)	Differential Feed Dog (Middle)	1
27		S10-27	连杆	Rod	1
28		S10-28	轴	Pin	1
30		S10-30	螺钉M4×0.7 L=18	Screw (M4-0.7X18)	1
31		S10-31	送布齿主轴	Crankshaft	1
32		S10-32	止动块组件	Guide Assembly	1
33		S10-33	曲柄组件	Crank Assembly	1
34		S10-34	定位圈组件	Collar Assembly	1
35		S10-35	送布齿台组件	Feed Bar Assembly	1
36		S10-36	轴组件	Crankshaft Assembly	1
37		S10-37	连杆组件	Rod Assembly	1
38		S10-38	轴组件	Crankshaft Assembly	1
39		S10-39	送布齿主轴组件	Crankshaft Assembly	1

### 十二、压脚部分/PRESSER FOOT MECHANISM



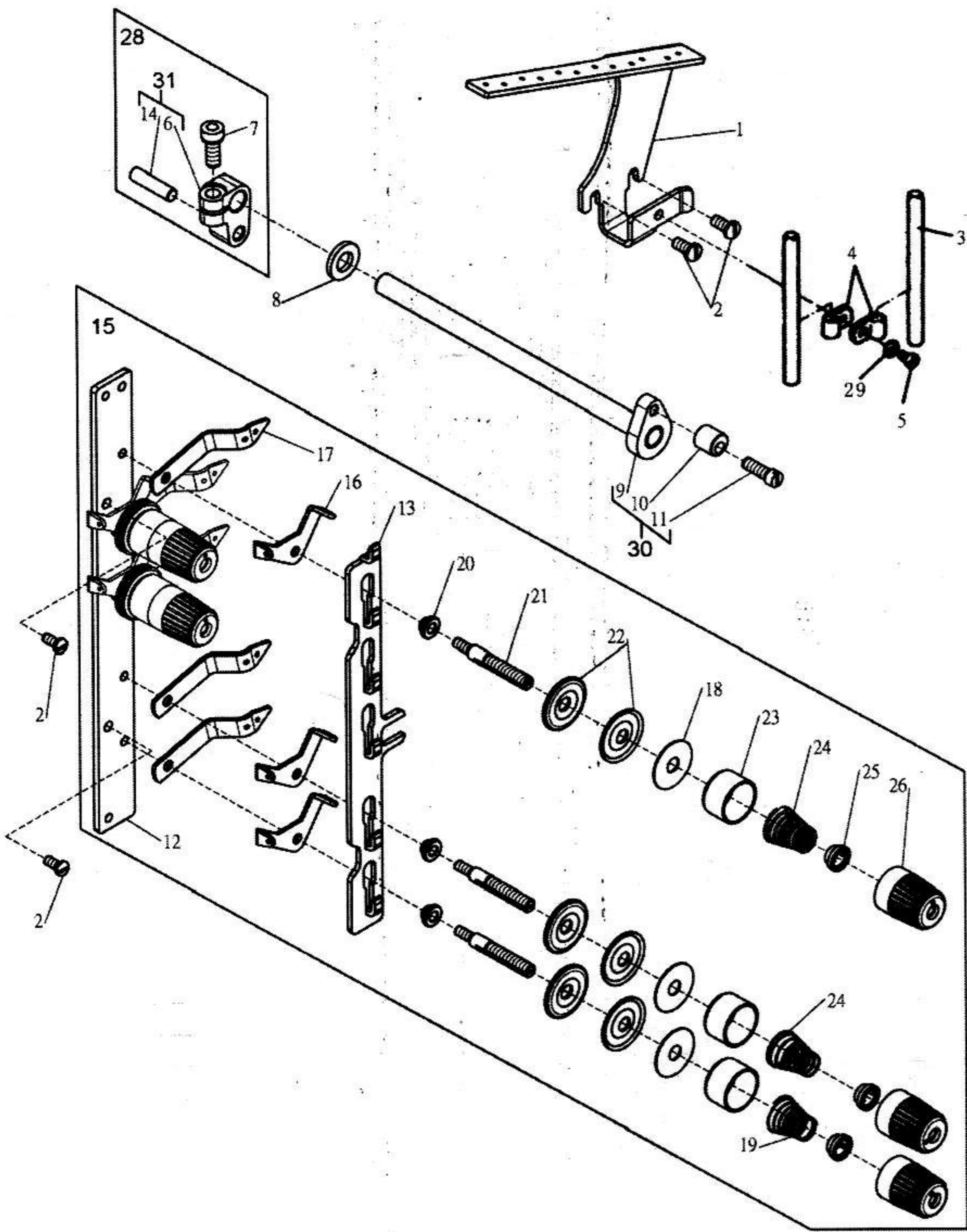
序号 No	零件编号 Part No.	参考编号 Part No.	名称 Name	数量 Amt. Req.	
1		353000-91	调节棒	Adjusting Bar	1
2		253003	调节螺母	Nut	1
3		240252	弹簧	Spring	1
4		240253	弹簧	Spring	1
5		253026	压脚棒	Presser Bar	1
6		253018	油塞	Seal Plug	1
7		206139	压脚棒引导块	Presser Bar Clamp	1
8		005118	螺钉	Screw	1
9			滑块座	Guide	1
10		007025A	螺钉	Screw	2
11		001170-3	螺钉	Screw	1
12		007010	螺钉	Screw	1
13		253008-91	摆臂	Lever	1
14		192024	定位圈	Collar	1
15		0W00024-1	螺钉	Screw	1
16		206157	连接板	Link	1
17		005386	螺钉	Screw	2
18		253010	弹簧	Spring	1
19		206156	定位圈	Collar	1
20		005084	螺钉	Screw	2
21		206149	上曲柄	Bell Crank (Upper)	1
22		005187	螺钉	Screw	1
23		253027	连接吊片	Link	1
24		005184	螺钉	Screw	2
25		206148	下曲柄	Bell Crank (Lower)	1
26		002022-4	螺钉	Screw	1
27		253013	轴	Shaft	1
28		253014	压脚提把	Lever	1
29		007034	螺钉	Screw	1
30			插销	Pin (2*L12)	1
31		253015	压脚行程调节托架	Bracket	1
32		007019A	螺钉	Screw	2
33		004581	螺钉	Screw	1
34		004805	螺母	Nut	1
35		253005-91	滑块座组件	Guide Assembly	1
36			压脚组件	Presser Foot Assembly	1
37			连接吊片组件	Link Assembly	1
38			定位套组件	Collar Assembly	1
39			定位套组件	Collar Assembly	1
40			压脚提把组件	Lever Assembly	1
41			压脚行程调节托架组件	Bracket Assembly	1
42			压脚提把组件	Lever Assembly	1
43		253028	护指簧	Finger Guard	1
44		240474	垫片	Washer	1

十三、上饰线机构/SPREADER MECHANISM



序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		254501A92	轴套	Eccentric	1
2		004514	螺钉	Screw	2
3		254511	连杆	Connection	1
4		254503-92	曲柄	Crank	1
5		004534	螺钉	Screw	1
6		254504	插销	Screw Pin	1
7		240062	垫片	Washer	1
8		004805	螺母	Nut	1
9		254519	轴	Shaft	1
10		206180	垫片	Washer	1
11		306671	开口挡圈	Ring	1
12		254506B	曲柄	Crank	1
13		004547	螺钉	Screw	1
14		254507	滑块	Block	1
16		212039	定位圈	Collar	1
17		001227	螺钉	Screw	2
18		254518	曲轴	Crankshaft	1
19		202176	给油线	Oil Wick	1
20			弯针臂	Lever	1
21		007020	螺钉	Screw	1
22		007022	螺钉	Screw	1
23		257565	上弯针	Spreader	1
24		233020	O型圈	O-ring	1
27		207925	油毡	Felt	2
28			曲柄组件	Crank Assembly	1
29			定位圈组件	Collar Assembly	1
30		254516-92	轴套组件	Lever Assembly	1

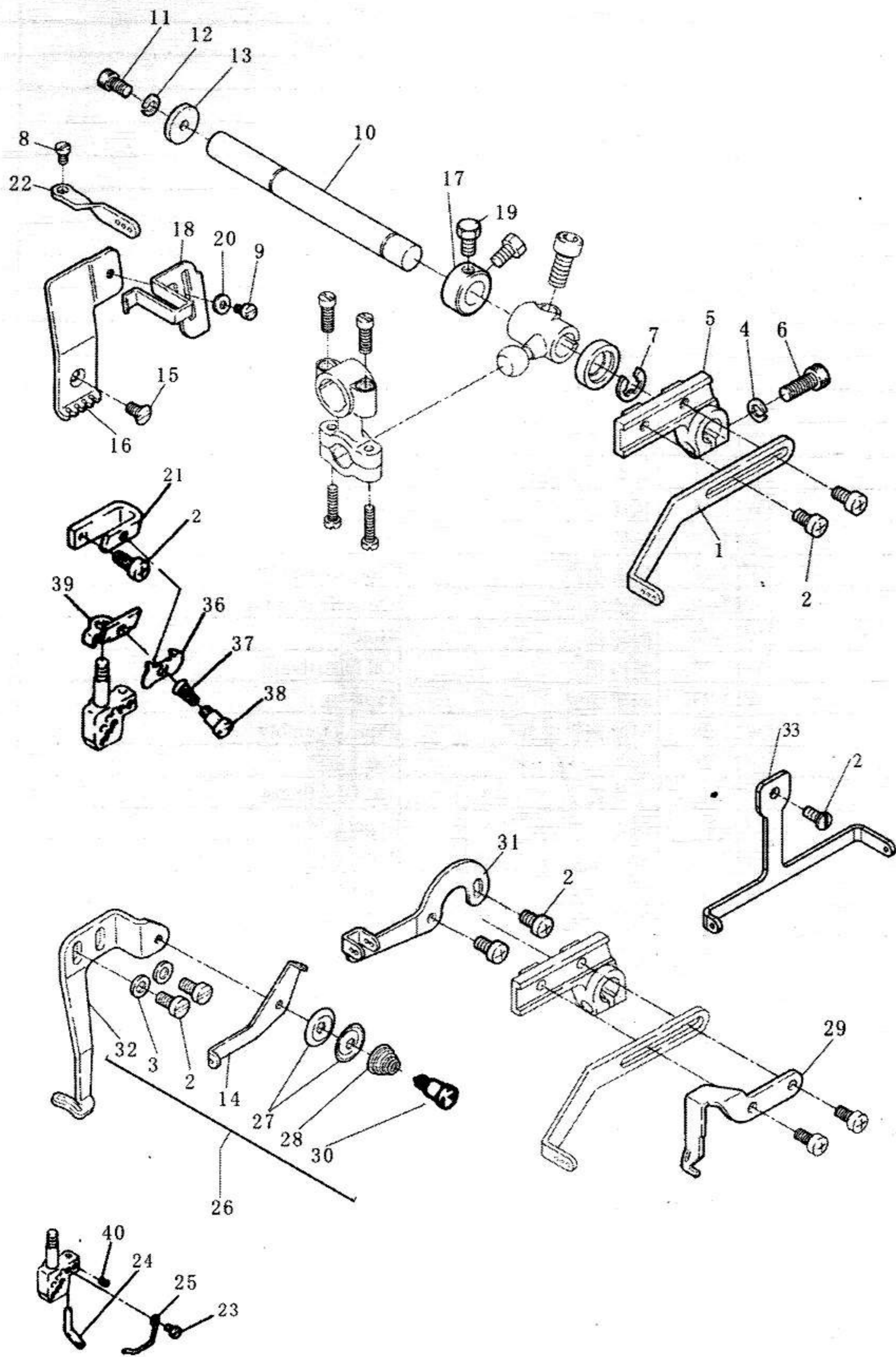
十四、线松紧调整部分/THREAD TENSION MECHANISM



序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		254008	导线架	Thread Guide	1
2		007019A	螺钉	Screw	4
3		192120	导线管	Pipe	2
4		206115	导线管定位片	Latch	1
5		007018A	螺钉	Screw	1
6			曲柄	Crank	1
7		004531	螺钉	Screw	1
8		202868	垫片	Washer	2
9		254000-91	摆臂	Lever	1
10		W14-10	偏心定位圈	Collar	1
11		002133-1	螺钉	Screw	1
12		W14-12	松线装置底座	Bracket	1
13		W14-13	松线辅导板	Thread Releaser	1
14		W14-14	插销	Pin	1
15		W14-15	沙拉组	Tension Control Mechanism	1
16		W14-16	导线片	Thread Guide	5
17		W14-17	导线片	Thread Guide	5
18		W14-18	羊毛毡	Felt	5
19		W14-19	弹簧(弱)	Spring (Light)	1
20		W14-20	隔环	Tension Post Collar	5
21		W14-21	螺椿	Screw Stud	5
22		W14-22	夹线片	Tension Disc	10
23		W14-23	弹簧护圈	Cup	5
24		W14-24	弹簧(强)	Spring (Heavy)	3
25		W14-25	棘齿轮	Spring Bushing	5
26		W14-26	松线调整螺帽	Post Nut	5
27		W14-27	弹簧(中)	Spring (Middle)	1
28		254003B91	曲柄组件	Crank Assembly	1
29		303446	垫片	Washer	1
30			摆臂组件	Lever Assembly	1
31			曲柄组件	Crank Assembly	1

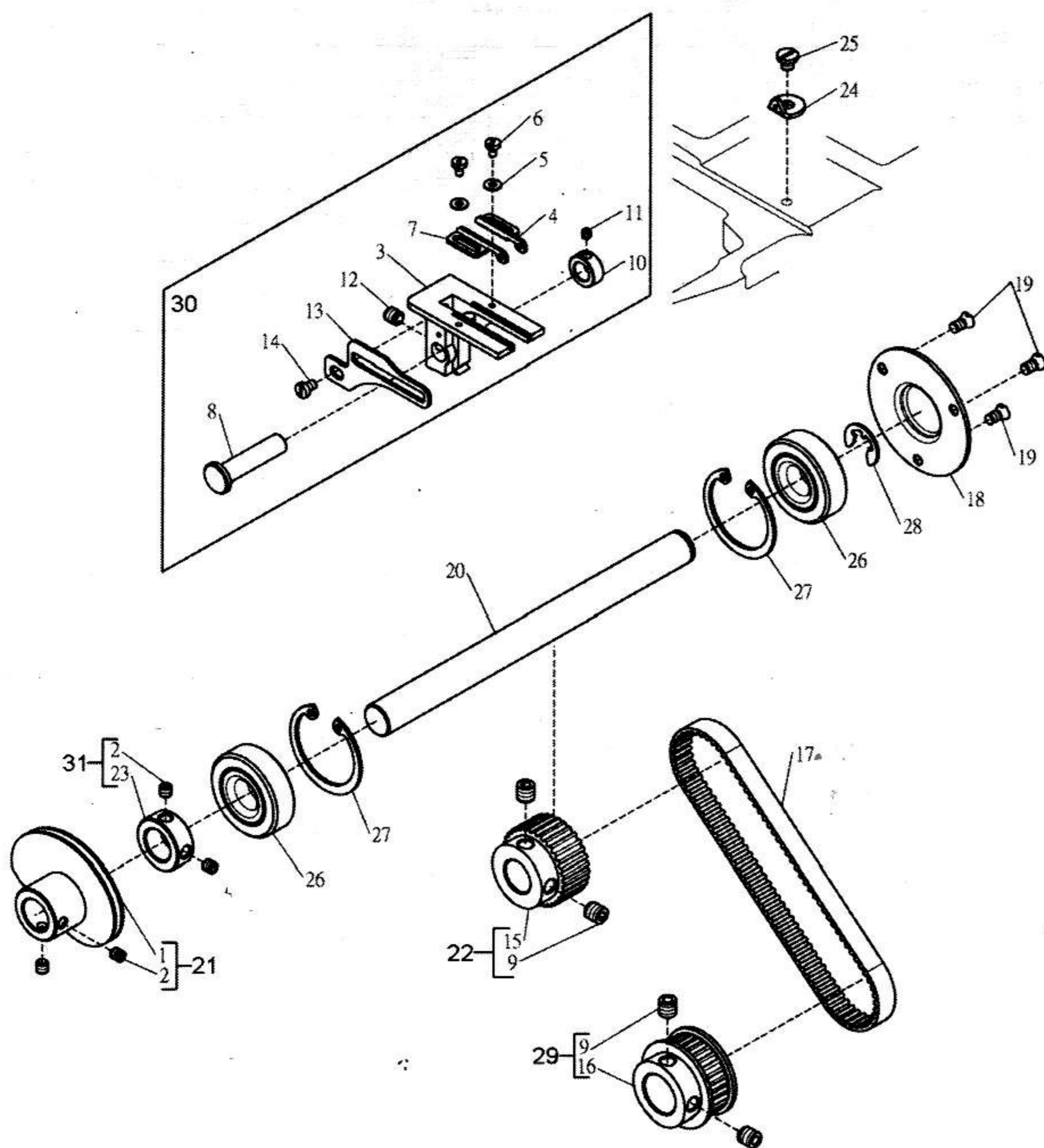


### 十五、针及上饰线过线部分/NEEDLE & SPREADER THREADING



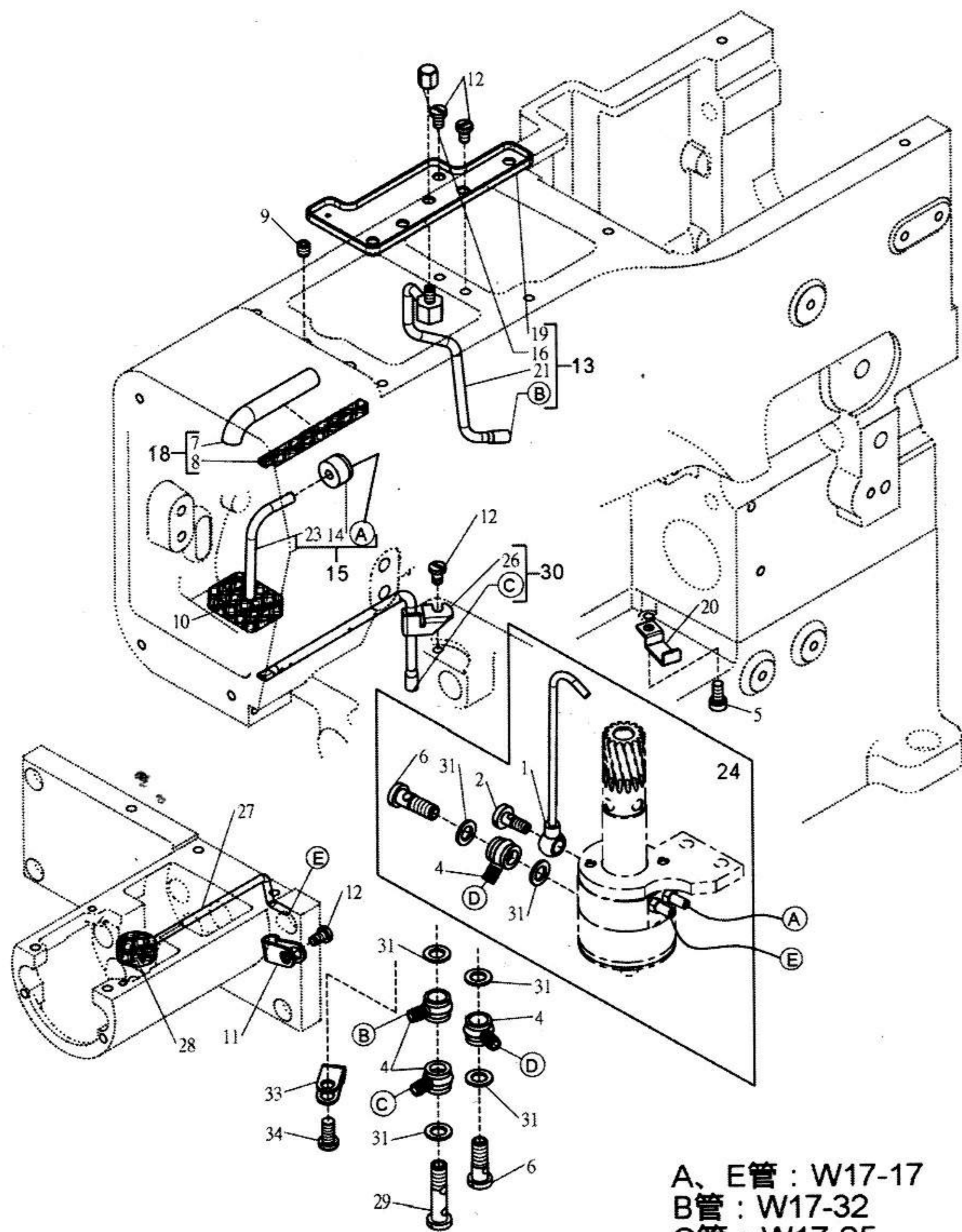
序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		253505A	过线片	Thread Takeup	1
2		007019A	螺钉	Screw	8
3		303448	垫片	Washer	2
4		303067	弹簧垫片	Spring Washer	1
5		253504-92	松动臂	Lever	1
6		004501	螺钉	Screw	1
7		205061	开口挡圈	C-Ring	1
8		007009	螺钉	Screw	1
9		007008	螺钉	Screw	2
10		253503	轴	Shaft	1
11		004527	螺钉	Screw	1
12		201252	弹簧垫片	Spring Washer	1
13		204107	垫片	Washer	1
14		253547	过线片	Thread Guide	1
15		007077	螺钉	Screw	1
16		253508A	过线片	Thread Guide	1
17		204754A	挡圈	Collar	1
18		253509A	导线辅助片	Thread Support	1
19		002193	螺钉	Screw	1
20		240474	垫片	Washer	2
21		253516	夹线架	Thread Guide Bracket	1
22		253507	过线片	Thread Guide	1
23		007031	螺钉	Screw	1
24		253511	过线片	Thread Guide	1
25		251008	过线片	Thread Guide	1
26			导线片组件	Thread Guide Assembl	1
27		137108	压线板	Tension Disc	1
28		137109	弹簧	Spring	2
29		253506	导线片	Thread Takeup	1
30		005387	螺钉	Screw	1
31		253514	过线片	Thread Guide	1
32		253548	过线片	Thread Guide	1
33		W15-33	过线片	Thread Guide	1
34		253516	夹线架	Thread Tension Bracket	1
35		007019A	螺钉	Screw	1
36		253593	压线板	Tension Disc	1
37		253517	弹簧	Spring	1
38		0W09070-2	段螺钉	Screw	1
39		253584B	过线片座	Thread Guide Base	1
40		004554	螺钉	Screw	1

### 十六、弯针过线部分/LOOPER THREADING MECHANISM



序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W16-1	收线凸轮	Looper Thread Takeup	1
2		W3-35	螺钉M4×0.7 L=4	Screw (M4-0.7X4)	4
3		253592	导线架	Bracket / Looper Thread Guide	1
4		253534	过线片	Thread Guide	1
5		210585	垫片	Washer	2
6		007031	螺钉M2.5×0.45 L=4	Screw (M2.5-0.45X4)	2
7		253533	过线片	Thread Guide	1
8		253600	轴	Shaft	1
9		P13-6	螺钉M6×1 L=6	Screw (M6-1X6)	4
10		240586	套圈	Collar	1
11		004554	螺钉M3×0.5 L=3	Screw (M3-0.5X3)	1
12		004543	螺钉M5×0.8 L=5	Screw (M5-0.8X5)	1
13		253599	拨线片	Thread Support	1
14		007009	螺钉M3×0.5 L=4.5	Screw (M3-0.5X4.5)	1
15		W16-15	同步带轮	Gear Wheel	1
16		W16-16	同步带轮	Gear Wheel	1
17		W16-17	同步带	Timing Belt	1
18		W16-18	止油盖	Feed Drive Shaft Cover	1
19		P1-27	螺钉9/64×40 L=7	Screw (9/64-40X7)	3
20		W16-20	轴	Shaft	1
21		W16-21	收线凸轮组件	Lever Assembly	1
22		W16-22	同步带轮组件	Gear Wheel Assembly	1
23		W16-23	定位圈	Collar	1
24		167079	过线片	Thread Eyelet	1
25		007018A	螺钉	Screw (M4-0.7X4)	1
26		W16-26	轴承	Bearing	2
27		W16-27	孔用挡圈	Ring (RTW-32)	2
28		P5-31	开口挡圈	Ring (ETW-10)	1
29		W16-29	同步带轮组件	Gear Wheel Assembly	1
30		W16-30	导线架组件	Looper Thread Guide Assembly	1
31		W16-31	定位套圈组件	Collar Assembly	1

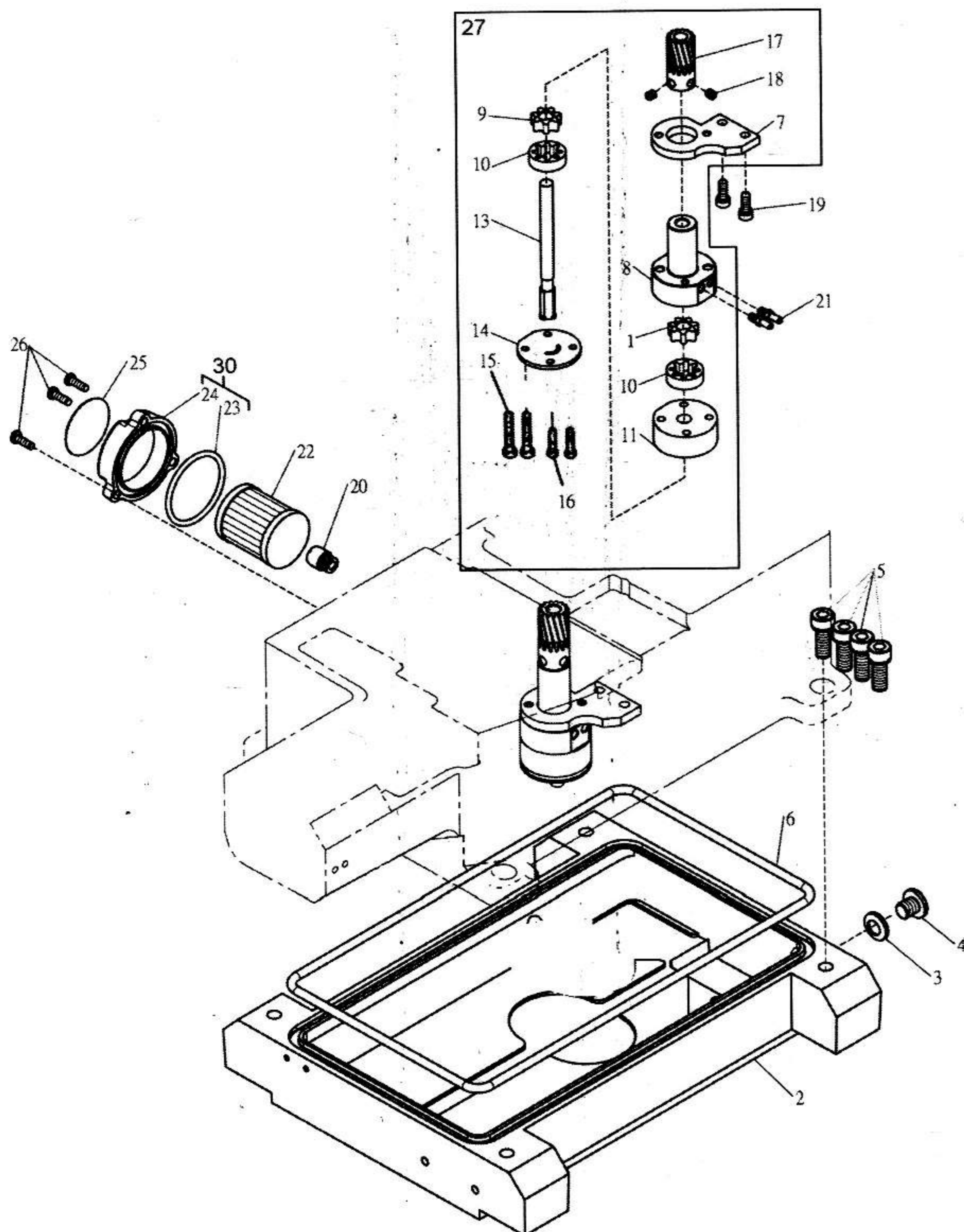
十七、给油部分/LUBRICATION MECHANISM



A、E管：W17-17  
 B管：W17-32  
 C管：W17-25  
 D管：W17-3

序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W17-1	给油铜管	Pipe	1
2		W17-2	螺丝接管	Joint Screw	1
3		W17-3	有关	Tube	1
4		W17-4	接头	Joint	4
5		P13-2	螺钉M4×0.7 L=6	Screw (M4-0.7X6)	1
6		W17-6	螺丝接头	Joint Screw	2
7		W17-7	铜管	Pipe	1
8		W17-8	羊毛毡	Felt	1
9		W17-9	螺钉M5×0.8 L=5	Screw (M5-0.8X5)	1
10		W17-10	羊毛毡	Felt	1
11		G1-64	线套	Cord Clamp (UC-0, 1/8")	1
12		W1-16	螺钉M4×0.7 L=6	Screw (M4-0.7X6)	4
13		W17-13	喷油管组件	Oil Distributor Assembly	1
14		W17-14	回油管套	Suction Pipe Bushing	1
15		W17-15	会有铜管组件	Pipe Assembly	1
16		W17-16	螺母	Nut	1
17		W17-17	油管	Tube	2
18		W17-18	铜管组件	Pipe Assembly	1
19		W17-19	滴油座	Oil Release Plug	1
20		W17-20	固定板	Guide	1
21		W17-21	喷油管	Oil Distributor	1
23		W17-23	回游铜管	Pipe	1
24		W17-24	回游铜管组件	Pipe Assembly	1
25		W17-25	有关	Oil Tube	1
26		S17-26	喷油管	Oil Distributor	1
27		S17-27	铜管	Pipe	1
28		W17-28	羊毛毡	Felt	1
29		W17-28	螺丝接头	Joint Screw	1
30		S17-30	喷油管组件	Oil Distributor Assembly	1
31		W17-31	垫片	Washer	6
32		W17-32	油管	Oil Tube	1
33		P15-7	线套	Cord Clamp (UC-0.5, 3/16")	1
34		W17-34	螺钉M5×0.8 L=10	Screw (M5-0.8X10)	1

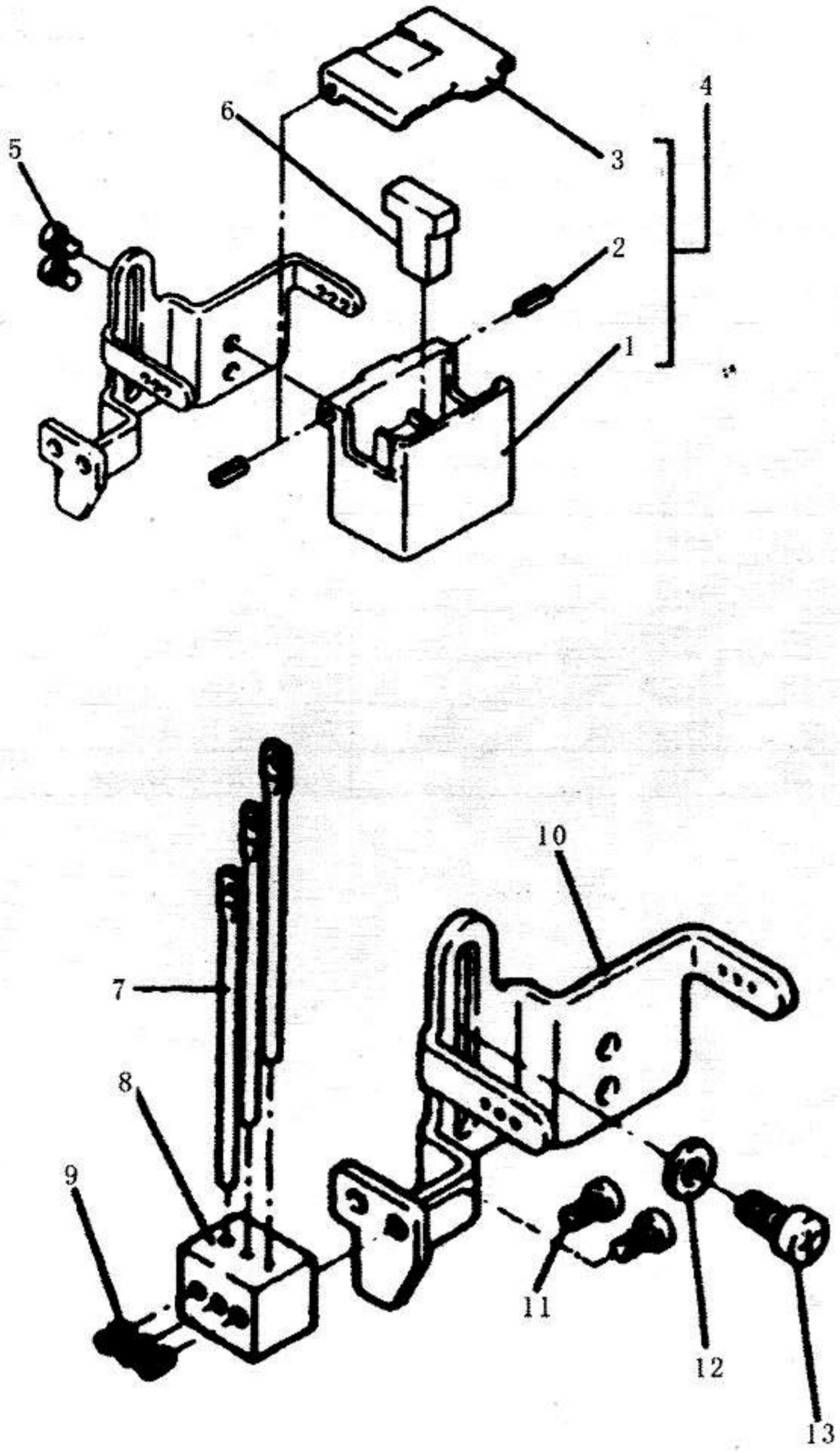
十八、给油部分/LUBRICATION MECHANISM



A、E管：W17-17  
 B管：W17-32  
 C管：W17-25  
 D管：W17-3

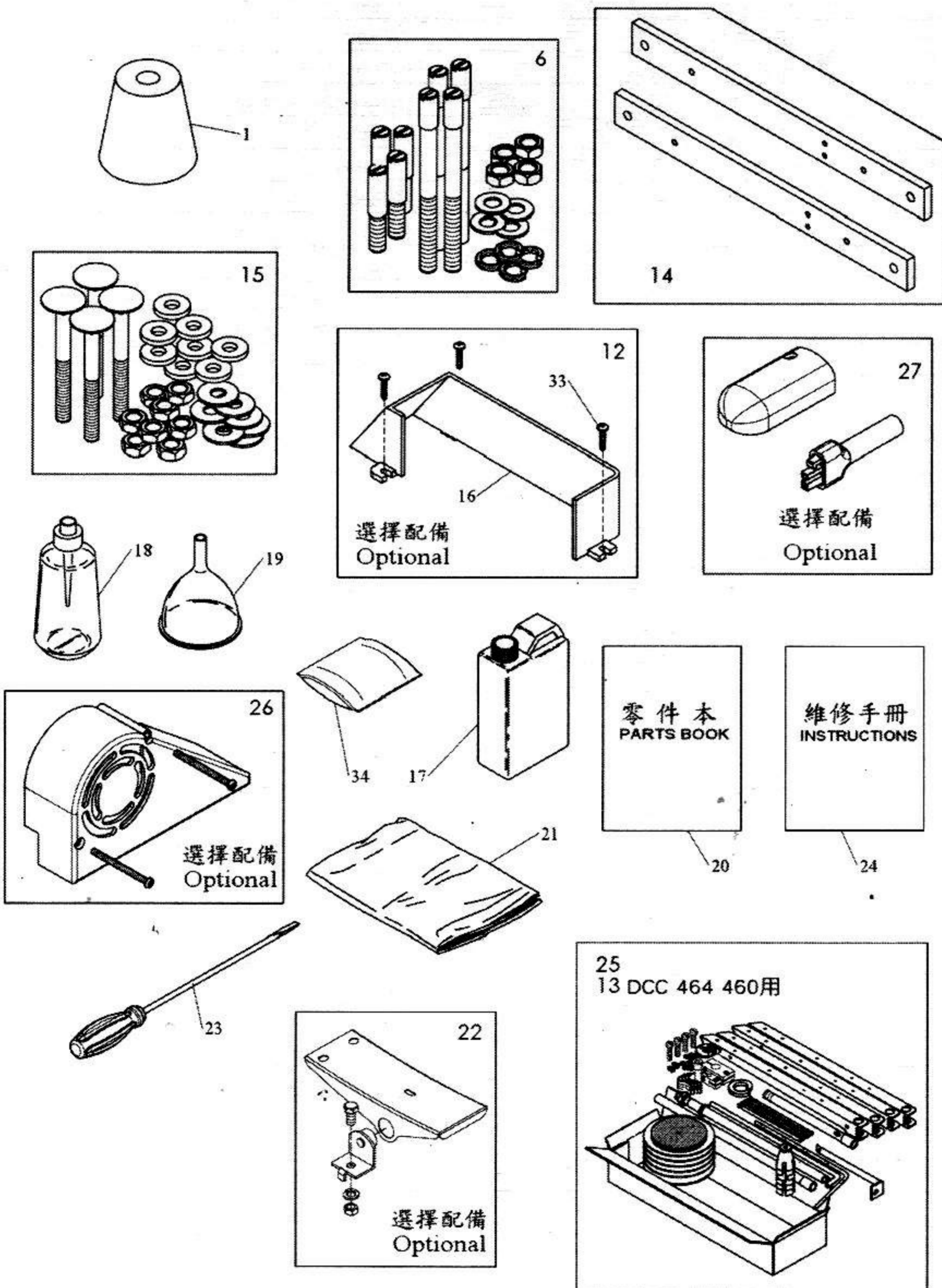
序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		255025	内转子	Rotor	1
2		W18-2	油槽	Oil Reservoir	1
3		202287A	防油垫片	Gasket	1
4		005138B	螺钉	Screw (3/8-28X10)	1
5		004504	螺钉	Screw (M8-1.25X20)	4
6		255042	O型圈	O-Ring	1
7		255033	帮浦定位架	Bracket	1
8		255092	帮浦本体上座	Pump Body (Upper)	1
9		255026	内转子	Rotor	2
10		255027	外转子	Rotor	2
11		255023	帮浦本体下座	Pump Body (Lower)	1
13		255024	帮浦轴	Shaft	1
14		255028	帮浦底盖	Cover	1
15		007105	螺钉	Screw (M4-0.7X40)	2
16		007026	螺钉	Screw (M4-0.7X30)	2
17		255019	齿轮	Worm Wheel	1
18		004514	螺钉	Screw (M5-0.8X5)	2
19		004531	螺钉	Screw (M5-0.8X12)	2
20		210200	螺柱	Bracket /Oil Filter	1
21		255093	螺丝	Joint Screw	2
22		206233	滤网	Oil Filter	1
23		206431	O型圈	O-ring	1
24		210201-PD	滤网盖	Oil Filter Cover	1
25		9A3002	滤网指示牌	Filter seal	1
26		007021A	螺钉	Screw (M4X0.7X12)	3
27		255091-91	帮浦组件	Pump Assembly	1

十九、冷却装置/COOLING DEVICE



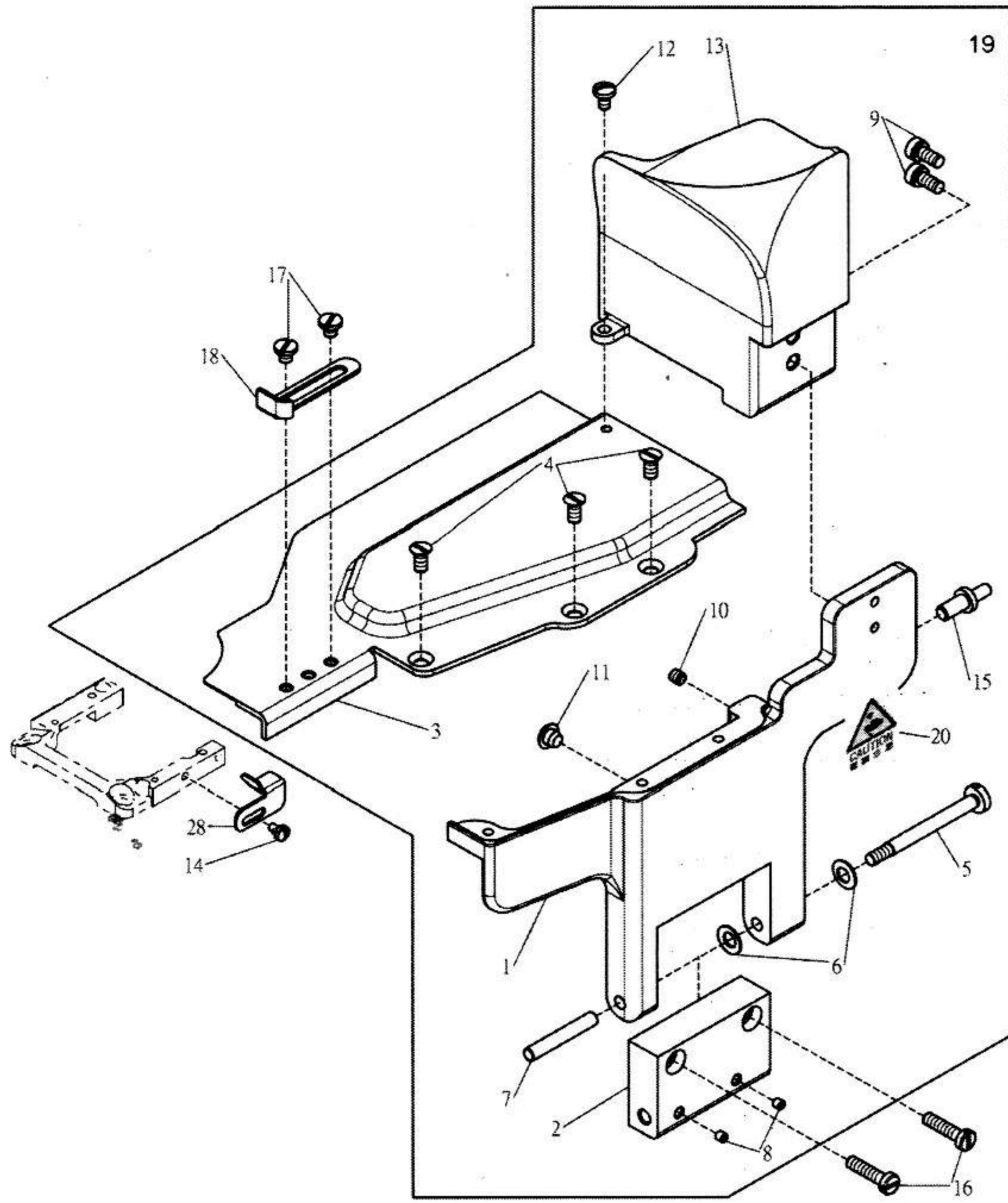
序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		207066-PD	蓄油槽	Oil Reservoir	1
2		206781	开口销	Hinge Pin (2*L6)	2
3		207067-PD	蓄油槽盖	Cap	1
4		207065-9P	蓄油槽组件	Oil Reservoir Assembly	1
5		005053	螺钉	Screw	2
6		207068	羊毛毡	Felt	1
7		234521	导线杆	Thread Glide	3
8		253545	导线杆座	Thread Holder	1
9		004535	螺钉	Screw	3
10		253544	导线片	Thread Guide	1
11		007010	螺钉	Screw	2
12		303448	垫片	Washer	1
13		007019A	螺钉	Screw	1

二十、配件盒/ATTACHMENT BOX



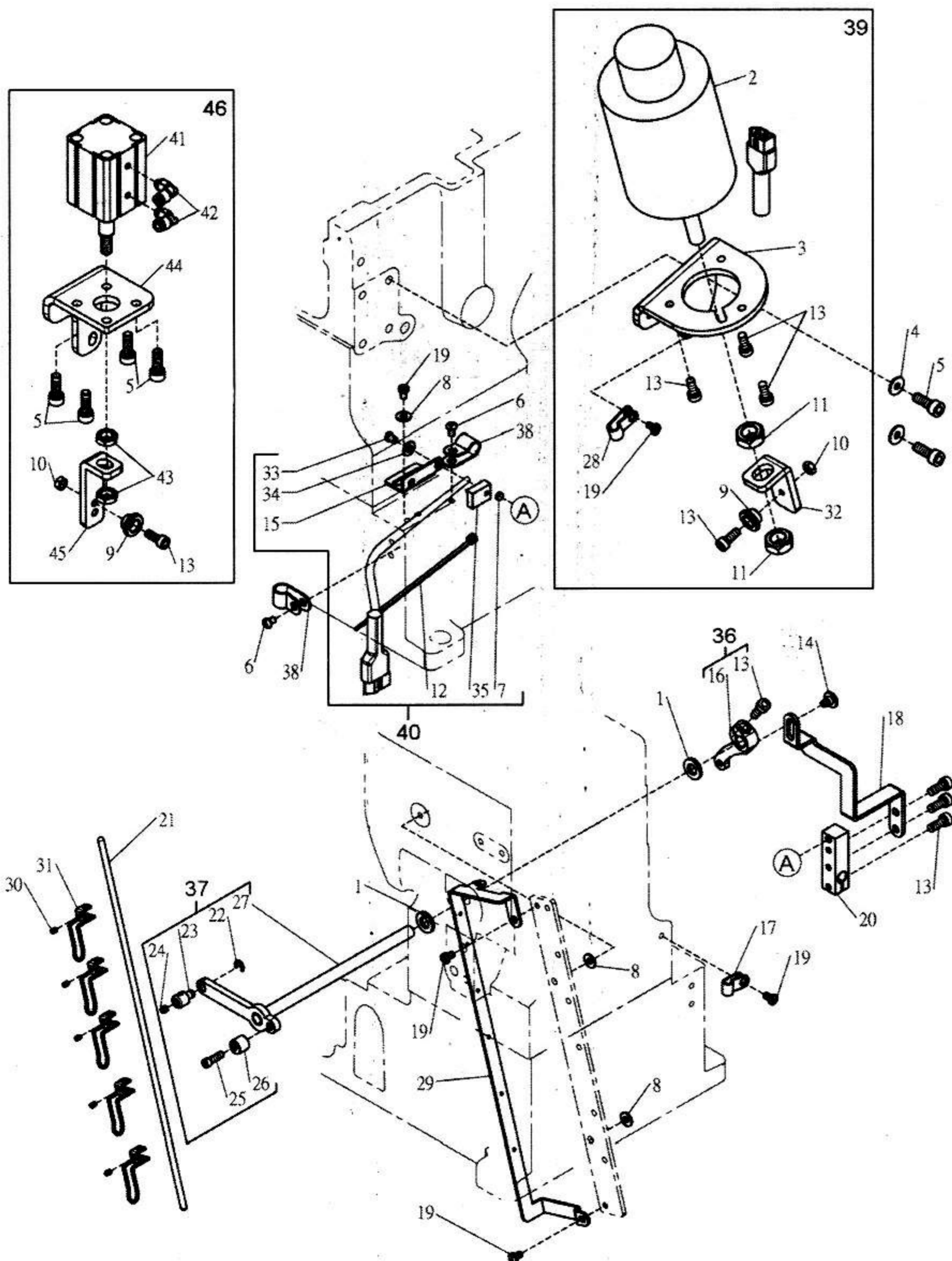
序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W20-1	防震垫	Cushion Rubber	4
6		W20-6	螺钉组件	Screw Assembly	1
12		W20-12	皮带罩组件	Belt Cover Assembly	1
13		W20-13	线架组件	Thread Stand Assembly	1
14		W20-14	支撑架	Bracket	2
15		W20-15	螺钉组件	Screw Assembly	1
16		W20-16	皮带罩	Belt Cover	1
17		W20-17	润滑油	Oil	1
18		P20-1	油壶	Oiler	1
19		P20-2	漏斗	Funnel	1
20		S20-20	零件本	Parts Book	1
21		P20-10	防尘罩	Machine Cover	1
22		P20-12	压脚踏板组件	Pedal Assembly	1
23		P20-5	螺钉起子	Screwdriver	1
24		S20-24	维修手册	Instruction Book	1
25		W20-25	线架组件	Thread Stand Assembly	1
26		W20-26	皮带轮盖组件	Pulley Cover Assembly	1
27		W20-27	灯组件	Lamp Assembly	1
33		W20-33	木螺钉	Screw	3
34		P20-13	干燥剂	Drier	1

二十二、折下摆配件/HEMMING DEVICE



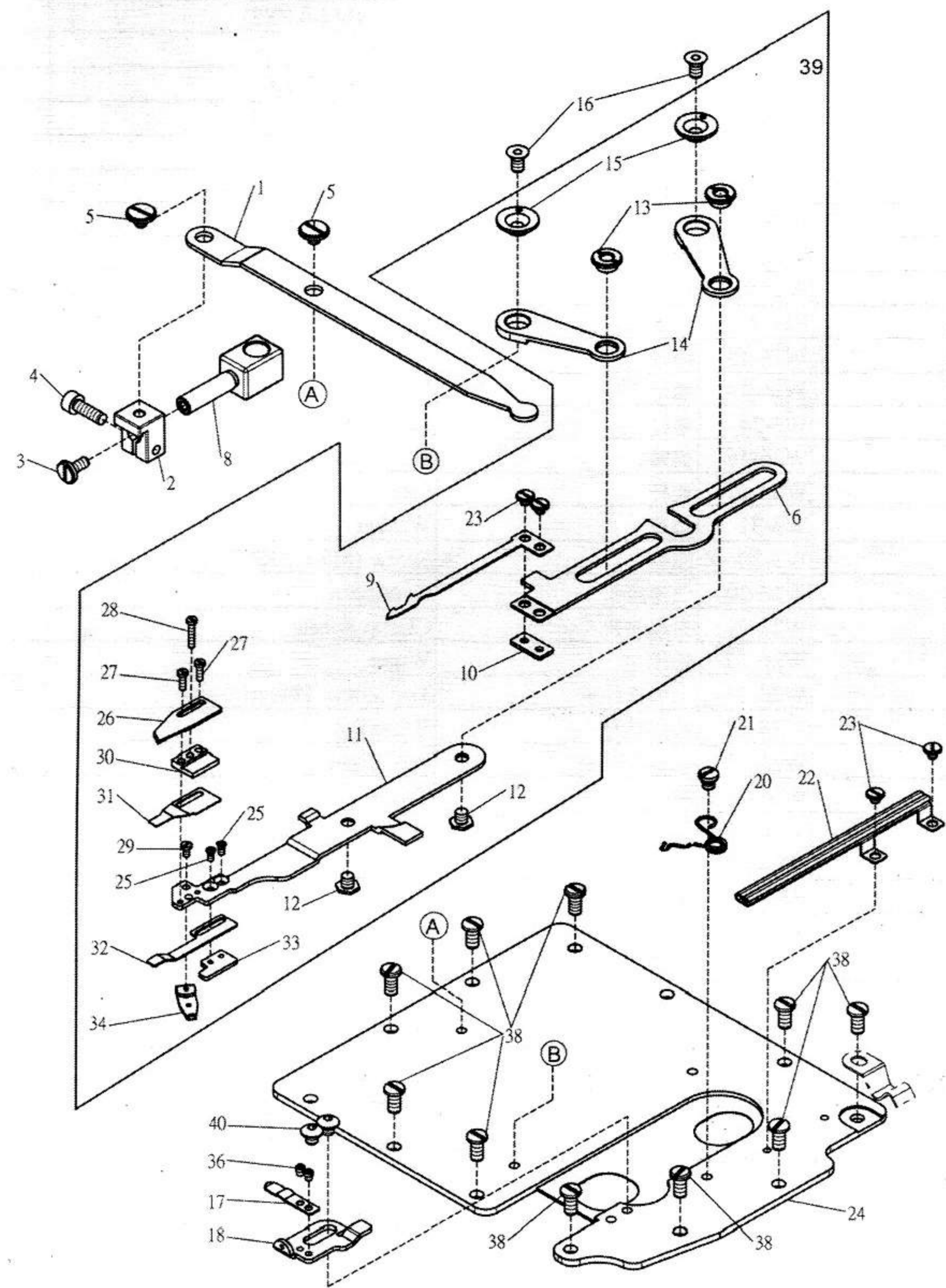
序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		S22-1	前盖	Front Cover	1
2		W22-2	铰炼	Hinge	1
3		S22-3	防油盖	Auxiliary Plate/Front Cover	1
4		W22-4	螺钉	Screw (M4-0.7X8)	3
5		W22-5	螺栓	Screw	1
6		W22-6	簧片	Spring	2
7		W22-7	轴承梢	Pin	1
8		W16-11	螺钉	Screw (M3-0.5X3)	2
9		P13-2	螺钉	Screw (M4-0.7X8)	2
10		W3-35	螺钉	Screw (M4-0.7X4)	1
11		W4-7	防振垫	Cushion	1
12		P1-11	螺钉	Screw (9/64-40X5.5)	1
13		W22-13	凸轮盖	Takeup Cover	1
14		W28-19	螺钉	Screw (M2.6-0.45X4)	1
15		W22-24	调整钮	Eccentric Pin	1
16		W22-27	螺钉	Screw (M4-0.7X16)	2
17		W24-19	螺钉	Screw (M4-0.7X4)	2
18		S22-18	左档边	Fabric Edge Guide(Left)	1
19		S22-19	前盖组	Front Cover Assembly	1
20		P1-22	警告贴纸	Warning Sticker	1
28		S22-28	档边	Fabric Edge Guide	1

二十三、电磁(气动)式抬压脚组/ELECTRIC (PENUMATIC) TYPE PRESSER FOOT LIFTER



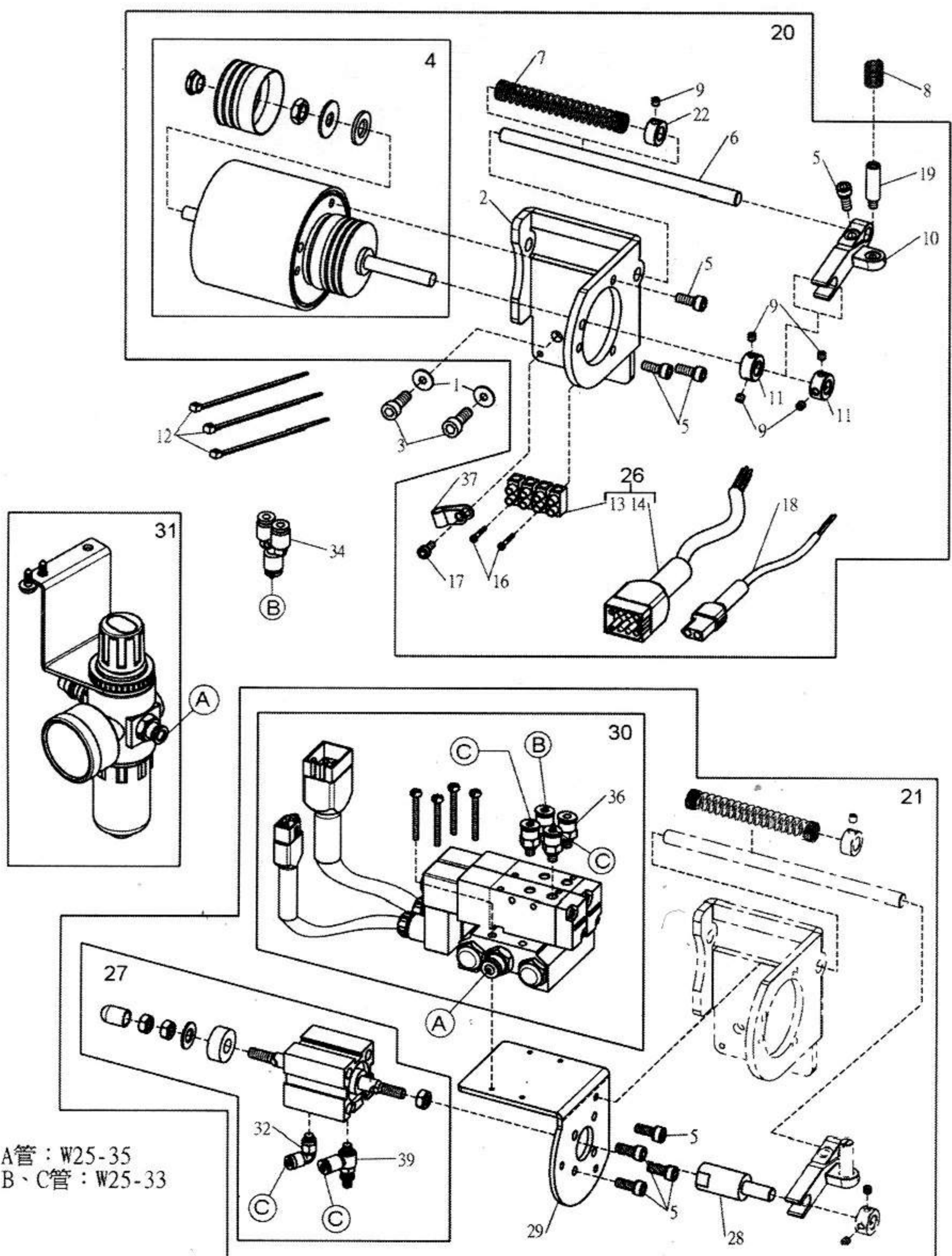
序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W14-8	垫片	Washer	2
2		W23-2	抬压脚电磁阀	Presser Foot Lifter Solenoid	1
3		W23-3	电磁阀吊架	Solenoid Bracket	1
4		P13-16	垫片	Washer	2
5		P13-15	螺钉	Screw (M6-1X15)	6
6		P2-33	螺钉	Screw (M4-0.7X6)	2
7		W23-7	磁铁	Magnet	1
8		W3-25	垫片	Washer	3
9		W23-9	滚轮	Wheel	2
10		W8-3	螺帽	Nut	2
11		W23-11	螺帽	Nut	2
12		P13-37	束带(12cm)	Band (12cm)	1
13		W9-3	螺钉	Screw (M5-0.8X12)	9
14		W23-14	螺钉	Screw (M4-0.7X4)	1
15		W23-15	定位传感器座	Synchroniser Place	1
16		W23-16	张力释放杠杆	Tension Release Lever	1
17		P15-7	线套	Cord Clamp (UC-0.5,3/16")	1
18		W23-18	张力释放连接板	Tension Release Connecting Plate	1
19		W1-16	螺钉	Screw (M4-0.7X6.5)	5
20		W23-20	张力释放滑块	Tension Release Block	1
21		W23-21	过线松线杆	Thread Pull-off Bar	1
22		W9-40	C型扣环	Ring	1
23		W23-23	过线松线杆固定座	Thread Pull-off Bar Holder	1
24		W3-35	螺钉	Screw (M4-0.7X4)	1
25		W14-11	螺钉	Screw (11/64-40X12.5)	1
26		W14-10	偏心定位套环	Collar	1
27		W23-27	摆臂	Lever	1
28		W23-28	线套	Cord Clamp (UC-1,1/4")	1
29		W23-29	过线松线架	Thread Pull-off Eyelet	1
30		W23-30	螺钉	Screw (M3-0.5X4)	5
31		W23-31	松线钩	Hook	5
32		W23-32	活动架	Activity Shelf	1
33		W23-33	螺钉	Screw (11/64-40X5)	1
34		W23-34	垫片	Washer	1
35		W23-35	定位传感器	Synchroniser	1
36		W23-36	张力释放杠杆组	Tension Release Lever Assembly	1
37		W23-37	摆臂组	Lever Assembly	1
38		W3-18	线套	Cord Clamp (UC-2,3/8")	2
39		W23-39	抬压脚电磁阀	Presser Foot Lifter Solenoid Assembly	1
40		W23-40	定位传感器组	Synchroniser Place Assembly	1
41		P14-7	气缸	Air Cylinder	1
42		P14-6	L型风管接头	L" Connector (M5*4mm)	2
43		P14-8	螺帽	Nut	2
44		W23-44	气缸座	Cylinder Bracket	1
45		W23-45	活动架	Activity Shelf	1
46		W23-46	气缸组	Air Cylinder Assembly	1

二十四、下切线刀部分/UNDER THREAD TRIMMER MECHANISM



序号 No	零件编号 Part No.	参考编号 Part No.	名称 Name	数量 Amt. Req.	
1		W24-1	下切刀驱动连杆	Lower Knife Driving Lever	1
2		W24-2	连接滑块	Connecting Block	1
3		P8-42	螺钉	Screw (9/64-40X8)	1
4		W7-10	螺钉	Screw (M4-0.7X12)	1
5		W24-5	螺钉	Screw (M4-0.7X2.5)	2
6		W24-6	下切刀托架	Lower Knife Carrier	1
8		W24-8	下切刀插接头	Connecting Plug	1
9		W24-9	下活动刀	Lower Moving Knife	1
10		W24-10	下切刀固定座	Lower Knife Holder	1
11		W24-11	上固定刀托架	Upper Fixing Knife Carrier	1
12		W24-12	螺钉	Screw (M4-0.7X4)	2
13		W24-13	螺母	Nut	2
14		W24-14	切刀导引摇臂	Knife Guide Lever	2
15		W24-15	切刀导引摇臂偏心轮	Knife Guide Lever Eccentric Ring	2
16		W24-16	螺钉	Screw (M4-0.7X7)	2
17		W24-17	弹簧片	Clamp Spring	1
18		W24-18	导线片	Thread Guide	1
20		W24-20	上固定刀托架复位簧	Upper Knife Carrier Spring	1
21		W24-21	螺钉	Screw (M4-0.7X2.6)	1
22		W24-22	底线过线护槽	Looper Thread Guide	1
23		W24-23	螺钉	Screw (M3-0.5X2.5)	4
24		S24-24	曲柄轴室盖	Crank Chamber Cover	1
25		W24-25	螺钉	Screw (M2-0.4X4)	2
26		W24-26	上固定刀	Upper Fixing Knife	1
27		W24-27	螺钉	Screw (M2-0.4X6)	2
28		W24-28	螺钉	Screw (M2-0.4X10)	1
29		W24-29	螺钉	Screw (M2-0.4X3.5)	1
30		W24-30	上固定刀导引架	Upper Fixing Guide	1
31		W24-31	夹紧弹簧片	Clamp Spring	1
32		W24-32	夹紧压力弹簧刀片	Clamp Spring Pressure	1
33		W24-33	夹紧压力弹簧固定座	Clamp Spring Pressure Holder	1
34		W24-34	压力弹簧调整片	Clamp Spring Pressure Adjusting	1
36		P6-38	螺钉	Screw (3/32-56X2)	2
38		W4-3	螺钉	Screw (M4-0.7X8)	10
39		W24-39	下切刀组件	Lower Knife Assembly	1
40		W24-40	螺钉	Screw (M4-0.7X4)	2

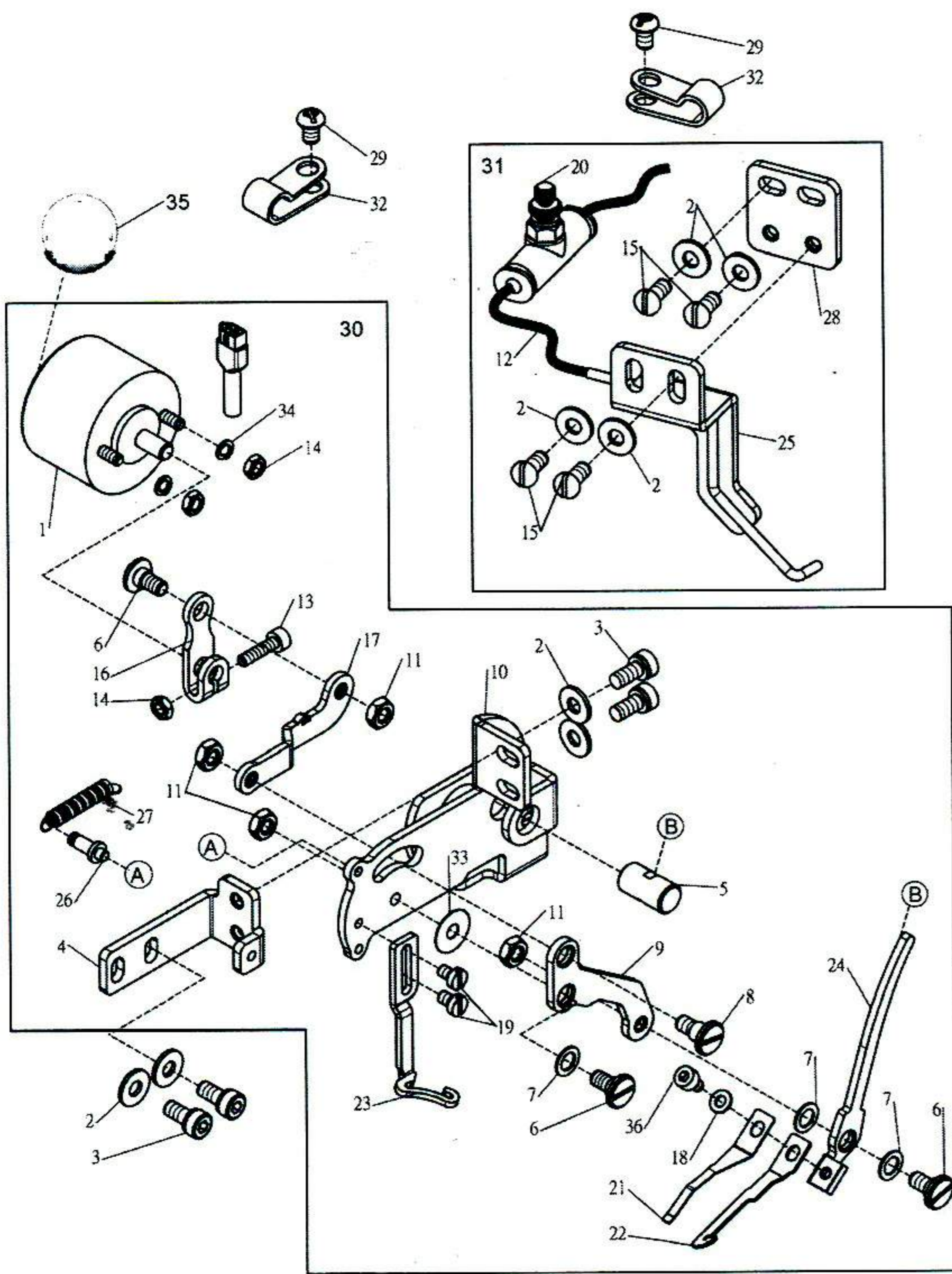
二十五、电磁(气动)式下切刀部分/ELECTRIC (PNEUMATIC) TYPE UNDER THREAD TRIMMER MECHANISM



A管: W25-35  
B、C管: W25-33

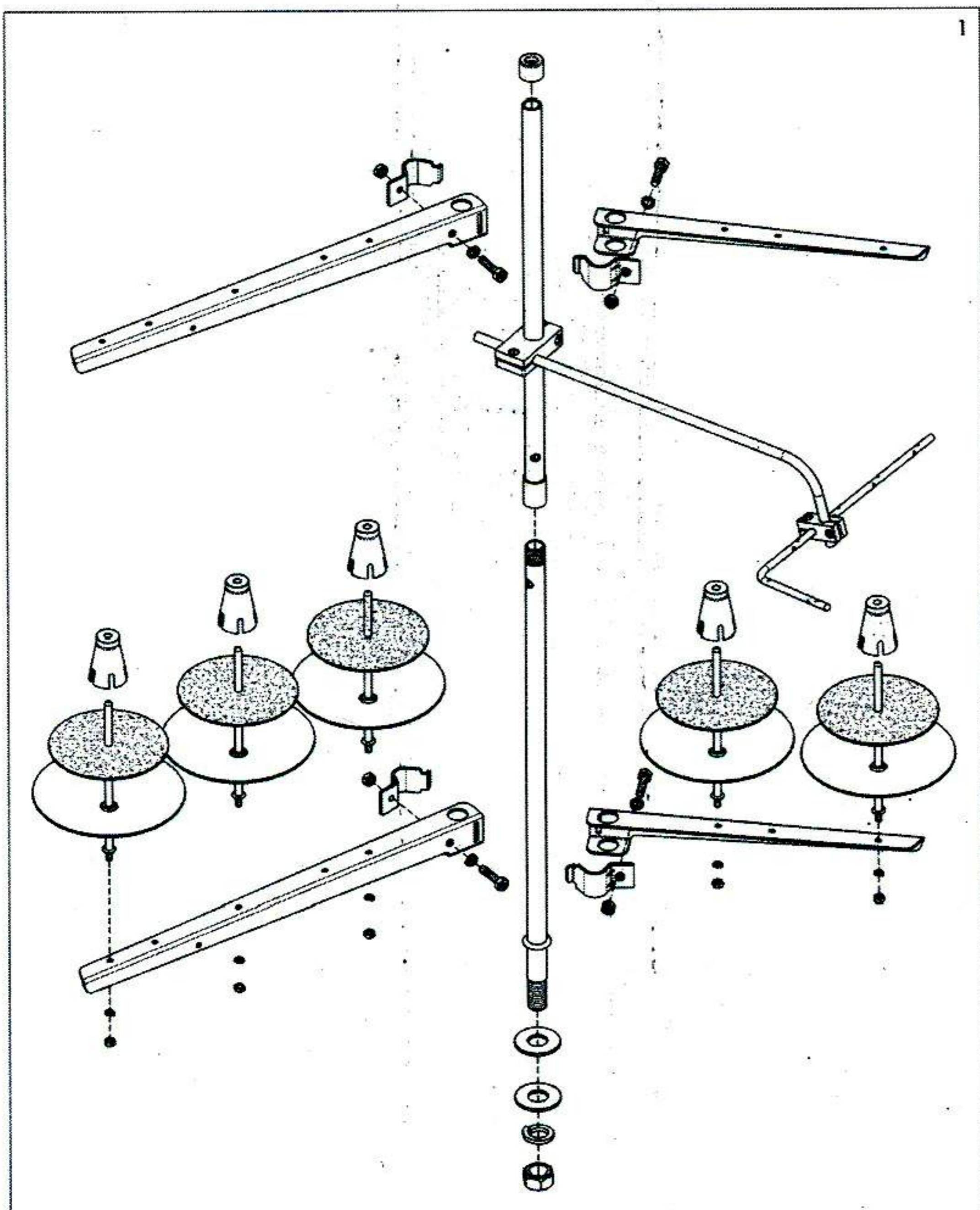
序号 No	零件编号 Part No.	参考编号 Part No.	名称 Name	数量 Amt. Req.	
1		P13-16	垫片	Washer	2
2		W25-2	下切刀电磁阀座	Trimming Solenoid Support	1
3		P13-15	螺钉	Screw (M6-1X15)	2
4		W25-4	下切刀电磁阀	Trimming Solenoid	1
5		W9-3	螺钉	Screw (M5-0.8X12)	8
6		W25-6	复位轴	Return Shaft	1
7		W25-7	弹簧	Spring	1
8		W25-8	谈话un个	Spring	1
9		P9-5	螺钉	Screw (11/64-40X4)	7
10		W25-10	柱塞接头	Plunger	1
11		W12-19	定位圈	Collar	2
12		P13-37	束带(12cm)	Band (12cm)	3
13		W25-13	端子台	Terminal Holder	1
14		W25-14	中继线	Terminal Thread	1
16		P7-44	螺钉	Screw (3/32-56X8)	2
17		P13-2	螺钉	Screw (M4-0.7X8)	1
18		W25-18	中继线	Terminal Thread	1
19		W25-19	螺钉	Screw (M5-0.8X6)	2
20		W25-20	电动下切刀组件	Electric Type Under Thread Trimmer	1
21		W25-21	气动下切刀组件	Pneumatic Type Under Thread Trimmer	1
22		W12-14	定位圈	Collar	1
26		W25-26	端子台组件	Terminal Holder Assembly	1
27		W25-27	气缸	Air Cylinder	1
28		W25-28	柱塞接头	Plunger	1
29		W25-29	气缸座	Cylinder Bracket	1
30		W25-30	电磁阀组件	Solenoid Valve Assembly	1
31		P16-28	气压表	Regulator	1
32		P14-6	L型气管接头	L" Connector	1
33		P14-4	气管(4x2.5)(蓝)	Air Tube(4x2.5mm)(Blue)	3
34		W25-34	Y型接头	Y"Connector (4mm)	1
35		W25-35	气管(6x4mm)	Air Tube(6x4mm) (L=100cm)	1
36		W25-36	气管接头	Connector	4
37		W23-28	线套	Cord Clamp (UC-1,1/4")	1
39		W25-39	可调式气管接头	Connector (M5-T4)	1

二十六、电磁(气动)式上拨线器部分/ELECTRIC (PNEUMATIC) TYPE THREAD WIPER MECHANISM



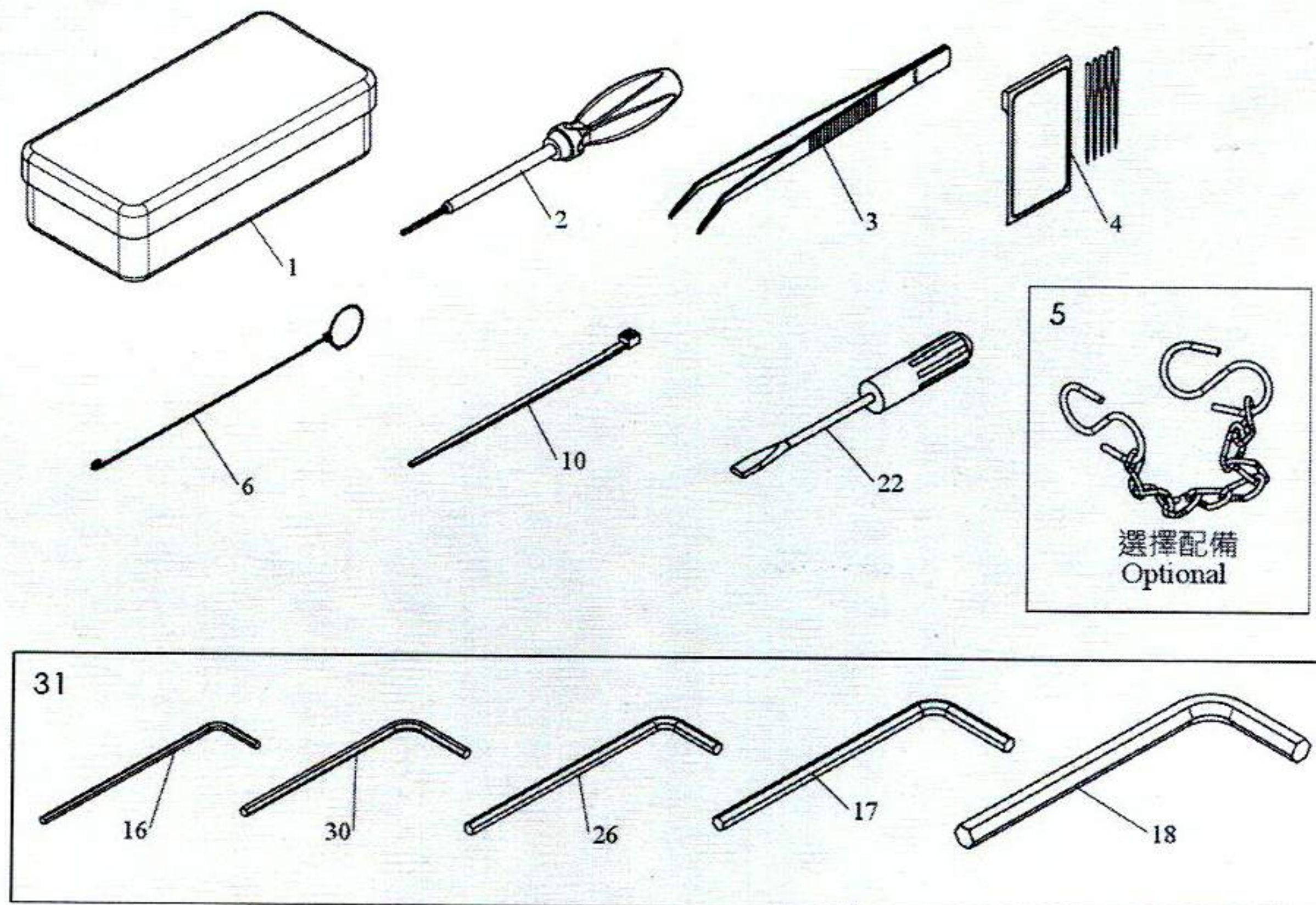
序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W26-1	电磁阀	Solenoid	1
2		W3-25	垫片	Washer	8
3		P13-2	螺钉	Screw (M4-0.7X8)	4
4		W26-4	固定板	Guide	1
5		W26-5	拨线摇臂导块	Wiper Bar Guide	1
6		W26-6	螺钉	Screw (M4-0.7X6)	3
7		W26-7	垫片	Washer	3
8		W26-8	螺钉	Screw (M4-0.7X5.5)	1
9		W26-9	电磁阀摇臂	Solenoid Lever	1
10		W26-10	拨线器座	Solenoid Bracket	1
11		W26-11	螺母	Nut	4
12		P14-4	气管(4x2.5)(蓝)	Air Tube(4x2.5mm)(Blue)	2
13		W26-13	螺钉	Screw (M3-0.5X12)	1
14		W26-14	螺母	Nut	3
15		W3-24	螺钉	Screw (M4-0.7X8)	4
16		W26-16	摇臂	Wiper Bar	1
17		W26-17	连杆	Link	1
18		W3-31	垫片	Washer	1
19		W3-30	螺钉	Screw (M3-0.5X4.5)	2
20		W26-20	气管接头	Connector	1
21		W26-21	夹线弹簧片	Clamp Spring	1
22		W26-22	拨线勾	Wiper	1
23		W26-23	上饰线导板	Top Cover Thread Guide	1
24		W26-24	拨线摇臂	WiperBar	1
25		W26-25	吹风拨线管	Air Wiper	1
26		W26-26	螺钉	Screw	1
27		W26-27	弹簧	Spring	1
28		W26-28	固定板	Guide	1
29		P2-33	螺钉	Screw (M4-0.7X6)	2
30		W26-30	电磁式拨线器组件	Electrical Type Thread Wiper	1
31		W26-31	气动式拨线器组件	Pneumatic Type Air Wiper Assembly	1
32		W23-28	线套	Cord Clamp (UC-1,1/4")	2
33		W26-33	垫片	Washer	1
34		W26-34	弹簧垫片	Spring Washer	2
35		W26-35	贴纸	Sticker	1
36		W26-36	螺钉	Screw (M3-0.5X5)	1

二十七、线架组/THREAD STAND



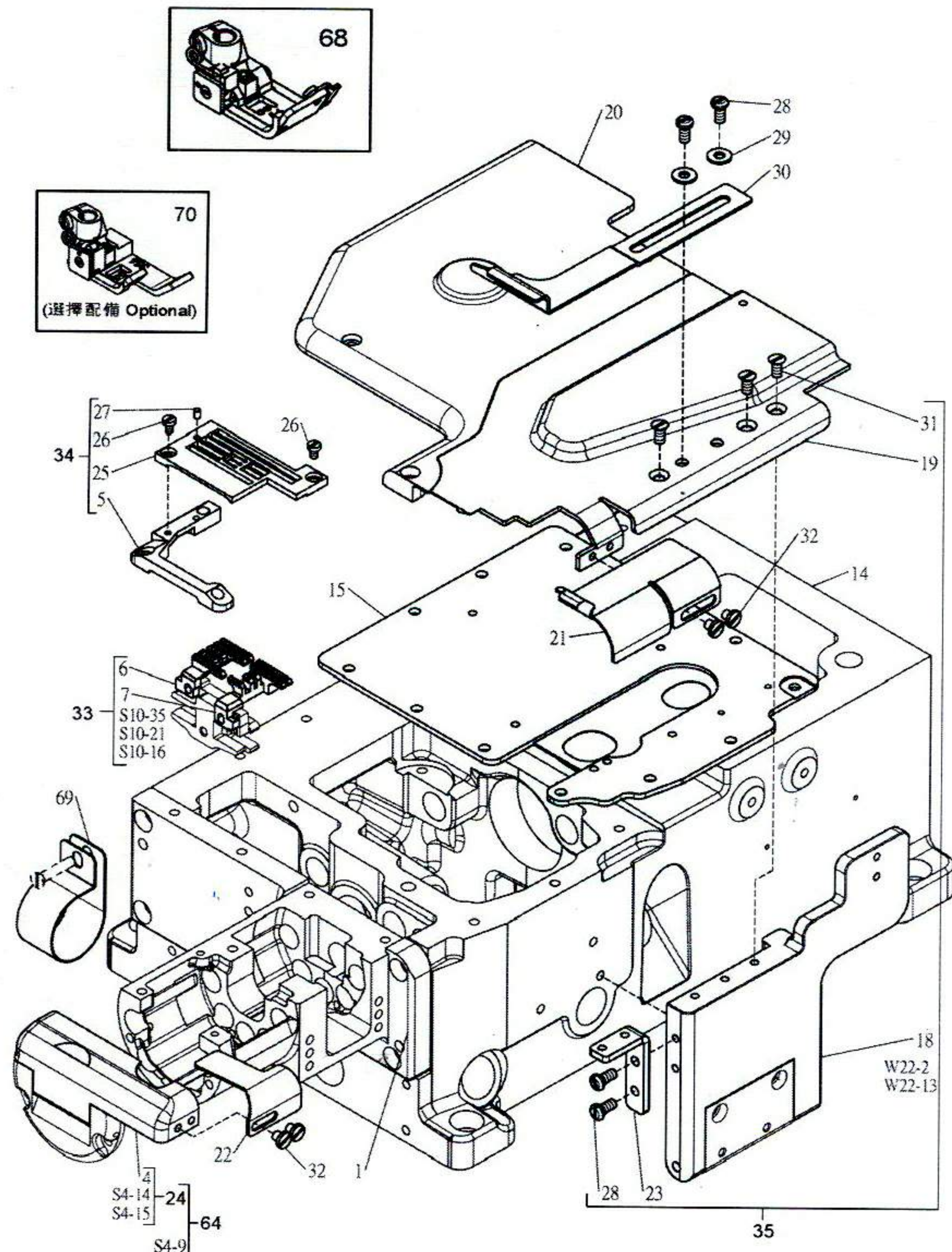
序号 No.	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		W20-25	线架组件	Thread Stand Ass.(5-Spools)	1

二十八、附件盒/ACCESSORIES BOX



序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
1		P19-1	附件盒	Attachment Box	1
2		W28-2	螺丝起子	Screwdriver	1
3		P19-2	穿线夹	Thread Tweezers	1
4		W7-18	机针	Needle	5
5		P19-18	铁链	Iron Chain	1
6		P19-3	穿线铁丝	Threading Wire	1
7		W31-30	下修布固定刀	Lower Knife	1
10		P13-37	束带(12公分)	Band (12cm)	4
11		W18-22	滤网	Oil Filter	1
16		P19-20	内六角扳手(1.5mm)	Hexagonal Wrench (1.5mm)	1
17		P19-5	内六角扳手(3mm)	Hexagonal Wrench (3mm)	1
18		W28-18	内六角扳手(6mm)	Hexagonal Wrench (6mm)	1
22		P19-7	螺丝起子	Screwdriver	1
23		W28-23	立骨专用导布器	Sewing Guide For Bulging Type Seams Covering	1
24		W28-24	变压器	Trans Former	1
26		P19-6	内六角扳手(2.5mm)	Hexagonal Wrench (2.5mm)	1
30		W28-30	内六角扳手(2mm)	Hexagonal Wrench (2mm)	1
31		W28-31	内六角扳手组件	Hexagonal Wrench Assembly	1

三十、后拖轮部分/REAR PULLER ASSEMBLY



序号 No	零件编号 Part No.	参考编号 Part No.	名称	Name	数量 Amt. Req.
L3		S30-1	后拖轮组件(齿轮)	Rear Puller Assembly (teeth type)	1
L3-1		S30-2	后拖轮组件(齿轮)	Rear Puller Assembly (teeth type)	1
L4		S30-6	后拖轮组件(平轮)	Rear Puller Assembly (flat type)	1