

AURORA A-3500D с е р и я

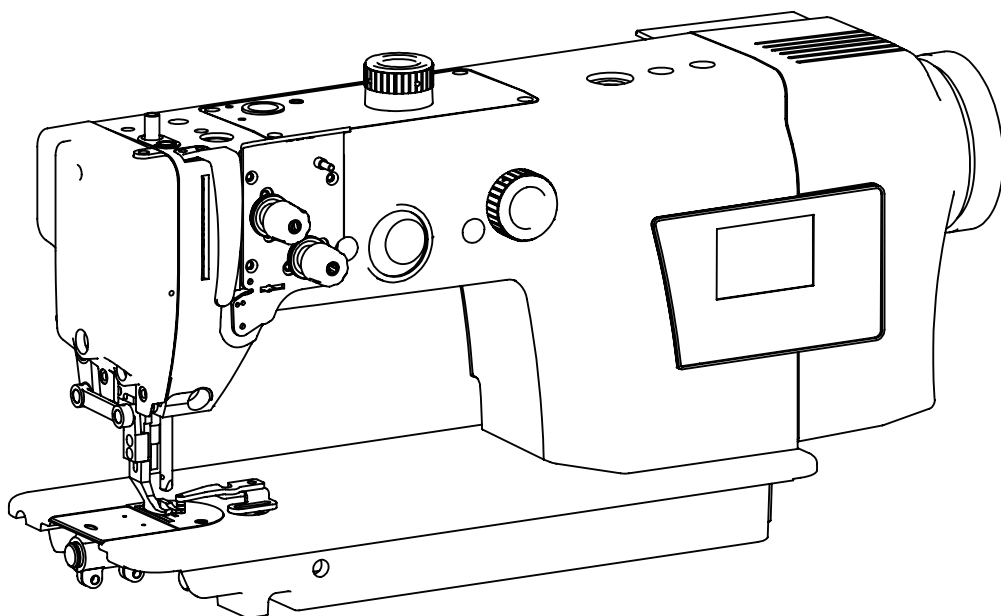
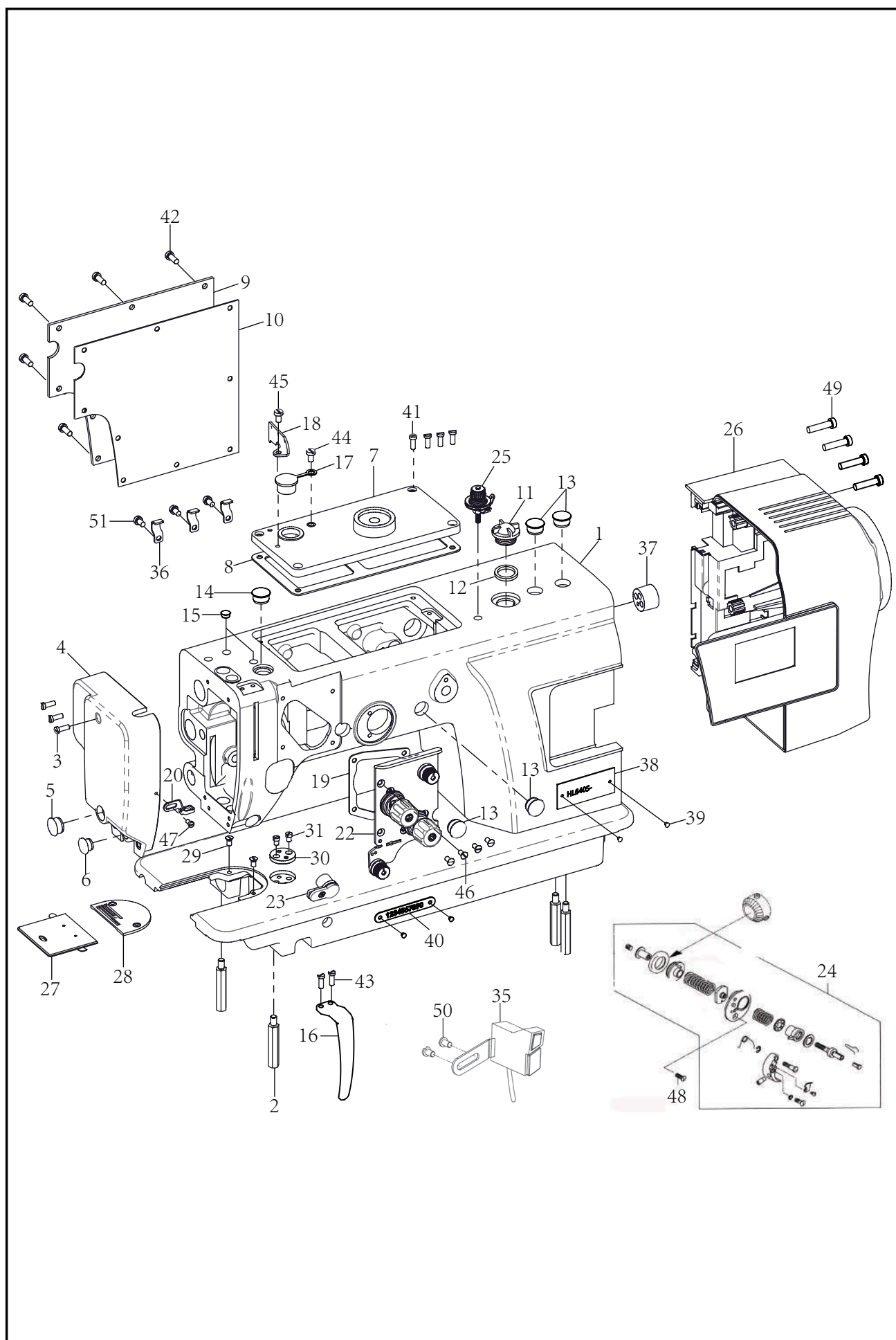


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1. Machine Housing Parts



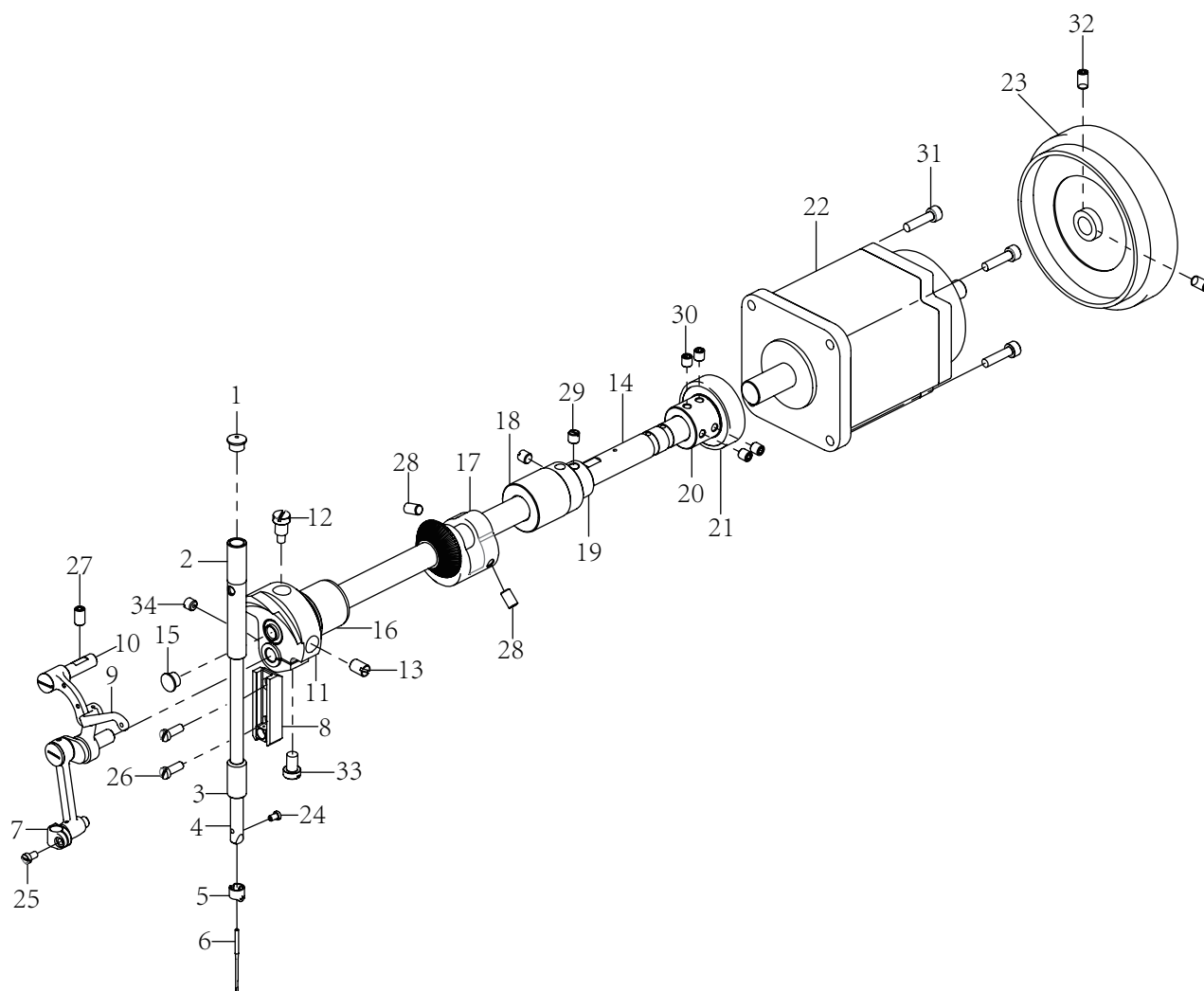
1. Machine Housing Parts

No.	Part Code	Name	Qty	Remarks
1	164010101	Complete Machine Housing Assembly	1	
2	164010201	Support Post	4	
3		Face Plate Screw	3	
4	164010401	Face Plate	1	
5	164010501	Face Plate Rubber Plug 15.6	1	
6	164010601	Face Plate Rubber Plug 11.8	1	
7	164010701	Top Cover	1	
8	164010801	Top Cover Gasket	1	
9	164010901	Rear Window Plate	1	
10	164011001	Rear Window Plate Gasket	1	
11	164011101	Oil Sight Window	1	
12	164010501	Oil Sight Window Gasket	1	
13	164011301	Rubber Plug 15.6	4	
14	164011301	Rubber Plug 15.6	1	
15	164010601	Rubber Plug 11.8	1	
16	164011401	Thread Take-up Lever Protective Cover	1	
17	164011501	Top Cover Rubber Plug	1	
18	164011601	3-Hole Thread Guide Plate	1	
19	164011701	Thread Tensioner Oil-Proof Gasket	1	
20	164011801	Left Thread Hook	1	
21	164011901	Right Thread Hook	1	
22	164012001	Thread Tensioner Assembly	1	
23	164012101	Electronic Thread Tensioner Assembly	1	
24	164012201	Bobbin Winder Assembly	1	
25	164012301	Bobbin Winder Tensioner Assembly	2	
26	164012501	Electronic Control Assembly	1	
27	164012601	Throat Plate Slide Assembly	1	
28	164012701	Throat Plate	2	
29	164012801	Throat Plate Screw	1	
30	164012901	Hemmer Mount Base	2	
31	164013001	Mount Base Screw	1	
32	164013101	Reverse Thread Lifting Solenoid	1	
33	164013201	Thread Release Pin	1	
34	164013301	Solenoid Bracket	1	
35	164013401	Reverse Stitch Switch Assembly	2	
36	164010501	Wire Pressure Plate	1	
37		4-Hole Rubber Plug	1	
38		Model Label		
39		Barcode Label		
40		Rivet		
41	062051212	Top Cover Screw	4	
42	062051212	Rear Cover Screw	9	
43		Protective Cover Screw	2	
44	062060615	Rubber Plug Fixing Screw	1	SM11/64"x40-8

1. Machine Housing Parts

No.	Part Code	Name	Qty	Remarks
45	062050815	Thread Guide Plate Fixing Screw	1	
46	164012701	Tensioner Assembly Fixing Screw	4	
47	—	Right Thread Hook Fixing Screw	1	
48	—	Bobbin Winder Assembly Fixing Screw	2	
49	018062532	Electronic Control Cover Fixing Screw	4	SM11/64"x40-10
50	062050812	Reverse Stitch Switch Fixing Screw	2	
51	062050812	Thread Clip Fixing Screw	3	

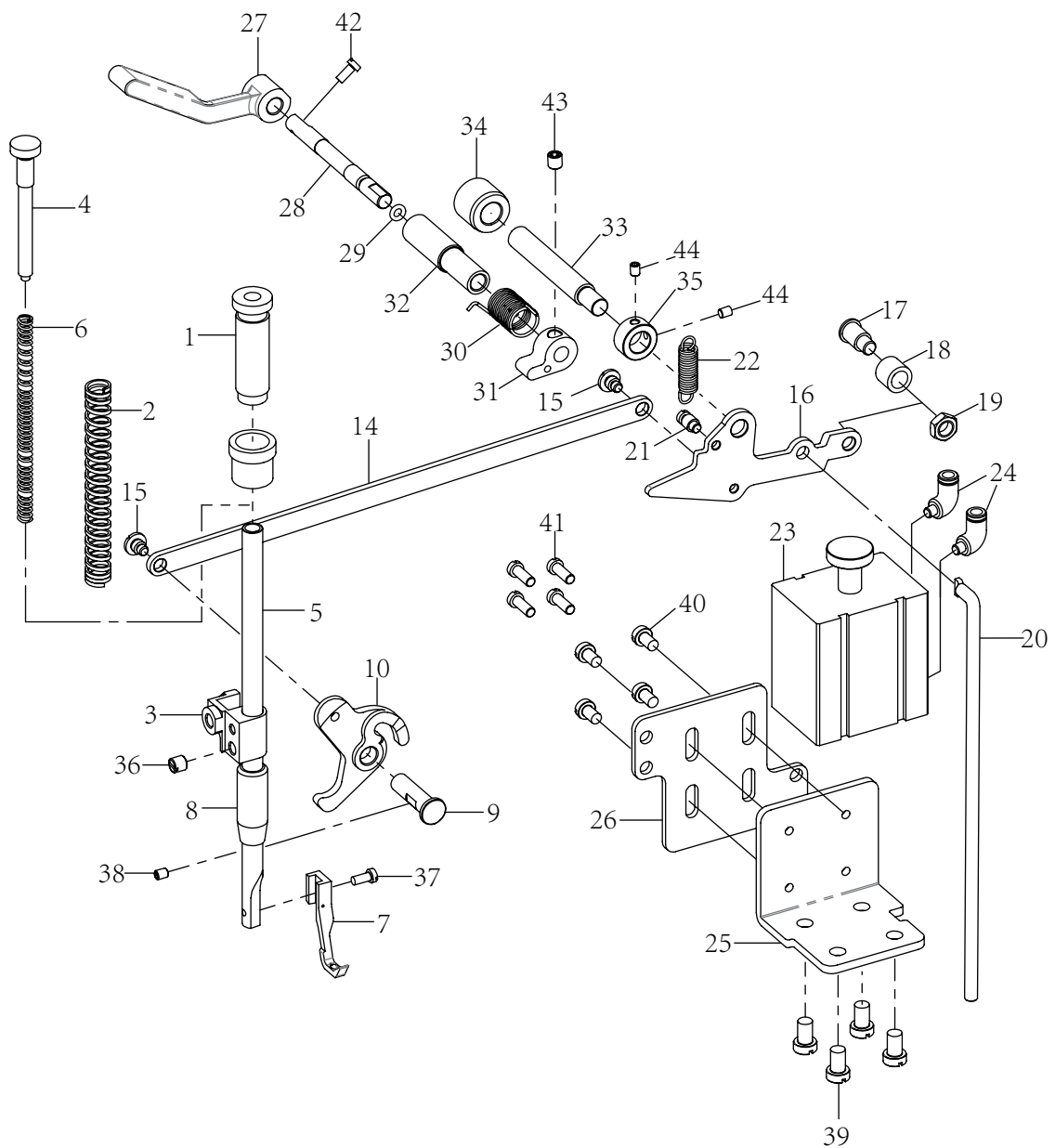
2. Upper Shaft Parts



2. Upper Shaft Parts

No.	Part Code	Name	Qty	Remarks
1	164020101	Needle Bar Upper Bushing Rubber Plug	1	
2	164020201	Needle Bar Upper Bushing	1	
3	164020301	Needle Bar Lower Bushing	1	
4	164020401	Needle Bar	1	
5	164020501	Needle Bar Thread Eyelet	1	
6	164020601	Sewing Needle	1	
7	164020701	Needle Bar Connecting Column Assembly	1	
8	164020801	Needle Bar Slide Groove Assembly	1	
9	164020901	Thread Take-up Lever Assembly	1	
10	164021001	Take-up Lever Hinge Shaft	1	
11	164021101	Needle Bar Crank	1	
12	164021201	Needle Bar Crank Position Screw	1	SM9/32"x28
13	164021301	Needle Bar Crank Set Screw	1	SM9/32"x28
14	164021401	Upper Shaft	1	
15	164021501	Upper Shaft Rubber Plug	1	
16	164021601	Upper Shaft Front Bushing	1	
17	164021701	Bobbin Winding Cam	1	
18	164021801	Upper Shaft Middle Bushing	1	
19	164021901	Upper Shaft Retaining Ring	1	
20	164022001	Coupling	1	
21	164022101	Ball Bearing 6004	1	
22	164022201	Upper Shaft Servo Motor	1	
23	164022301	Hand Wheel	1	
24	164022401	Needle Clamp Screw	1	
25	164022501	Needle Bar Connecting Column Screw	1	SM9/64"x40
26	164022601	Needle Bar Slide Groove Screw	2	SM11/64"x40
27	164022701	Hinge Pin Set Screw	1	SM15/64"x28
28	164022801	Bobbin Winding Cam Set Screw	2	SM15/64"x28
29	164022901	Upper Shaft Retaining Ring Screw	2	SM11/64"x40
30	012050632	Coupling Set Screw M5	4	
31	018052532	Servo Motor Fixing Screw M5	4	
32	012501032	Hand Wheel Set Screw M5	2	
33	164023301	Take-up Crank Shaft Screw	1	SM1/4"x40
34	164023401	Take-up Crank Shaft Set Screw	1	SM1/4"x40

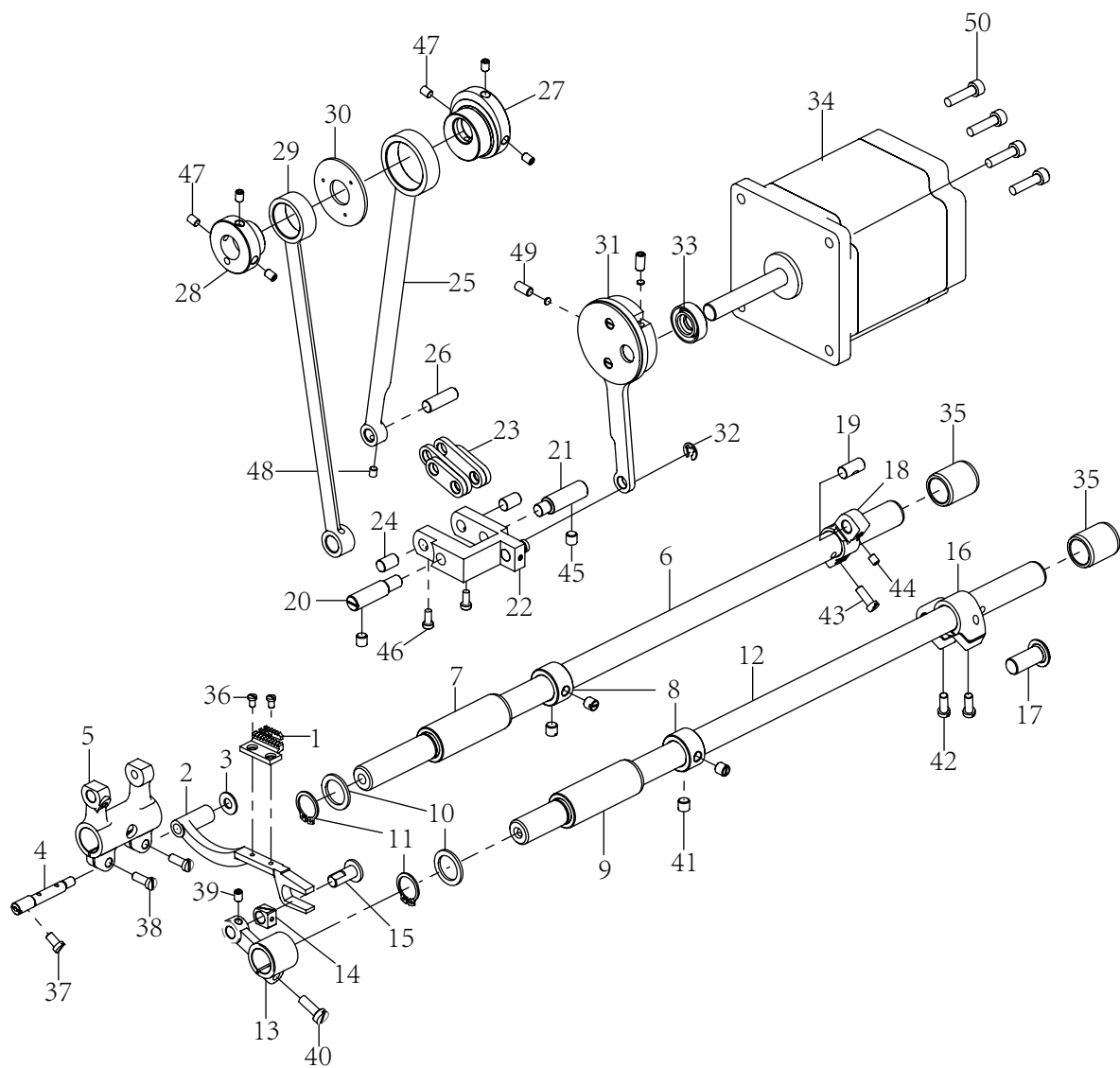
3. Presser Foot Lifting Parts



3. Presser Foot Lifting Parts

No.	Part Code	Name	Qty	Remarks
1	164030101	Pressing Force Adjustment Screw Assembly	1	
2	164030201	Pressing Force Main Spring	1	
3	164030301	Presser Bar Guide Bracket	1	
4	164030401	Auxiliary Pressing Adjustment Screw	1	
5	164030501	Presser Bar	1	
6	164030601	Auxiliary Pressing Spring	1	
7	164030701	Small Presser Foot	1	
8	164030801	Presser Bar Lower Bushing	1	
9	164030901	Fulcrum Pin Shaft	1	
10	164031001	Presser Foot Lifting Plate	1	
11	164031101	Thread Release Cam Plate	1	
12	164031201	Thread Release Pin Retaining Washer	1	
13	164031301	Fulcrum Shaft Circlip	1	
14	164031401	Presser Foot Lifting Pull Rod	1	
15	164031501	Lifting Rod Position Screw	2	
16	164031601	Right Lifting Plate	1	
17	164031701	Lifting Plate Position Screw M6	1	
18	164031801	Rubber Ring	1	
19	164031901	Nut M6	1	
20	164032001	Pneumatic Presser Foot Lifting Push Rod	1	
21	164032101	Tension Spring Lower Hook Pin	1	
22	164032201	Right Lifting Plate Tension Spring	1	
23	164032301	Presser Foot Lifting Cylinder	1	
24	164032401	Cylinder Air Connector	2	
25	164032501	Cylinder Mount Plate A	1	
26	164032601	Cylinder Mount Plate B	1	
27	164032701	Manual Presser Foot Lifting Wrench	1	
28	164032801	Wrench Shaft	1	
29	164032901	Wrench Shaft O-Ring	1	Standard Part
30	164033001	Wrench Shaft Torsion Spring	1	
31	164033101	Wrench Shaft Crank	1	
32	164033201	Wrench Shaft Bushing	1	
33	164033301	Rear Lever Shaft	1	
34	164033401	Rear Lever Shaft Bushing	1	
35	164033501	Rear Lever Shaft Retaining Ring	1	
36	164033601	Presser Bar Set Screw	1	SM15/64"x28
37	164033701	Small Presser Foot Fixing Screw	1	SM9/64"x40
38	164033801	Fulcrum Shaft Set Screw	1	SM9/64"x40
39	164033901	Cylinder Fixing Screw M5	4	
40	164034001	Cylinder Bracket Assembly Screw	4	SM3/16"x32
41	164034101	Cylinder Bracket Mount Screw	4	SM11/64"x40
42	164034201	Presser Foot Wrench Fixing Screw M4	1	
43	164034301	Wrench Shaft Crank Set Screw	1	SM1/4"x40
44	164034401	Retaining Ring Screw	2	SM11/64"x40

4. Lower Feed Parts



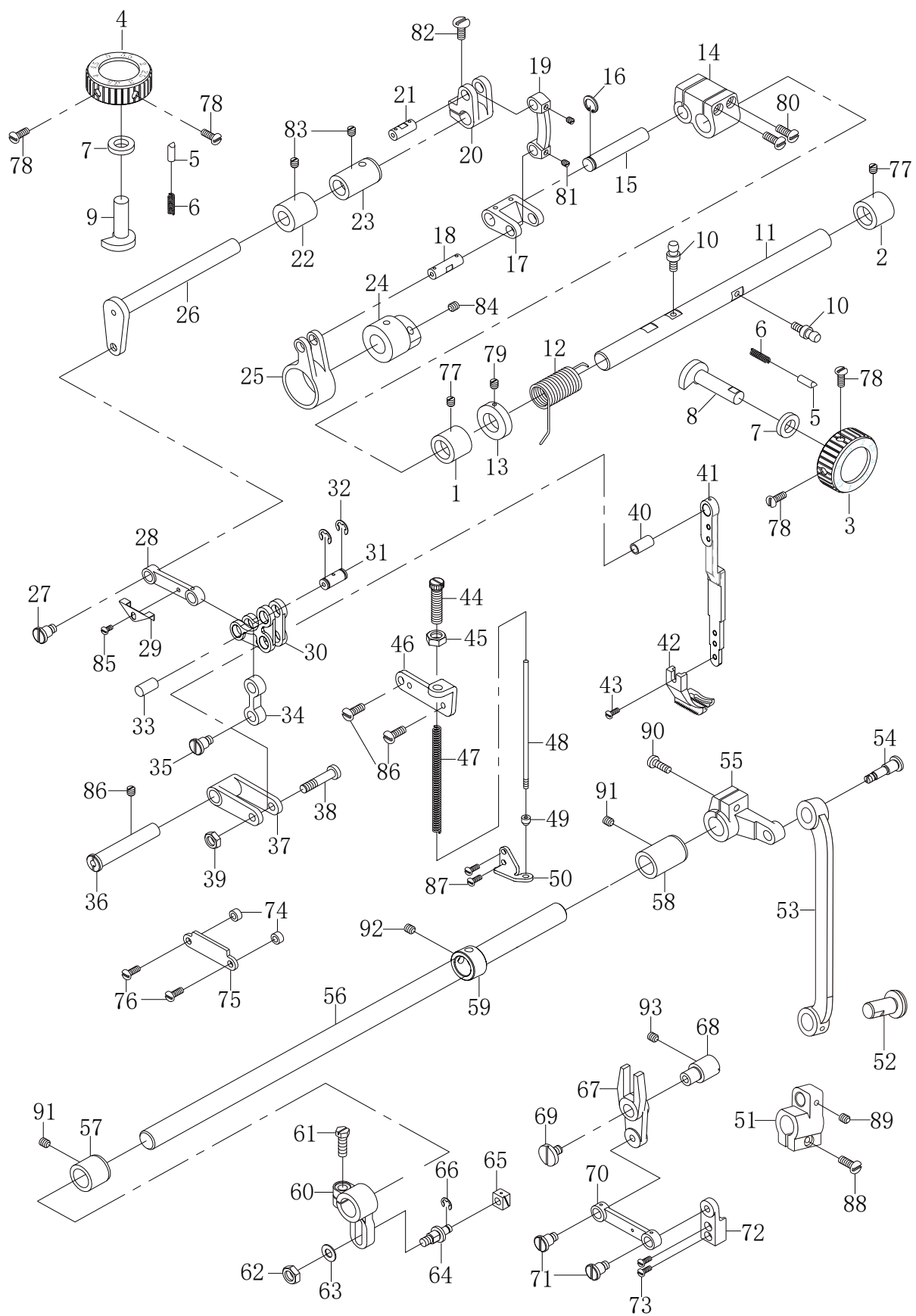
4. Lower Feed Parts

No.	Part Code	Name	Qty	Remarks
1	164040101	Feed Dog	1	
2	164040201	Feed Dog Carrier	1	
3	164040301	Feed Dog Carrier Washer	1	
4	164040401	Feed Dog Eccentric Pin	1	
5	164040501	Feed Dog Crank	1	
6	164040601	Feed Shaft	1	
7	164040701	Feed Shaft Front Bushing	1	
8	164040801	Retaining Ring	2	
9	164040901	Feed Lifting Shaft Front Bushing	1	
10	164041001	Washer	2	
11	164041101	Shaft retaining ring	2	
12	164041201	Feed Lifting Shaft	1	
13	164041301	Feed Lifting Crank	1	
14	164041401	Feed Lifting Slide Block	1	
15	164041501	Feed Lifting Slide Pin	1	
16	164041601	Rear Press Lifting Crank	1	
17	164041701	Rear Press Lifting Crank Pin	1	
18	164041801	Rear Feed Crank	1	
19	164041901	Rear Feed Crank Pin	1	
20	164042001	Stitch Length Base Left Pin	1	
21	164042101	Stitch Length Base Right Pin	1	
22	164042201	Stitch Length Base Assembly	1	
23	164042301	Swing Plate Assembly	1	
24	164042401	Short Swing Plate Pin	2	
25	164042501	Feed Connecting Rod	1	
26	164042601	Feed Large Connecting Rod Pin	1	
27	164042701	Feed Cam	1	
28	164042801	Feed Lifting Cam	1	
29	164042901	Feed Lifting Connecting Rod	1	
30	164043001	Cam Isolation Shim	1	
31	164043101	Stitch Length Adjust Cam Assembly	1	
32	164043201	E4 Circlip	1	Standard Part
33	164043301	Seal Ring	1	Standard Part
34	164043401	Stepping Motor	1	
35	164043501	Feed Lifting / Feed Shaft Rear Bushing	2	
36	164043601	Feed Dog Fixing Screw	2	SM1/8"x44
37	164043701	Feed Dog Eccentric Pin Fixing Screw	1	SM11/64"x40
38	164043801	Feed Dog Crank Fixing Screw	2	SM3/16"x28
39	164043901	Feed Lifting Slide Pin Set Screw	1	SM11/64"x40
40	164044001	Feed Lifting Crank Fastening Screw	1	SM3/16"x28
41	164044101	Retaining Ring Set Screw	4	SM11/64"x40
42	164044201	Rear Feed Lifting Crank Fastening Screw	2	SM3/16"x32
43	164044301	Rear Feed Crank Fastening Screw	1	SM11/64"x40
44	164044401	Crank Pin Set Screw	1	SM11/64"x40

4. Lower Feed Parts

No.	Part Code	Name	Qty	Remarks
45	164044501	Left & Right Pin Set Screw	2	SM15/64"x28
46	164044601	Short Swing Plate Pin Fastening Screw	2	SM9/64"x40
47	164044701	Cam Set Screw	6	SM11/64"x40
48	164044801	Large Connecting Rod Pin Set Screw	1	SM11/64"x40
49	012051032	Adjust Cam Set Screw M5	2	
50	018062032	Stepping Motor Fastening Screw M6	4	

5. Upper Feed Parts



5. Upper Feed Parts

No.	Part Code	Name	Qty	Remarks
1	164050101	Upper Presser Lift Adjust Shaft Front Bushing	1	
2	164050201	Upper Presser Lift Adjust Shaft Rear Bushing	1	
3	164050301	Front Upper Feed Dial Assembly	1	
4	164050401	Top Upper Feed Dial Assembly	1	
5	164050501	Dial Stop Pin	2	
6	164050601	Stop Pin Spring	2	
7	164050701	Washer	2	
8	164050801	Front Upper Feed Eccentric Wheel	1	
9	164050901	Top Upper Feed Eccentric Wheel	1	
10	164051001	Presser foot lifting ball pin	2	
11	164051101	Presser foot lift adjustment shaft	1	
12	164051201	Reset Torsion Spring	1	
13	164051301	Adjust Shaft Retaining Ring	1	
14	164051401	Upper Feed Control Crank	1	
15	164051501	Control Crank Connect Shaft	1	
16	164051601	Shaft Circlip	1	
17	164051701	Connect Shaft Connect Crank	1	
18	164051801	Eccentric Wheel Crank Pin	1	
19	164051901	Upper Feed Connect Linkage	1	
20	164052001	Upper Feed Adjust Crank	1	
21	164052101	Upper Feed Adjust Crank Pin	1	
22	164052201	Upper Feed Shaft Front Bushing	1	
23	164052301	Upper Feed Shaft Rear Bushing	1	
24	164052401	Upper Feed Drive Eccentric Wheel	1	
25	164052501	Drive Eccentric Wheel Connecting Rod	1	
26	164052601	Upper Feed Shaft	1	
27	164052701	Upper Feed Linkage Position Screw	1	
28	164052801	Upper Feed Linkage	1	
29	164052901	Upper Feed Linkage Oil Wick Bracket	1	
30	164053001	Upper Feed Connect Crank	1	
31	164053101	Upper Feed Linkage Pin	1	
32	164053201	E5 Circlip	2	Standard Part
33	164053301	Upper Presser Lift Hinge Short Pin	1	
34	164053401	Upper Presser Lift Hinge Linkage	1	
35	164053501	Lift Hinge Linkage Position Screw	1	
36	164053601	Upper Feed Swing Crank Shaft	1	
37	164053701	Upper Feed Swing Crank	1	
38	164053801	Upper Feed Swing Crank Connect Pin	1	
39	164053901	Nut (15/64x28)	1	
40	164054001	Lift Hinge Short Pin Bushing	1	
41	164054101	Upper Presser Linkage	1	
42	164054201	Outer Upper Presser Foot	1	
43	164054301	Outer Presser Foot Screw	1	
44	164054401	Upper Presser Lift Adjust Screw	1	

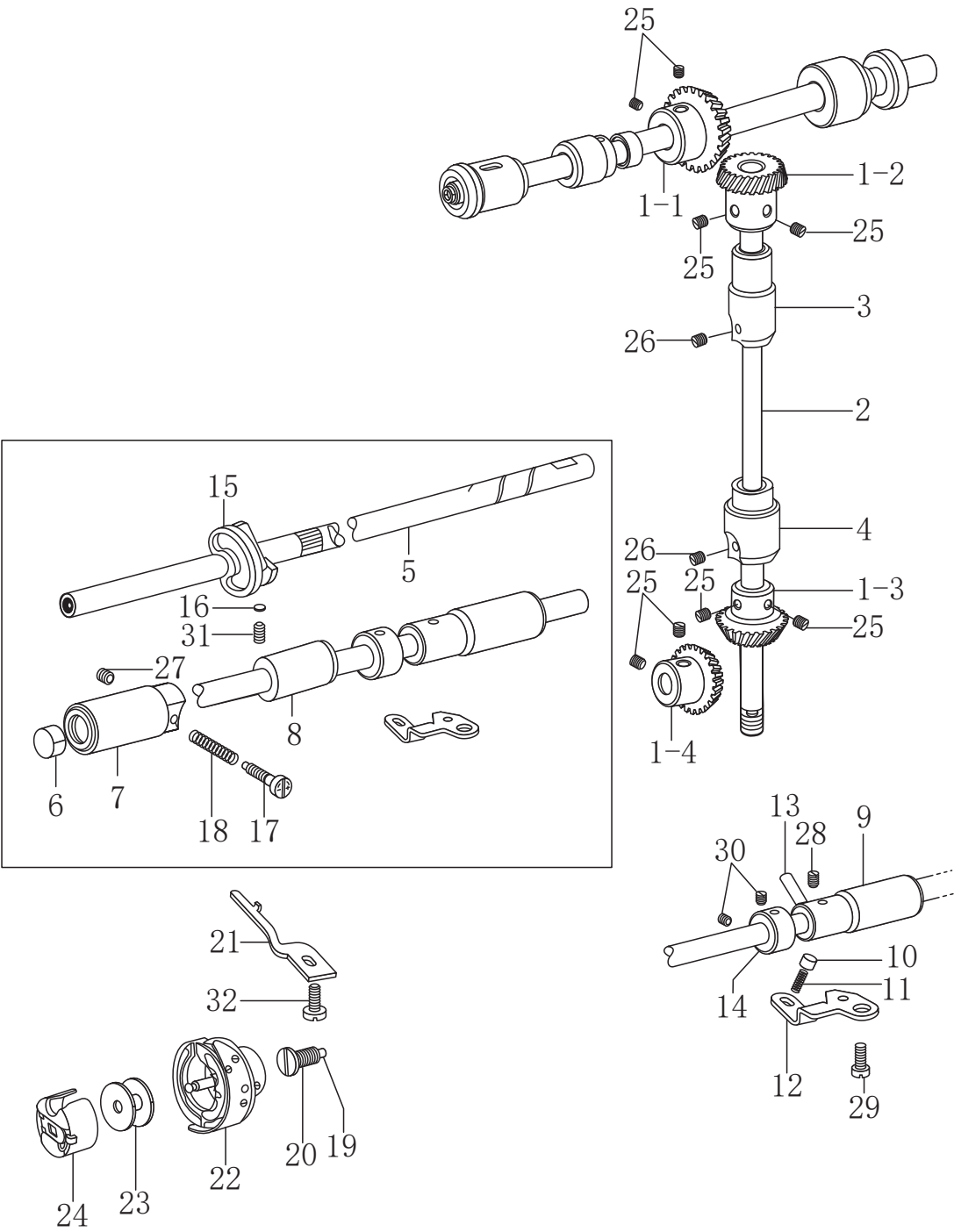
5. Upper Feed Parts

No.	Part Code	Name	Qty	Remarks
45	164054501	Nut (9/32x28)	1	
46	164054601	Upper Presser Lift Spring Bracket	1	
47	164054701	Upper Presser Lift Spring	1	
48	164054801	Presser Spring Guide Shaft	1	
49	164054901	Presser Spring Guide Post	1	
50	164055001	Spring Guide Post Limit Plate	1	
51	164055101	Upper Feed Middle Crank	1	
52	164055201	Upper Feed Middle Crank Pin	1	
53	164055301	Presser Swing Large Connecting Rod	1	
54	164055401	Presser Swing Rear Crank Screw	1	
55	164055501	Presser Swing Rear Crank	1	
56	164055601	Presser Swing Shaft	1	
57	164055701	Presser Swing Shaft Front Bushing	1	
58	164055801	Presser Swing Shaft Rear Bushing	1	
59	164055901	Swing Shaft Retaining Ring	1	
60	164056001	Presser Swing Front Crank	1	
61	164056101	Front Crank Screw	1	SM15/64"x28
62	164056201	Nut (1/4x28)	1	
63	164056301	Shim Washer	1	
64	164056401	Slide Block Pin Shaft	1	
65	164056501	Slide Block	1	
66	164056601	E4 Circlip	1	Standard Part
67	164056701	Presser Swing Fork	1	
68	164056801	Presser Swing Fork Pin	1	
69	164056901	Fixing Screw	1	
70	164057001	Swing Presser Connecting Rod	1	
71	164057101	Swing Presser Rod Position Screw	2	
72	164057201	Swing Presser Rod Base	1	
73	164057301	Swing Presser Rod Base Screw	2	
74	164057401	Linkage Pressure Plate Shim	2	
75	164057501	Linkage Pressure Plate	1	
76	164057601	Linkage Pressure Plate Screw	2	
77	164057701	Adjust Sleeve Set Screw	2	SM11/64"x40
78	164057801	Dial Lock Screw	4	SM11/64"x40
79	164057901	Adjust Shaft Retaining Ring Screw	2	SM1/4"x40
80	164058001	Control Crank Lock Screw	2	SM3/16"x28
81	164058101	Upper Feed Linkage Set Screw	2	SM11/64"x40
82	164058201	Adjust Crank Lock Screw	1	SM15/64"x28
83	164058301	Upper Feed Shaft Sleeve Set Screw	2	SM15/64"x28
84	164058401	Drive Eccentric Wheel Set Screw	2	SM1/4"x40
85	164058501	Oil Wick Bracket Screw	1	SM9/64"x40
86	164058601	Swing Crank Shaft Lock Screw	3	SM15/64"x28
87	164058701	Guide Post Limit Plate Screw	2	SM9/64"x40
88	164058801	Upper Feed Middle Crank Lock Screw	1	SM11/64"x40

5. Upper Feed Parts

No.	Part Code	Name	Qty	Remarks
89	164058901	Upper Feed Middle Crank Pin Set Screw	1	SM11/64"x40
90	164059001	Swing Rear Crank Lock Screw	1	SM15/64"x28
91	164059101	Swing Shaft Sleeve Set Screw	2	SM15/64"x28
92	164059201	Swing Shaft Retaining Ring Screw	2	SM11/64"x40
93	164059301	Swing Fork Pin Set Screw	1	SM15/64"x28

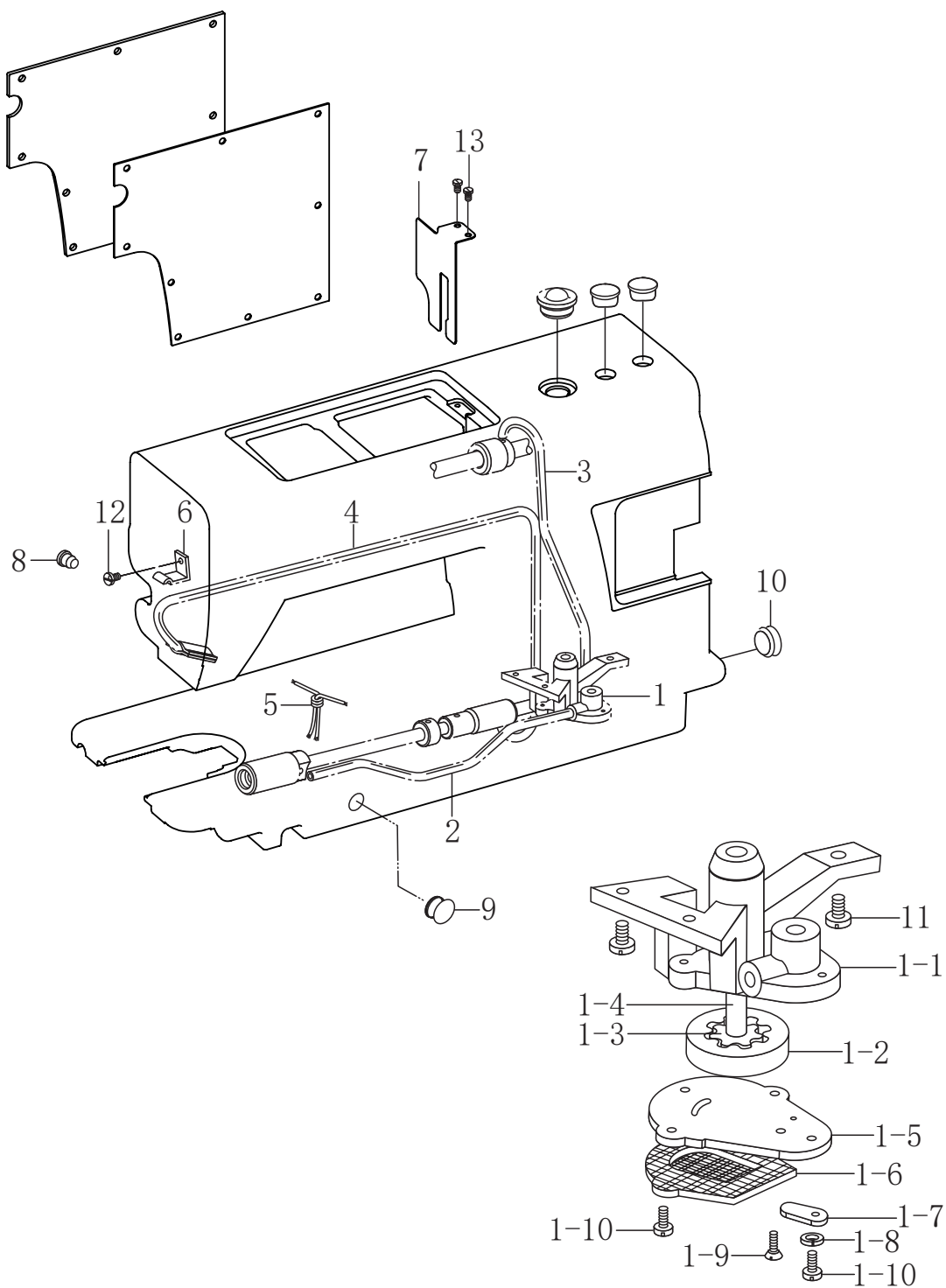
6. Hook Parts



6. Hook Parts

No.	Part Code	Name	Qty	Remarks
1-1	164060101	Upper Shaft Bevel Gear	1	
1-2	164060201	Vertical Shaft Upper Bevel Gear	1	
1-3	164060301	Vertical Shaft Lower Bevel Gear	1	
1-4	164060401	Lower Shaft Gear	1	
2	164060501	Vertical Shaft	1	
3	164060601	Vertical Shaft Upper Bushing	1	
4	164060701	Vertical Shaft Lower Bushing	1	
5	164060801	Lower Shaft	1	
6	164060901	Lower Shaft Front Bushing Oil Seal	1	
7	164061001	Lower Shaft Front Bushing	1	
8	164061101	Lower Shaft Middle Bushing	1	
9	164061201	Lower Shaft Rear Bushing	1	
10	164061301	Plunger	1	
11	164061401	Plunger Spring	1	
12	164061501	Plunger Spring Pressure Plate	1	
13	164061601	Lower Shaft Rear Bushing Oil Tube	1	
14	164061701	Lower Shaft Retaining Ring	1	
15	164061801	Thread Trimming Cam	1	
16	164061901	Iron Shim Plate	1	
17	164062001	Oil Flow Adjustment Screw	1	SM15/64"x28
18	164062101	Oil Flow Adjustment Spring	1	
19	164062201	Lower Shaft Oil Plug	1	
20	164062301	Rotary Hook Oil Supply Screw	1	
21	164062401	Rotary Hook Position Finger	1	
22	164062501	Complete Rotary Hook Assembly	1	
23	164062601	Bobbin	1	
24	164062701	Bobbin Case Assembly	1	
25	164062801	Bevel Gear Screw	6	SM1/4"x28
26	164062901	Vertical Shaft Bushing Set Screw	2	SM15/64"x28
27	164063001	Front Bushing Set Screw	1	SM15/64"x28
28	164063101	Rear Bushing Set Screw	1	SM15/64"x28
29	164063201	Spring Pressure Plate Fastening Screw	1	SM15/64"x28
30	164063301	Lower Shaft Retaining Ring Screw	2	SM11/64"x40
31	164063401	Thread Trimming Cam Set Screw	1	SM11/64"x40
32	1640635	Position Finger Fixing Screw	1	SM11/64"x40

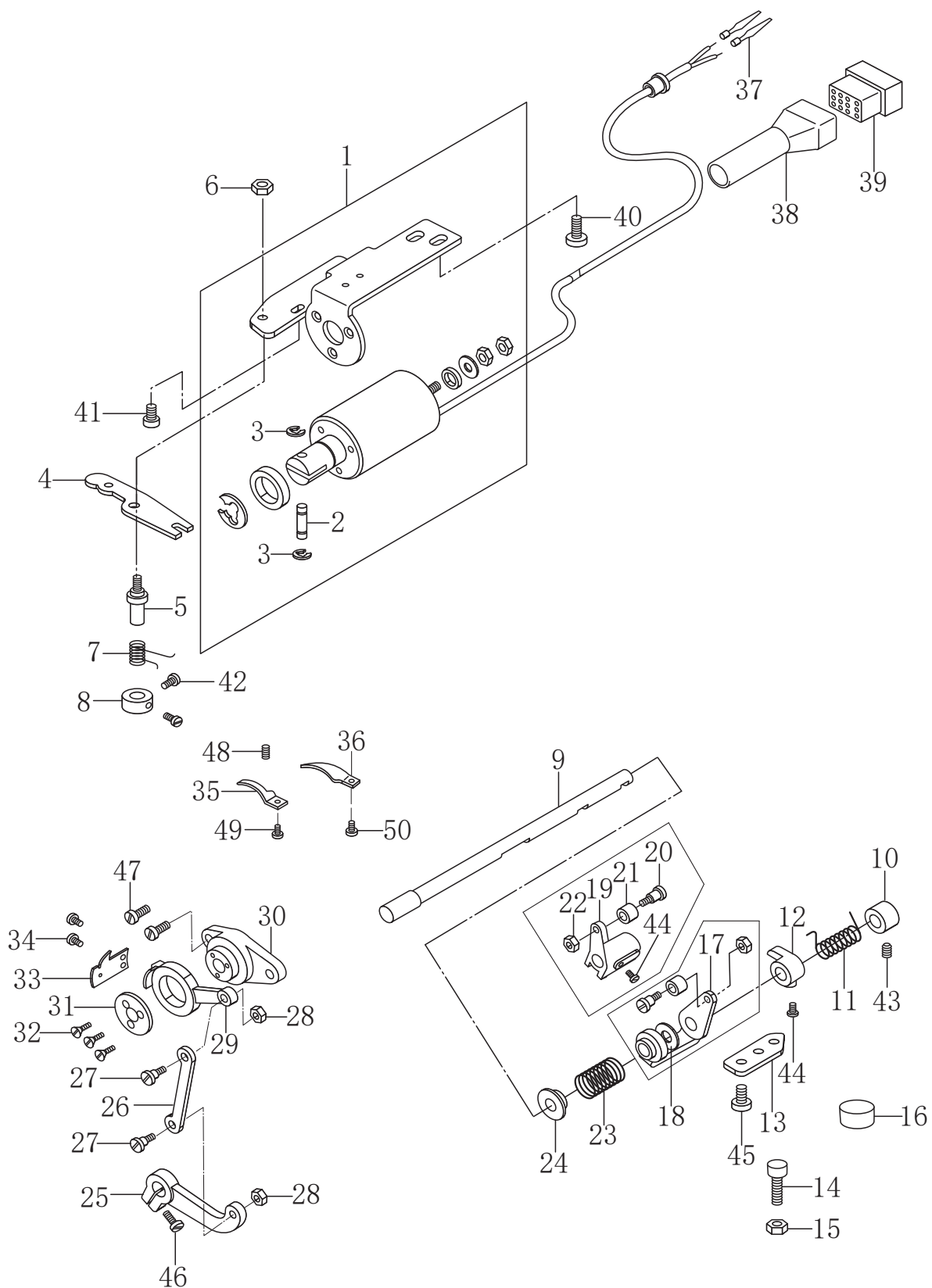
7. Oil Supply Lubrication Parts



7. Oil Supply Lubrication Parts

No.	Part Code	Name	Qty	Remarks
1	164070101	Oil Pump Assembly	1	
2	164070201	Lower Shaft Oil Supply Tube	1	
3	164070301	Upper Shaft Oil Supply Tube	1	
4	164070401	Machine Head Oil Return Tube	1	
5	164070501	Oil Wick Thread	2	
6	164070601	Oil Return Tube Pressure Plate	1	
7	164070701	Oil Baffle Plate	1	
8	164070801	Hole Plug	1	
9	164070901	Base Plate Hole Plug	1	
10	164071001	Lower Shaft Rear Hole Plug	1	
11	164071101	Oil Pump Fixing Screw	2	SM11/64"x40
12	164071201	Oil Return Tube Pressure Plate Screw	1	SM11/64"x40
13	164071301	Oil Baffle Plate Screw	2	SM11/64"x40

8. Thread Trimming Parts



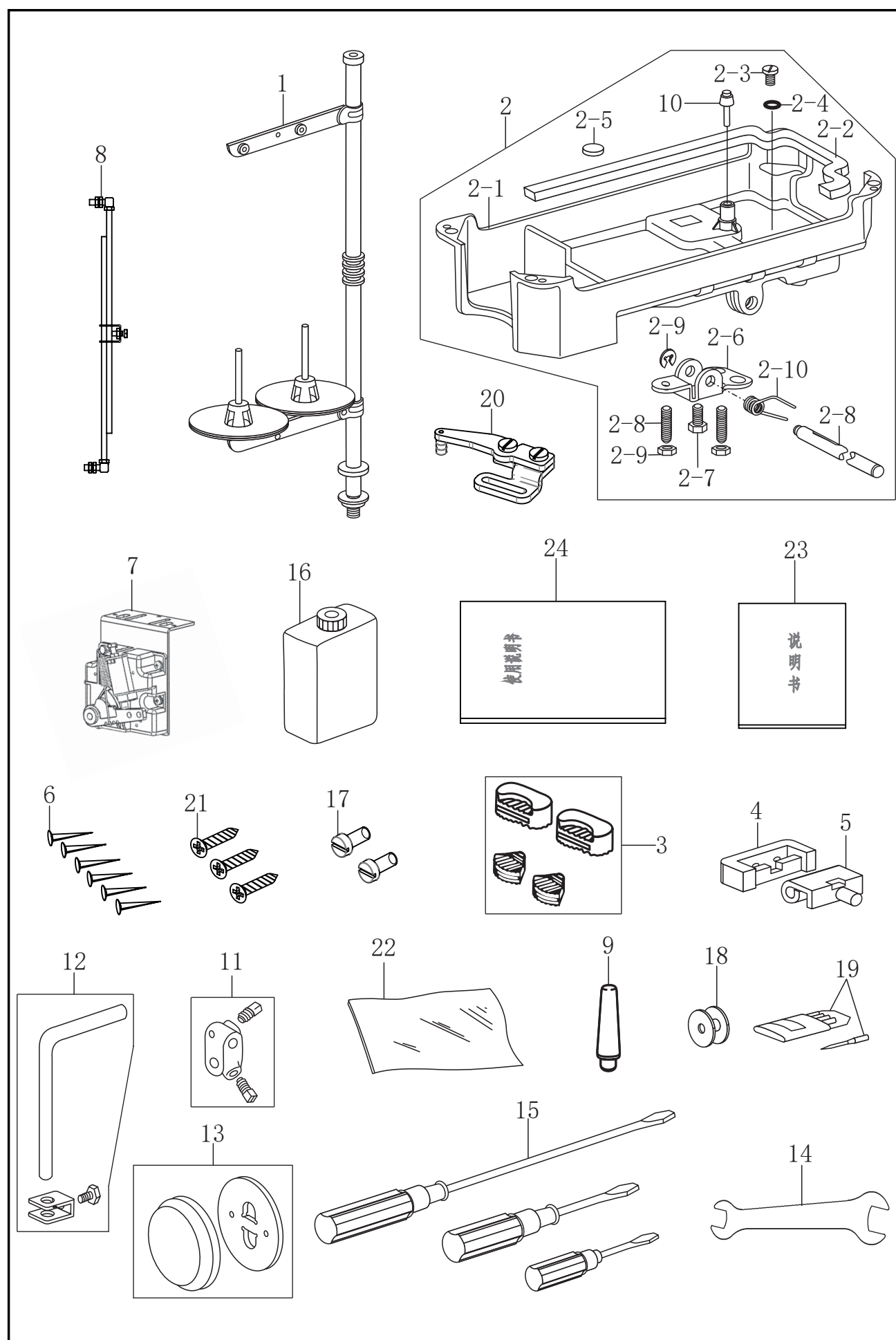
8. Thread Trimming Parts

No.	Part Code	Name	Qty	Remarks
1	164080101	Thread Trimming Solenoid Assembly	1	
2	164080201	Solenoid Pin	1	
3	164080301	Retaining Circlip	2	Standard Part
4	164080401	Drive Plate	1	
5	164080501	Drive Plate Shaft	1	
6	164080601	Drive Plate Shaft Nut	1	
7	164080701	Drive Plate Spring	1	
8	164080801	Drive Plate Shaft Retaining Ring	1	
9	164080901	Cam Crank Shaft	1	
10	164081001	Cam Shaft Retaining Ring	1	
11	164081101	Cam Shaft Torsion Spring	1	
12	164081201	Limit Block	1	
13	164081301	Stop Plate	1	
14	164081401	Stop Screw	1	
15	164081501	Nut M6	1	
16	164081601	Buffer Rubber Pad	1	
17	164081701	Thread Trimming Cam Right Crank	1	
18	164081801	Plastic Bushing Ring	1	
19	164081901	Thread Trimming Cam Left Crank	2	
20	164082001	Roller Screw	2	
21	164082101	Roller	2	
22	164082201	Roller Nut (3/16x28)	2	
23	164082301	Reset Spring	1	
24	164082401	Reset Spring End Cap	1	
25	164082501	Thread Trimming Drive Crank	1	
26	164082601	Knife Holder Connecting Rod	1	
27	164082701	Knife Holder Rod Screw	2	
28	164082801	Knife Holder Rod Nut	2	
29	164082901	Moving Knife Holder	1	
30	164083001	Knife Holder Base	1	
31	164083101	Knife Holder Pressure Plate	1	
32	164083201	Knife Holder Pressure Plate Screw	3	
33	164083301	Moving Blade	1	
34	164083401	Moving Blade Screw	2	
35	164083501	Fixed Blade	1	
36	164083601	Thread Separator Tab	1	
37	164083701	Pin Connector	2	
38	164083801	Rubber Sleeve	1	
39	164083901	Wire Connector Socket	1	
40	164084001	Mount Bracket Fixing Screw	1	SM15/64"x28
41	164084101	Mount Bracket Connect Screw	1	SM11/64"x40
42	164084201	Drive Plate Shaft Retaining Ring Screw	2	SM9/64"x40
43	164084301	Cam Shaft Retaining Ring Screw	2	SM1/4"x40
44	164084401	Limit Block Screw	3	SM15/64"x28

8. Thread Trimming Parts

No.	Part Code	Name	Qty	Remarks
45	164084501	Stop Plate Screw	3	SM15/64"x28
46	164084601	Drive Crank Screw	1	SM11/64"x40
47	164084701	Knife Holder Base Screw	2	SM11/64"x40
48	164084801	Fixed Blade Adjust Screw	1	SM9/64"x40
49	164084901	Fixed Blade Screw	1	SM9/64"x40
50	164085001	Thread Separator Tab Screw	1	SM9/64"x40

9. Accessories



9. Accessories

No.	Part Code	Name	Qty	Remarks
1	164090101	Thread Stand Assembly	1	
2	164090201	Oil Tray Assembly	1	
3	164090301	Machine Head Shock Absorbing Pad Set	1	
4	164090401	Machine Head Hinge Base	2	
5	164090501	Machine Head Hinge Pin	2	
6	164090601	Small Wood Nail	6	
7	164090701	Speed Controller	1	
8	164090801	Knee Lift Pull Rod Assembly	1	
9	164090901	Machine Head Support Rod	1	
10	164091001	Knee Lift Push Rod	1	
11	164091101	Knee Lift Hinge Assembly	1	
12	164091201	Knee Lift Control Assembly	1	
13	164091301	Knee Rest Pad Assembly	1	
14	164091401	Open-End Wrench	1	
15	164091501	Screwdriver Set (Large / Medium / Small)	3	
16	164091601	Large Oil Can	1	
17	164091701	Screw (SM9/64x40)	2	
18	164062601	Bobbin	3	
19	164020601	Sewing Needle	4	
20	164092001	Edge Guide Assembly	1	
21	164092101	Wood Screw	3	
22	164092201	Machine Head Cover	1	
23	164092301	Electronic Control Instruction Manual	1	
24	164092401	Operation Instruction Manual	1	